

OIL ANALYSIS REPORT

Area AURORA PO 4010 Machine Id QUINCY 84375 - TIMMONS FABRICATION

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

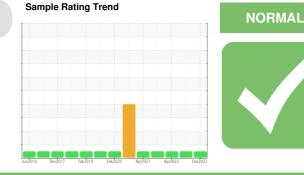
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

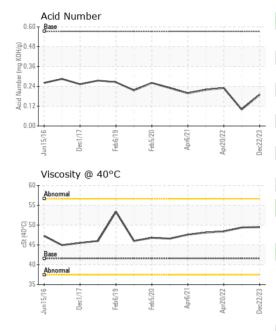
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



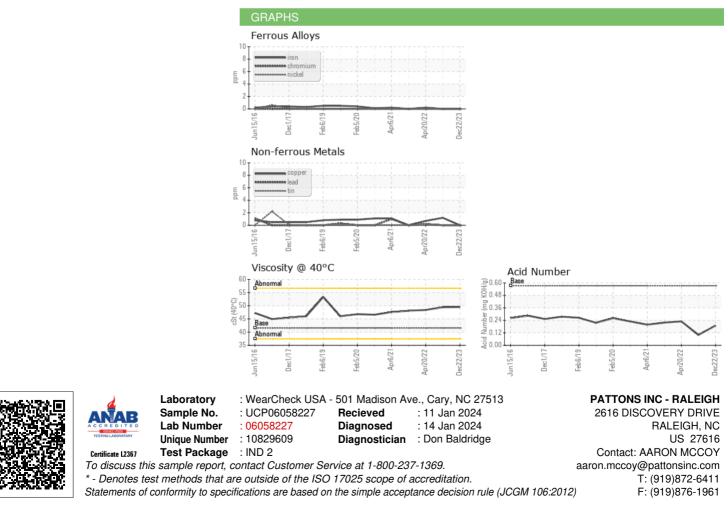
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | UCP06058227 | UCP05942323 | UCP05528374 |
| Sample Date | | Client Info | | 22 Dec 2023 | 10 Aug 2023 | 20 Apr 2022 |
| Machine Age | hrs | Client Info | | 84539 | 83561 | 79801 |
| Oil Age | hrs | Client Info | | 2100 | 4000 | 1573 |
| Oil Changed | | Client Info | | N/A | Changed | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 0 | 1 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m | >50 | 0 | 1 | <1 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | 0.4 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0.5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0.4 | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 0.3 | 0 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185m | 1376 | 734 | 744 | 643 |
| Zinc | ppm | ASTM D5185m | 0 | 6 | 20 | 13 |
| Sulfur | ppm | ASTM D5185m | 320 | 1076 | 1191 | 223 |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 0 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | 0 | 2 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.573 | 0.19 | 0.10 | 0.23 |



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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------------------|--------|---------------------|---------------------|-----------------|------------------|------------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | | | | | | |
| Visc @ 40°C | cSt | ASTM D445 | 41.57 | 49.5 | 49.4 | 48.4 |
| Visc @ 40°C SAMPLE IMAGES | | ASTM D445 method | 41.57 limit/base | 49.5 current | 49.4 history1 | 48.4 history2 |
| - | | | | | | |



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