

OIL ANALYSIS REPORT

Sample Rating Trend



MIXER 5 WEST

Component Gearbox

Fluid

PETRO CANADA PURITY FG EP GEAR FLUID 460 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Sample Number Client Info WC0851713 WC0673855 WC0673855 Machine Age mths Client Info 0 0 Machine Age mths Client Info 0 0 Oil Age mths Client Info 0 0 Oil Changed Client Info N/A N/A ABNORMAL ABNORMAL ABNORMAL Sample Status method limit/base current history1 history2 Water WC Method s.0.2 NEG NEG WEAR METALS method limit/base current history1 history2 Vater WC Method s.0.2 NEG NEG Vear wC Method s.0.2 NEG NC Itron ppm ASTM D5155m >200 39 57 Nickel ppm ASTM D5155m 0 <1 Sitver	SAMPLE INFORM		method	limit/base	ourropt	history1	bioton/2
Sample Date Client Info 12 Oct 203 10 Jul 2023 Machine Age mths Client Info 0 0 Oil Age mths Client Info 0 0 Oil Age mths Client Info N/A N/A Sample Status Client Info N/A ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method >0.2 NEG NEG Veater wtho B184 36 32 Iron ppm ASTM D5185m >15 0 <11		ATION		iinii/base	current	history1	history2
Machine Age mths Client Info 0 0 Oil Age mths Client Info N/A N/A N/A Sample Status Image Client Info N/A N/A N/A CONTAMINATION method Imit/base current history1 history2 Water WC Method >0.2 NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184 36 32 Iron ppm ASTM D8185 >15 0 <1							
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Titanium ppm ASTM D5185m 0 <1 Silver ppm ASTM D5185m >25 0 <1	Chromium	ppm	ASTM D5185m	>15	0	<1	
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SulfurppmASTM D5185m660639704CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>5022SodiumppmASTM D5185m69PotassiumppmASTM D5185m>20<1	Phosphorus	ppm	ASTM D5185m	135	198	491	
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FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		6	9	
	Potassium	ppm	ASTM D5185m	>20	<1	<1	
Acid Number (AN) mg KOH/g ASTM D8045 0.54 0.41 0.45	FLUID DEGRADAT	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.54	0.41	0.45	

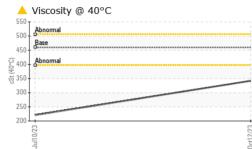


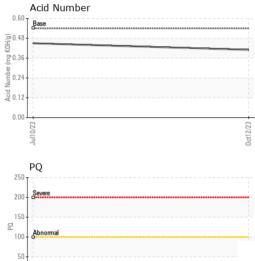
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OIL ANALYSIS REPORT





	VISUAL		method	limit/base		current	history1	history2
	White Metal	scalar	*Visual	NONE		NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE		NONE	NONE	
-	Precipitate	scalar	*Visual	NONE		NONE	NONE	
	Silt	scalar	*Visual	NONE		NONE	LIGHT	
	Debris	scalar	*Visual	NONE		MODER	A MODER	
	Sand/Dirt	scalar	*Visual	NONE		NONE	NONE	
0ct12/23	Appearance	scalar	*Visual	NORML		NORML	NORML	
Oct	Odor	scalar	*Visual	NORML		NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2		NEG	NEG	
	Free Water	scalar	*Visual			NEG	NEG	
	FLUID PROPERT	IES	method	limit/base		current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	460		342	▲ 221	
	SAMPLE IMAGES	S	method	limit/base		current	history1	history2
2/23 -	Color					no image	no image	no image
0ct12/23						0		0
	Bottom					no image	no image	no image
	GRAPHS							
	Ferrous Alloys				P	Q		
	⁶⁰			22	20 T 3	~		
	40			20	00 - d	Severe		
u d				18	30 -			
	20-			16	60 -			
				14	10-			
	Jui10/23			0ct12/23	20-			
		_		한 문 10	00 - 4	Abnormal		
	Non-ferrous Metals	s 		8	30 -			
	8 - copper				50 -			
E. d.	6				10 -			
<u> </u>	4							
	Jul10/23			0ct12/23	0 4 2010			0et12/23
	⊰ ▲ Viscosity @ 40°C			õ			_	ŧ
6	600 T :			, ^{0.6}		cid Numbe Base	l	
	500 Abnormal Base			(B/HO) 0.4 (B/HO) 0.4 (B/HO) 0.3 (D/HO) 0.1 (D/HO) 0.1 (D/HO) 0.1 (D/HO) 0.1 (D/HO) 0.1 (D/HO) 0.1 (D/HO) 0.4 (D/HO) 0.4	18 -			
cSt (40°C) 4	400 - Abnormal			Ē 0.3	36 -			
	300 -			E 0.2 N 0.1	12			
					JU			
3	200			12:	200	1		C (/ C 1++)
3	200 Jul 10/23			0ct12/23	1.110/23			
Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - 5 : WC0851713 F : 06058276 C : 10829658 C : IND 2 (Additional Te	Recieved Diagnose Diagnosti ests: PQ)	l : 11 . ed : 14 . ician : Dor)	ry, NC 2751 Jan 2024 Jan 2024 n Baldridge			ZAI U	