



OIL ANALYSIS REPORT

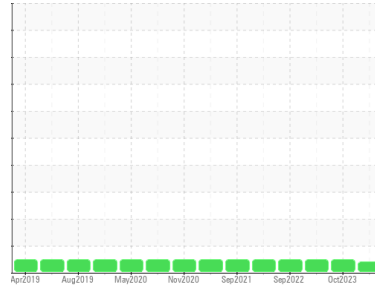
Sample Rating Trend

VIS DEBRIS

Machine Id
LINE 3 FREEZER - DRUM (S/N 10211450)

Component
Gearbox

Fluid
PETRO CANADA PURITY FG EP GEAR FLUID 460 (--- GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0794749	WC0851717	WC0673384
Sample Date	Client Info		22 Dec 2023	13 Oct 2023	26 Feb 2023
Machine Age	mths	Client Info	3	3	0
Oil Age	mths	Client Info	3	3	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		80	26	21
Iron	ppm	ASTM D5185m >200	132	87	79
Chromium	ppm	ASTM D5185m >15	<1	<1	<1
Nickel	ppm	ASTM D5185m >15	<1	<1	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	0	2	<1
Tin	ppm	ASTM D5185m >25	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	1	<1
Magnesium	ppm	ASTM D5185m	0	0	4
Calcium	ppm	ASTM D5185m	77	25	13
Phosphorus	ppm	ASTM D5185m 135	169	146	160
Zinc	ppm	ASTM D5185m	15	9	18
Sulfur	ppm	ASTM D5185m 660	673	742	854

CONTAMINANTS

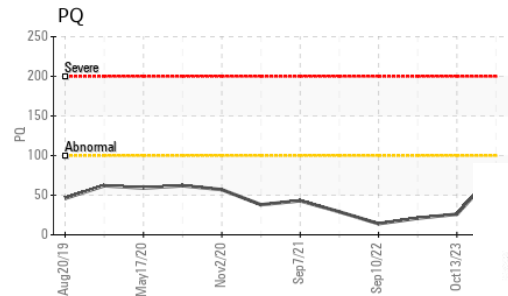
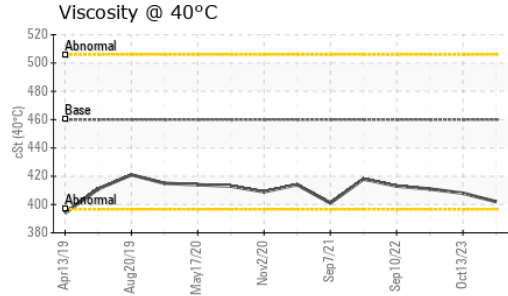
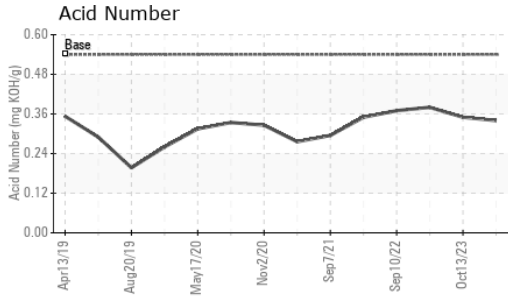
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	6	5
Sodium	ppm	ASTM D5185m	<1	2	<1
Potassium	ppm	ASTM D5185m >20	<1	0	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.54	0.34	0.35	0.38



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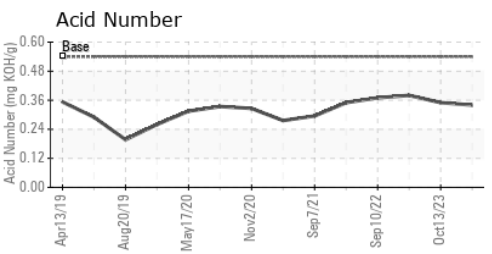
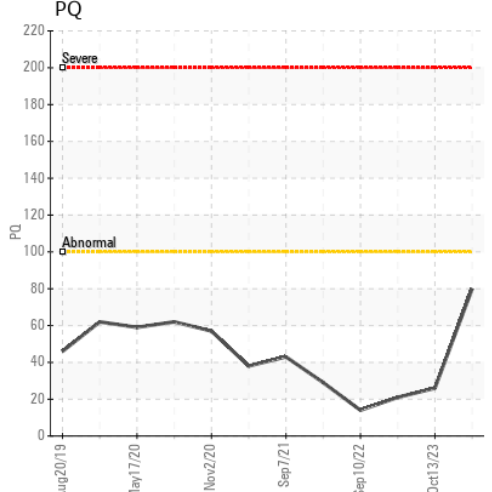
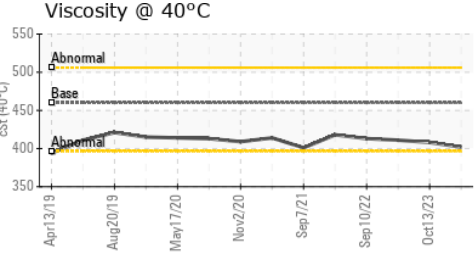
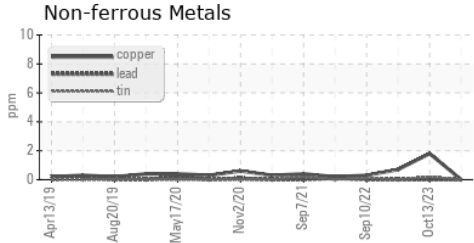
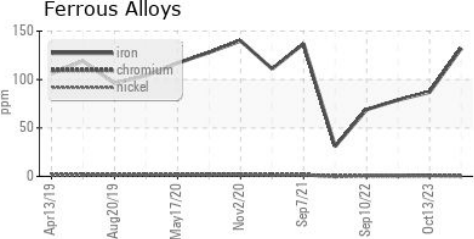
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	402	408

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0794749 **Recieved** : 11 Jan 2024
Lab Number : 06058290 **Diagnosed** : 14 Jan 2024
Unique Number : 10829672 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

WORTHINGTON FOODS INC
 1675 FAIRVIEW ROAD
 ZANESVILLE, OH
 US 43701-5168
 Contact: Service Manager

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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