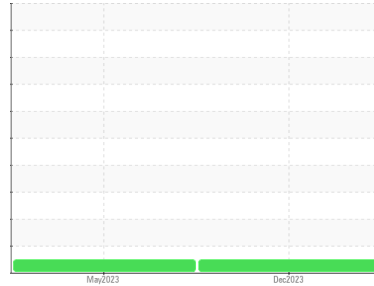




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
P1 FREEZER DRIVE

Component
Gearbox
Fluid

PETRO CANADA PURITY FG EP GEAR FLUID 460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | WC0794757 | WC0670581 | --- |
| Sample Date | Client Info | | 19 Dec 2023 | 31 May 2023 | --- |
| Machine Age | mths | Client Info | 0 | 0 | --- |
| Oil Age | mths | Client Info | 0 | 0 | --- |
| Oil Changed | Client Info | | N/A | N/A | --- |
| Sample Status | | | NORMAL | NORMAL | --- |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.2 | NEG | NEG | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|------------|------------------|-----------|----------|----------|
| PQ | ASTM D8184 | | 53 | 23 | --- |
| Iron | ppm | ASTM D5185m >200 | 82 | 24 | --- |
| Chromium | ppm | ASTM D5185m >15 | 0 | <1 | --- |
| Nickel | ppm | ASTM D5185m >15 | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185m | 0 | <1 | --- |
| Silver | ppm | ASTM D5185m | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185m >25 | 0 | <1 | --- |
| Lead | ppm | ASTM D5185m >100 | 0 | 0 | --- |
| Copper | ppm | ASTM D5185m >200 | 0 | 0 | --- |
| Tin | ppm | ASTM D5185m >25 | 0 | 0 | --- |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-----------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | --- |
| Barium | ppm | ASTM D5185m | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185m | 0 | <1 | --- |
| Magnesium | ppm | ASTM D5185m | 0 | 4 | --- |
| Calcium | ppm | ASTM D5185m | <1 | 1 | --- |
| Phosphorus | ppm | ASTM D5185m 135 | 122 | 157 | --- |
| Zinc | ppm | ASTM D5185m | 2 | 9 | --- |
| Sulfur | ppm | ASTM D5185m 660 | 642 | 794 | --- |

CONTAMINANTS

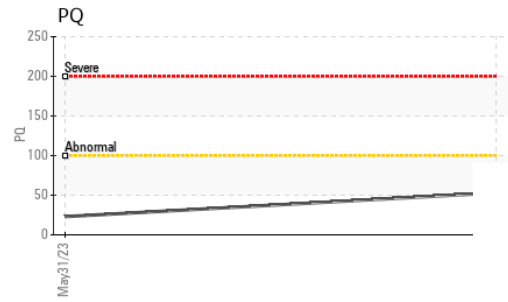
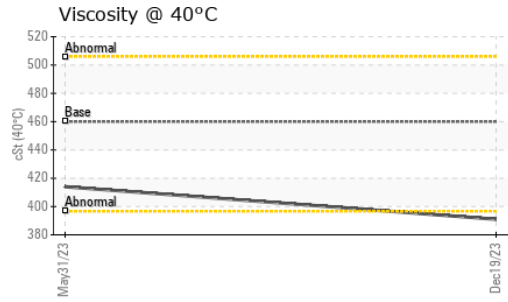
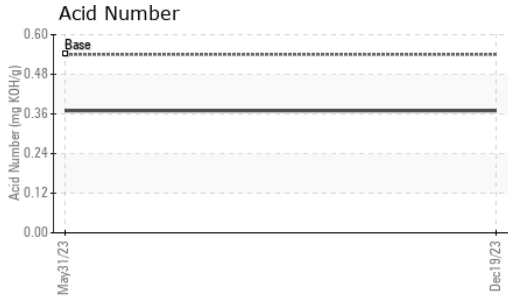
| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >50 | 4 | 5 | --- |
| Sodium | ppm | ASTM D5185m | <1 | <1 | --- |
| Potassium | ppm | ASTM D5185m >20 | 1 | <1 | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.54 | 0.37 | 0.37 | --- |



OIL ANALYSIS REPORT



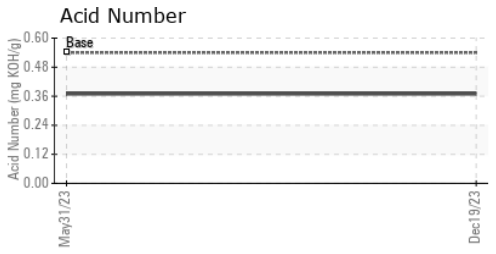
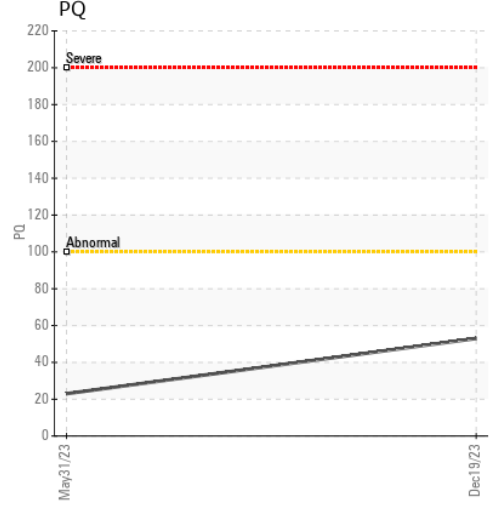
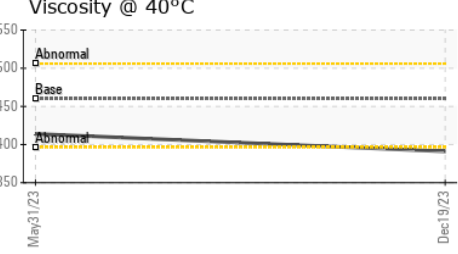
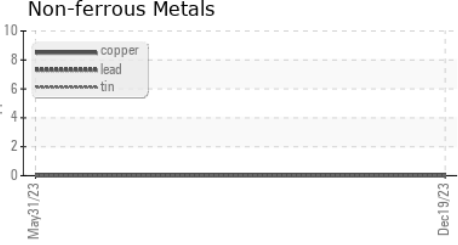
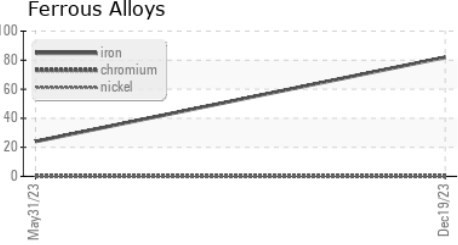
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|------------|----------|-----|
| Visc @ 40°C | cSt | ASTM D445 | 460 | 391 | 414 | --- |

SAMPLE IMAGES

| method | limit/base | current | history1 | history2 | |
|--------|------------|---------|----------|----------|----------|
| Color | | | no image | no image | no image |
| Bottom | | | no image | no image | no image |

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0794757 **Received** : 11 Jan 2024
Lab Number : 06058278 **Diagnosed** : 14 Jan 2024
Unique Number : 10829660 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

WORTHINGTON FOODS INC
 1675 FAIRVIEW ROAD
 ZANESVILLE, OH
 US 43701-5168
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: