

## **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

#### Area PNEUTECH PG 46 [SO-274115] Machine Id PNEUTECH AK100016863 Component

Compressor Fluid

{not provided} (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

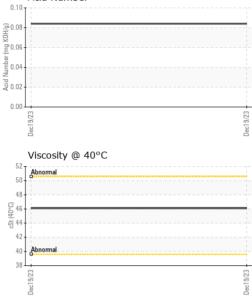
|                  |          |             |            | Dec2023     |          |          |
|------------------|----------|-------------|------------|-------------|----------|----------|
| SAMPLE INFORM    | IATION   | method      | limit/base | current     | history1 | history2 |
| Sample Number    |          | Client Info |            | UFD0000221  |          |          |
| Sample Date      |          | Client Info |            | 19 Dec 2023 |          |          |
| Machine Age      | hrs      | Client Info |            | 991         |          |          |
| Oil Age          | hrs      | Client Info |            | 991         |          |          |
| Oil Changed      |          | Client Info |            | Changed     |          |          |
| Sample Status    |          |             |            | NORMAL      |          |          |
| CONTAMINATION    | ٧        | method      | limit/base | current     | history1 | history2 |
| Water            |          | WC Method   | >0.1       | NEG         |          |          |
| WEAR METALS      |          | method      | limit/base | current     | history1 | history2 |
| Iron             | ppm      | ASTM D5185m | >50        | 0           |          |          |
| Chromium         | ppm      | ASTM D5185m | >10        | 0           |          |          |
| Nickel           | ppm      | ASTM D5185m |            | 0           |          |          |
| Titanium         | ppm      | ASTM D5185m |            | 0           |          |          |
| Silver           | ppm      | ASTM D5185m |            | 0           |          |          |
| Aluminum         | ppm      | ASTM D5185m | >25        | 0           |          |          |
| Lead             | ppm      | ASTM D5185m | >25        | <1          |          |          |
| Copper           | ppm      | ASTM D5185m | >50        | 1           |          |          |
| Tin              | ppm      | ASTM D5185m | >15        | 0           |          |          |
| Vanadium         | ppm      | ASTM D5185m |            | 0           |          |          |
| Cadmium          | ppm      | ASTM D5185m |            | 0           |          |          |
| ADDITIVES        |          | method      | limit/base | current     | history1 | history2 |
| Boron            | ppm      | ASTM D5185m |            | 0           |          |          |
| Barium           | ppm      | ASTM D5185m |            | 0           |          |          |
| Molybdenum       | ppm      | ASTM D5185m |            | 0           |          |          |
| Manganese        | ppm      | ASTM D5185m |            | 0           |          |          |
| Magnesium        | ppm      | ASTM D5185m |            | 0           |          |          |
| Calcium          | ppm      | ASTM D5185m |            | 0           |          |          |
| Phosphorus       | ppm      | ASTM D5185m |            | 75          |          |          |
| Zinc             | ppm      | ASTM D5185m |            | 15          |          |          |
| Sulfur           | ppm      | ASTM D5185m |            | 1850        |          |          |
| CONTAMINANTS     |          | method      | limit/base | current     | history1 | history2 |
| Silicon          | ppm      | ASTM D5185m | >25        | 11          |          |          |
| Sodium           | ppm      | ASTM D5185m |            | <1          |          |          |
| Potassium        | ppm      | ASTM D5185m | >20        | <1          |          |          |
| FLUID DEGRADA    | TION     | method      | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045  |            | 0.084       |          |          |



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VISUAL

Acid Number



|  | White Metal   | scalar   | *Visual   | NONE  | NONE                           |          |          |
|--|---|--|---|---|--------------------------------|----------|----------|
|  | Yellow Metal  | scalar   | *Visual   | NONE  | NONE                           |          |          |
|  | Precipitate   | scalar   | *Visual   | NONE  | NONE                           |          |          |
|  | Silt  | scalar   | *Visual   | NONE  | NONE                           |          |          |
|  | Debris  | scalar   | *Visual   | NONE  | NONE                           |          |          |
|  | Sand/Dirt   | scalar   | *Visual   | NONE  | NONE                           |          |          |
| Dec19/23   | Appearance  | scalar   | *Visual   | NORML   | NORML                          |          |          |
| Dec  | Odor  | scalar   | *Visual   | NORML   | NORML                          |          |          |
|  | Emulsified Water  | scalar   | *Visual   | >0.1  | NEG                            |          |          |
|  | Free Water  | scalar   | *Visual   |   | NEG                            |          |          |
|  | FLUID PROPERT   | IES  | method  | limit/base  | current                        | history1 | history2 |
|  | Visc @ 40°C   | cSt  | ASTM D445   |   | 46.1                           |          |          |
|  | SAMPLE IMAGES   | 5  | method  | limit/base  | current                        | history1 | history2 |
| Dec19/23 +   | Color   |  |   |   |                                | no image | no image |
|  | Bottom  |  |   |   |                                | no image | no image |
|  | Non-ferrous Metal   | S  |   | Deci 9/23   |                                |          |          |
|  | Viscosity @ 40°C  |  |   |   | Acid Number                    |          |          |
|  | 50 Abnormal<br>51 40 Abnormal<br>35 40 Abnormal<br>35 5<br>36 40 Abnormal |  |   | 0.0<br>0.0 4<br>0.0 4<br>0.0 4<br>0.0 9<br>0.0 9<br>0.0 9<br>0.0 9<br>0.0 9<br>0.0 9<br>0.0 9<br>0.0 10<br>0.0 10<br>0000000000 | 14 -                           |          |          |
| Laboratory<br>Sample No.<br>Lab Number<br>Unique Number<br>Test Package<br>discuss this sample report, c<br>Denotes test methods that ar | : 06058235 I<br>: 10829617 I<br>: IND 2<br>contact Customer Servi         | Recieveo<br>Diagnose<br>Diagnost<br>ice at 1-8 | l : 11 .<br>ed : 14 .<br>ician : Dor<br>00-237-1369 | Jan 2024<br>Jan 2024<br>n Baldridge<br>9.   | 550 ALBION AV<br>SCHAUMBURG, I |          |          |

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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