

Machine Id  
**MULTI PRESS 1627**  
 Component  
**Hydraulic System**  
 Fluid  
**PER LUBE/DUBOIS AW 46 (250 GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>ST44458</b>	ST44991	ST39927
Sample Date	Client Info			<b>27 Nov 2023</b>	05 Jan 2023	16 Nov 2021
Machine Age	mls	Client Info		<b>0</b>	0	0
Oil Age	mls	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>3</b>	2	15
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

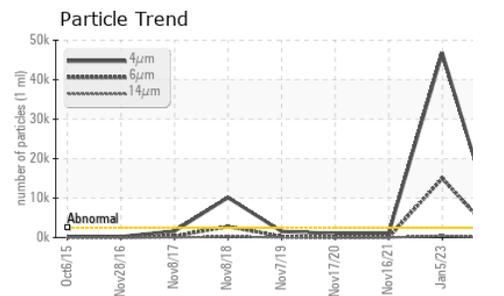
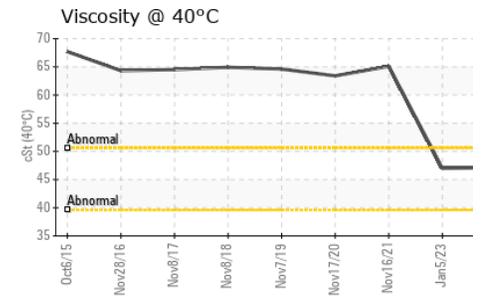
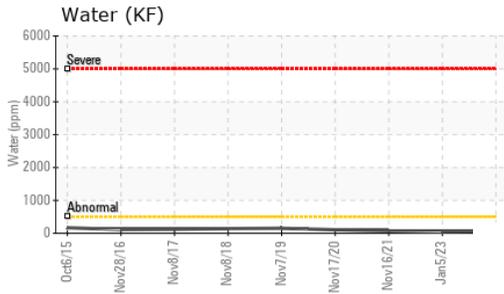
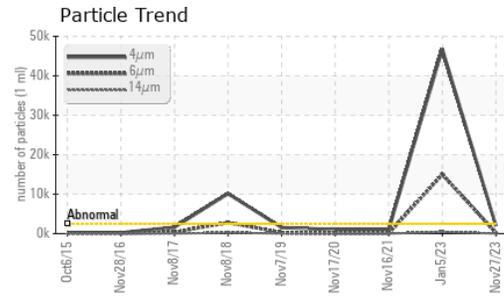
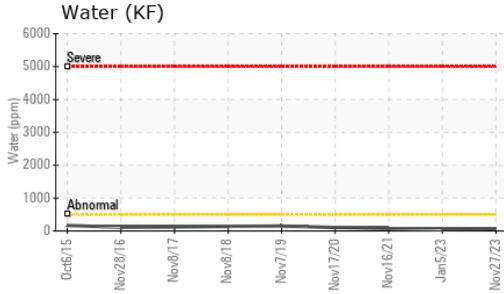
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	6
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>106</b>	106	37
Phosphorus	ppm	ASTM D5185m		<b>763</b>	641	382
Zinc	ppm	ASTM D5185m		<b>938</b>	909	491
Sulfur	ppm	ASTM D5185m		<b>2468</b>	2596	6743

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304	>0.05	<b>0.006</b>	0.004	0.007
ppm Water	ppm	ASTM D6304	>500	<b>70</b>	43.7	71.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>1991</b>	▲ 46770	1078
Particles >6µm		ASTM D7647	>640	<b>221</b>	▲ 15004	63
Particles >14µm		ASTM D7647	>80	<b>14</b>	▲ 468	4
Particles >21µm		ASTM D7647	>20	<b>3</b>	▲ 95	1
Particles >38µm		ASTM D7647	>4	<b>0</b>	2	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>18/15/11</b>	▲ 23/21/16	17/13/9

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.69</b>	0.76	0.835

# OIL ANALYSIS REPORT



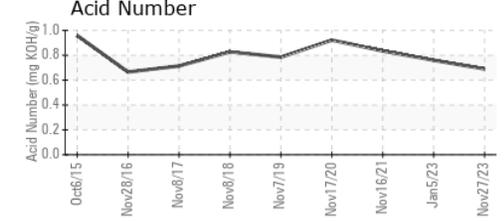
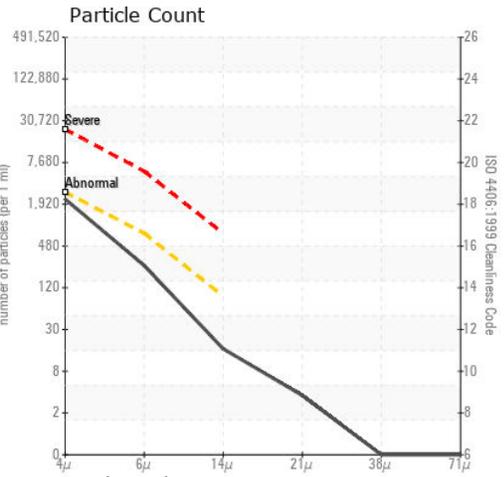
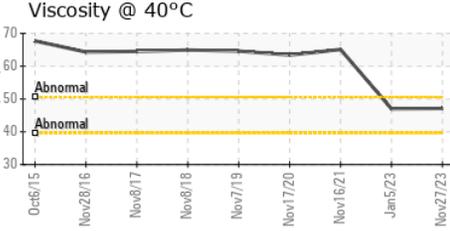
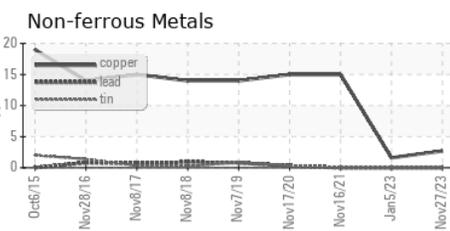
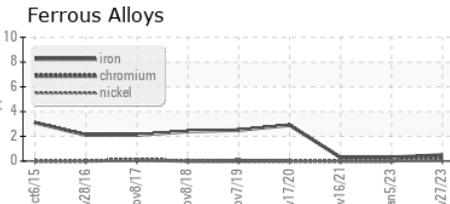
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.1	47.0	65.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : ST44458 **Received** : 11 Jan 2024  
**Lab Number** : 06058728 **Diagnosed** : 12 Jan 2024  
**Unique Number** : 10830110 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF )

**LARSON TOOL & STAMPING CO**  
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 dsimcock@larsontool.com  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)