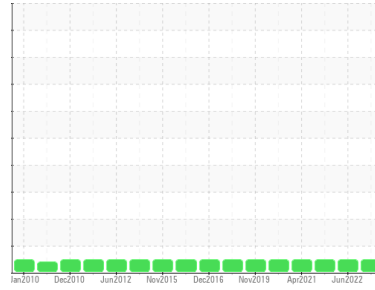


Area  
**PO-6040**  
 Machine Id  
**QUINCY 6302 - INTERROLL MANUFACTURING**  
 Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**    method    limit/base    current    history1    history2

Sample Number	Client Info		<b>UCP06058228</b>	UCP05650451	UCP05502488
Sample Date	Client Info		<b>13 Dec 2023</b>	07 Jun 2022	24 Feb 2022
Machine Age	hrs	Client Info	<b>1257</b>	0	57192
Oil Age	hrs	Client Info	<b>1257</b>	0	29149
Oil Changed		Client Info	<b>Not Changed</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

**CONTAMINATION**    method    limit/base    current    history1    history2

Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG
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**WEAR METALS**    method    limit/base    current    history1    history2

Iron	ppm	ASTM D5185m	>50	<b>0</b>	2	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

**ADDITIVES**    method    limit/base    current    history1    history2

Boron	ppm	ASTM D5185m	1	<b>0</b>	0	2
Barium	ppm	ASTM D5185m	730	<b>393</b>	295	361
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.0	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	5	0
Phosphorus	ppm	ASTM D5185m	0	<b>3</b>	21	21
Zinc	ppm	ASTM D5185m	0	<b>34</b>	55	48
Sulfur	ppm	ASTM D5185m	590	<b>413</b>	444	304

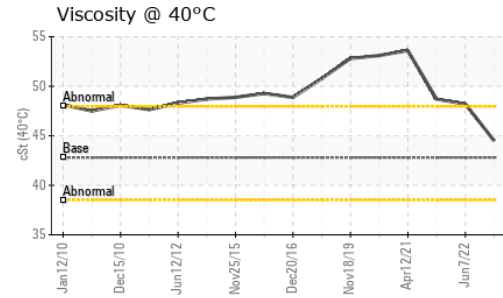
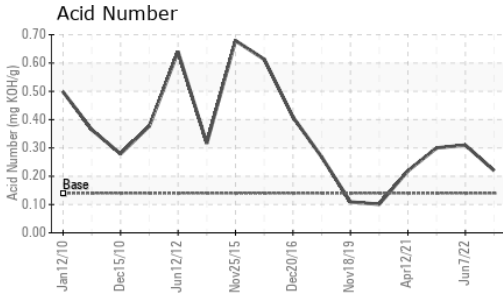
**CONTAMINANTS**    method    limit/base    current    history1    history2

Silicon	ppm	ASTM D5185m	>25	<b>0</b>	2	0
Sodium	ppm	ASTM D5185m		<b>21</b>	43	27
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	3	0

**FLUID DEGRADATION**    method    limit/base    current    history1    history2

Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	<b>0.22</b>	0.31	0.30
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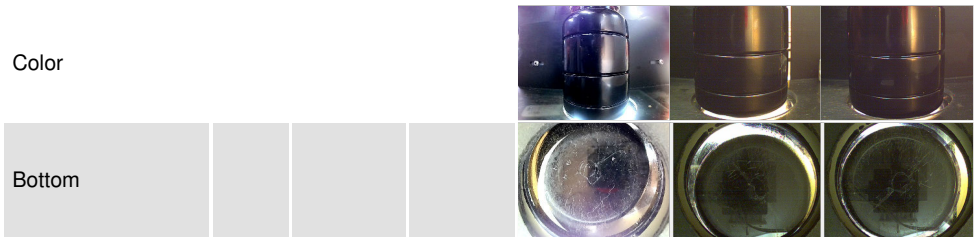
# OIL ANALYSIS REPORT



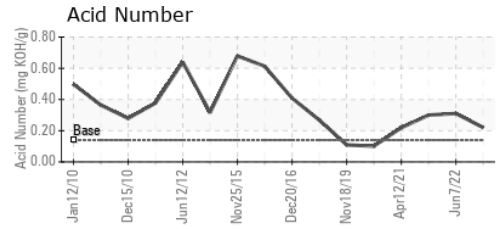
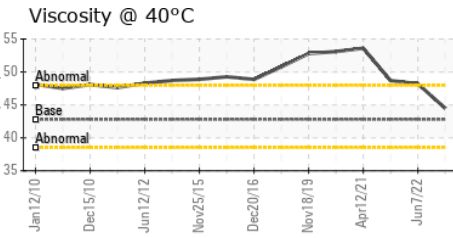
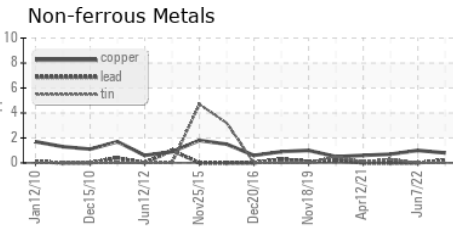
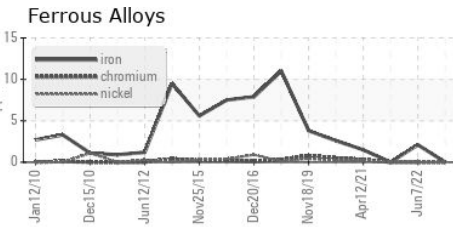
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.8	<b>44.5</b>	48.2	48.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCP06058228 **Recieved** : 11 Jan 2024  
**Lab Number** : **06058228** **Diagnosed** : 14 Jan 2024  
**Unique Number** : 10829610 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**PATTONS INC - RALEIGH**  
 2616 DISCOVERY DRIVE  
 RALEIGH, NC  
 US 27616

Contact: AARON MCCOY  
 aaron.mccoy@pattonsinco.com  
 T: (919)872-6411  
 F: (919)876-1961

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)