

### **OIL ANALYSIS REPORT**

Sample Rating Trend



# Line 4 Freezer indeed conv - 10214431

4 Conveyor

#### PETRO CANADA PURITY FG EP GEAR OIL 220 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

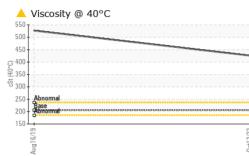
#### Fluid Condition

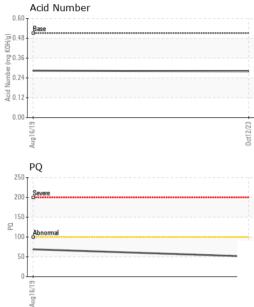
Viscosity of sample indicates oil is within ISO 460 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0851712	WC0357599	
Sample Date		Client Info		12 Oct 2023	16 Aug 2019	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		0	12	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ATTENTION	ATTENTION	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		51	69	
Iron	ppm	ASTM D5185m	>150	24	10	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m	>10	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	9	
Lead	ppm	ASTM D5185m	>100	<1	1	
Copper	ppm	ASTM D5185m	>50	39	20	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m	>5		0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	3	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m		126	199	
Zinc	ppm	ASTM D5185m		71	103	
Sulfur	ppm	ASTM D5185m		837	262	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	16	9	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	0	7	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.28	0.284	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	MODER	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
+	_ Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
0et12/23	Appearance	scalar	*Visual	NORML	NORML	NORML	
ŏ	0001	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	205.8	426	<b>5</b> 27	
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
0ct12/23	Color				no image	no image	no image
	Bottom				no image	no image	no image
	GRAPHS						
	Ferrous Alloys				PQ		
	25 20 iron			220	Samo		
	seeses chromium			200	Severe		
	E 15 10			180	-		
	5			160			
	0 L	******		140			
	Aug 16/19			0ct12/23			
				80-	Abnormal		
	Non-ferrous Metal	ls					
	copper						
	30 - anananana lead			60			
	₫ 20			40	-		
	10-			20			
	0						
	Aug16/1			0ct12/23	Aug16/19		
				ŏ	Aug		
	Viscosity @ 40°C				Acid Numbe	r	
	500			(B <sup>0.60</sup>	Base		
				E 0.24			
	(2) 400 - 00 € 300 - Abnormal			을 0.24			
	200 - additional			0.60 HO 0.48 July 0.36 July 0.24 Provide 10.24 Provide 10.			
	100			0.00 ¥ 0.00	6		,
	Aug 16/19			0ct12/23	Aug16/19.		c c c
Laboratory Sample No. Lab Number Unique Number Test Package o discuss this sample report,	: 06058286 r : 10829668 e : IND 2 ( Additional T	Recieved Diagnose Diagnost ests: PQ	<b>d</b> :11, ed :14, i <b>ician</b> :Dor )	1675 FAIRVIEW ROA ZANESVILLE, O US 43701-516 Contact: Service Manag			
o discuss this sample report, - Denotes test methods that Statements of conformity to spe	are outside of the ISO 1	7025 sco	pe of accrea	litation.	ICGM 106:201	2)	T

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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