



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 1018

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC06058730	---	---
Sample Date	Client Info	07 Nov 2023	---	---
Machine Age	hrs Client Info	6545	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>50	2	---	---
Chromium ppm ASTM D5185m	>10	<1	---	---
Nickel ppm ASTM D5185m	>3	0	---	---
Titanium ppm ASTM D5185m	>3	<1	---	---
Silver ppm ASTM D5185m	>2	0	---	---
Aluminum ppm ASTM D5185m	>10	2	---	---
Lead ppm ASTM D5185m	>10	0	---	---
Copper ppm ASTM D5185m	>50	2	---	---
Tin ppm ASTM D5185m	>10	<1	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	0	---	---
Barium ppm ASTM D5185m	90	0	---	---
Molybdenum ppm ASTM D5185m	0	0	---	---
Manganese ppm ASTM D5185m		<1	---	---
Magnesium ppm ASTM D5185m	100	2	---	---
Calcium ppm ASTM D5185m	0	0	---	---
Phosphorus ppm ASTM D5185m	0	531	---	---
Zinc ppm ASTM D5185m	0	19	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>25	<1	---	---
Sodium ppm ASTM D5185m		0	---	---
Potassium ppm ASTM D5185m	>20	1	---	---
Water % ASTM D6304	>0.05	0.007	---	---
ppm Water ppm ASTM D6304	>500	80	---	---

FLUID CLEANLINESS

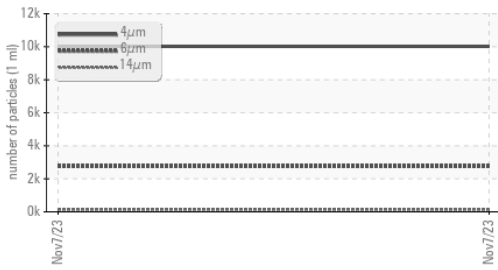
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647		10023	---	---
Particles >6µm ASTM D7647	>1300	▲ 2757	---	---
Particles >14µm ASTM D7647	>80	▲ 135	---	---
Particles >21µm ASTM D7647	>20	▲ 34	---	---
Particles >38µm ASTM D7647	>4	1	---	---
Particles >71µm ASTM D7647	>3	0	---	---
Oil Cleanliness ISO 4406 (c)	>--/17/13	▲ 21/19/14	---	---

FLUID DEGRADATION

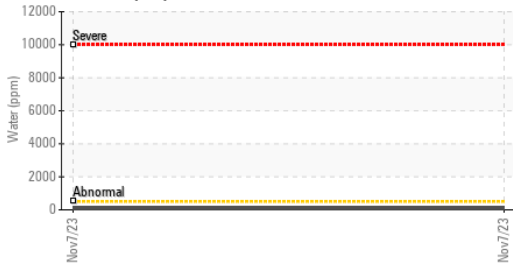
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	1.0	0.32	---	---

OIL ANALYSIS REPORT

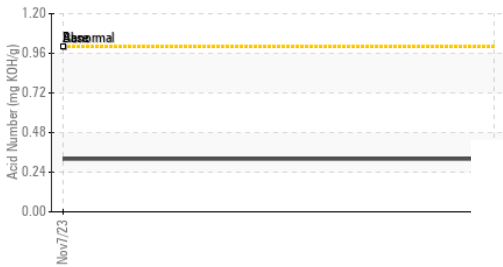
▲ Particle Trend



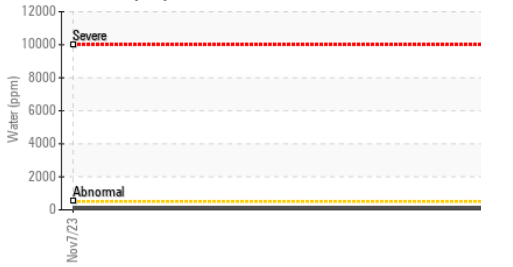
Water (KF)



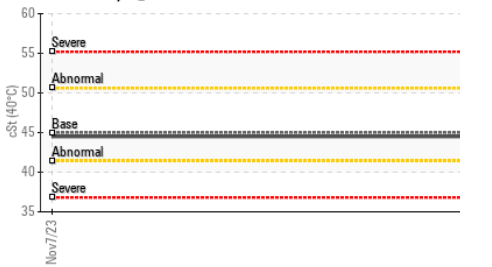
Acid Number



Water (KF)





Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

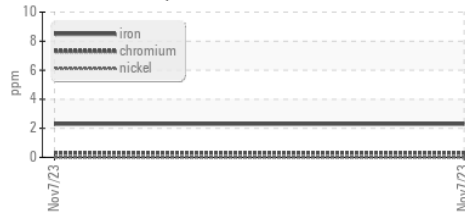
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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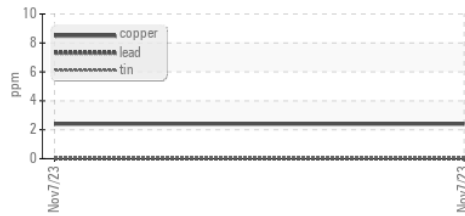
Color				no image	no image
Bottom				no image	no image

GRAPHS

Ferrous Alloys



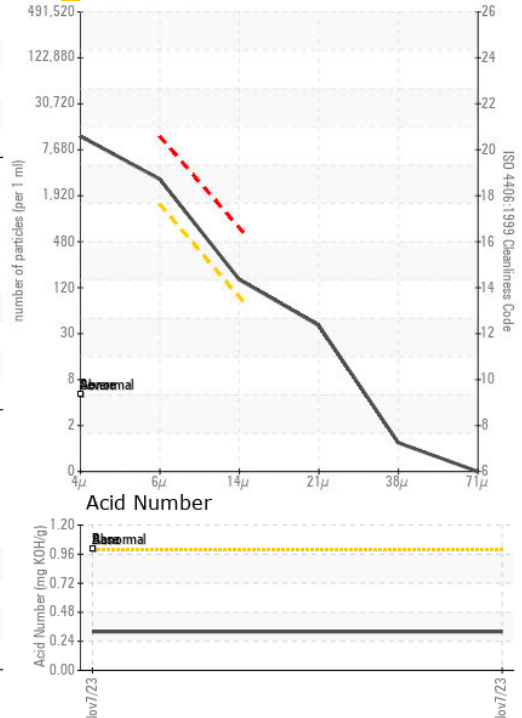
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KC06058730
 Lab Number : 06058730
 Unique Number : 10830112
 Test Package : IND 2

INTEGRITY SALES AND SERVICE
 4512 INDUSTRIAL DR
 MILLINGTON, MI
 CA 48746
 Contact: JEFF
 JEFF@INTEGRITY-SALES.US

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: