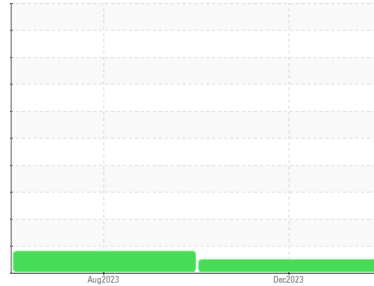




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**BEKEVAR [46004111]**  
 Machine Id  
**T04-D622323 (S/N CM0076)**  
 Component  
**Wind Turbine Gearbox**  
 Fluid  
**SHELL OMALA S5 WIND 320 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>NX014209</b>	NX013324	---
Sample Date	Client Info			<b>14 Dec 2023</b>	24 Aug 2023	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	---
Sample Status				<b>NORMAL</b>	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>16</b>	17	---
Iron	ppm	ASTM D5185m	>200	<b>0</b>	2	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m		<b>0</b>	<1	---
Lead	ppm	ASTM D5185m		<b>0</b>	0	---
Copper	ppm	ASTM D5185m		<b>0</b>	0	---
Tin	ppm	ASTM D5185m		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	3	---
Calcium	ppm	ASTM D5185m		<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m		<b>440</b>	543	---
Zinc	ppm	ASTM D5185m		<b>4</b>	6	---
Sulfur	ppm	ASTM D5185m		<b>3338</b>	4318	---

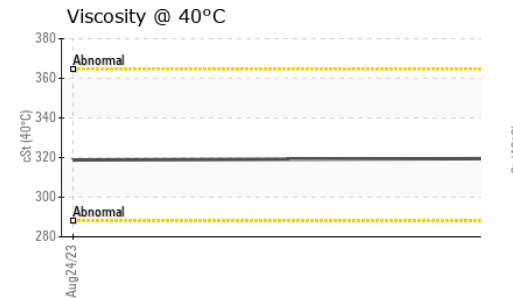
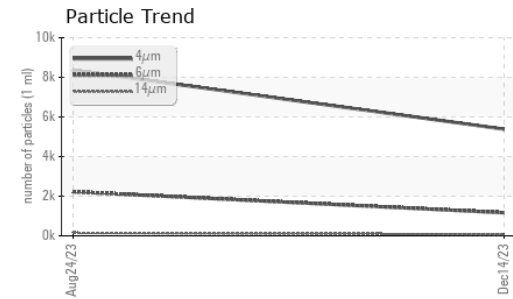
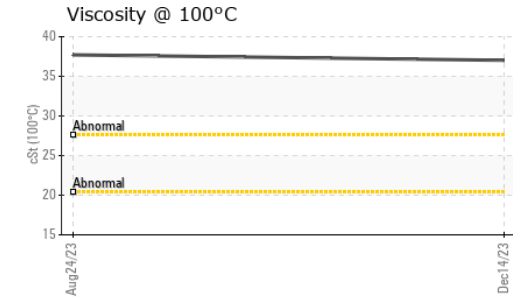
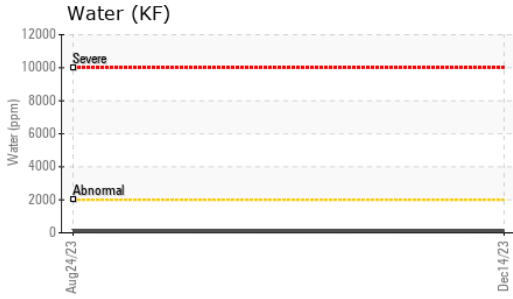
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		<b>1</b>	2	---
Sodium	ppm	ASTM D5185m		<b>0</b>	1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---
Water	%	ASTM D6304	>0.2	<b>0.011</b>	0.009	---
ppm Water	ppm	ASTM D6304	>2000	<b>114</b>	94.4	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>5383</b>	8365	---
Particles >6µm		ASTM D7647	>1300	<b>1167</b>	▲ 2223	---
Particles >14µm		ASTM D7647	>160	<b>65</b>	148	---
Particles >21µm		ASTM D7647	>40	<b>15</b>	39	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	2	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	1	---
Oil Cleanliness		ISO 4406 (c)	>17/14	<b>17/13</b>	▲ 18/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.94</b>	0.89	---



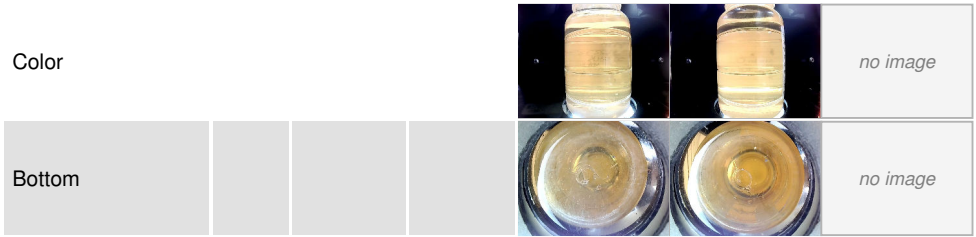
# OIL ANALYSIS REPORT



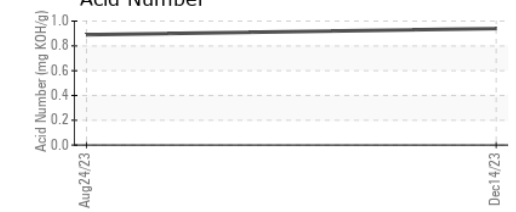
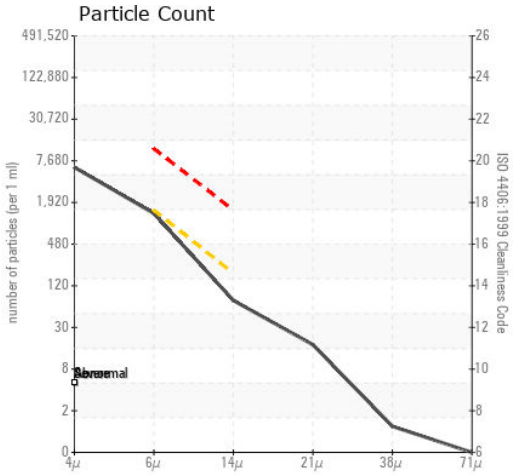
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	319.5	318.8	---
Visc @ 100°C	cSt	ASTM D445	37.02	37.71	---
Viscosity Index (VI)	Scale	ASTM D2270	164	168	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX014209 **Received** : 11 Jan 2024  
**Lab Number** : 06058541 **Diagnosed** : 15 Jan 2024  
**Unique Number** : 10829923 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PQ, PrtCount, VI )

**NORDEX USA - Chicago**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)