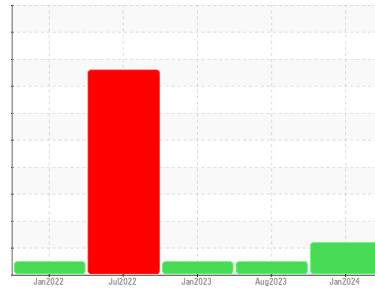


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 8072606 (S/N 1826)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC121978	KC100956	KC108325
Sample Date	Client Info	02 Jan 2024	11 Aug 2023	18 Jan 2023
Machine Age	hrs	12727	10865	8040
Oil Age	hrs	0	0	1812
Oil Changed	Client Info	N/A	Changed	Not Changed
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<1	0	0
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	2	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	10	7	9
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	50	1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	25	67	27
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	20	0	13
Zinc	ppm	ASTM D5185m	14	0	22

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	5	2	9
Potassium	ppm	ASTM D5185m >20	2	0	2
Water	%	ASTM D6304 >0.05	0.016	0.004	0.041
ppm Water	ppm	ASTM D6304 >500	165	48.6	415.7

FLUID CLEANLINESS

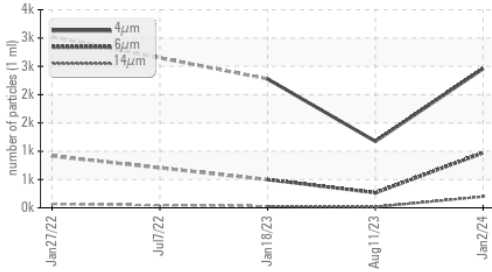
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	2457	1174	2277
Particles >6µm	ASTM D7647 >1300	972	266	498
Particles >14µm	ASTM D7647 >80	▲ 198	17	29
Particles >21µm	ASTM D7647 >20	▲ 78	6	7
Particles >38µm	ASTM D7647 >4	3	1	1
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 18/17/15	17/15/11	16/12

FLUID DEGRADATION

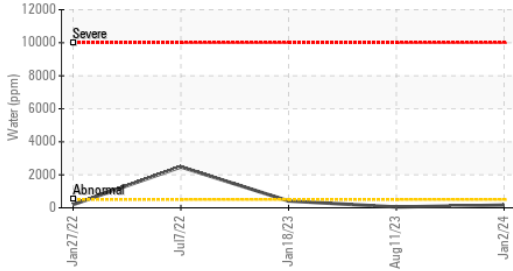
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.30	0.29	0.29

OIL ANALYSIS REPORT

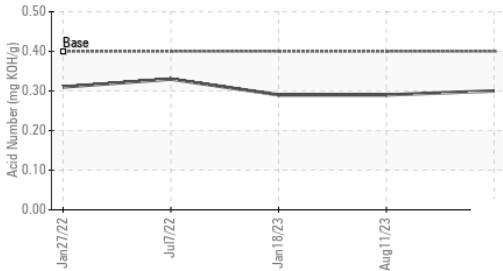
▲ Particle Trend



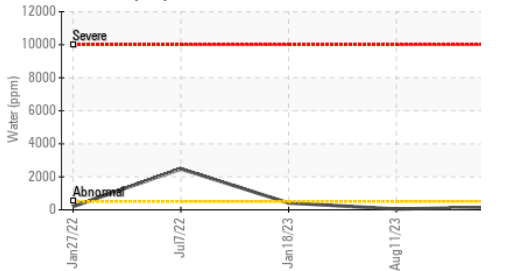
Water (KF)



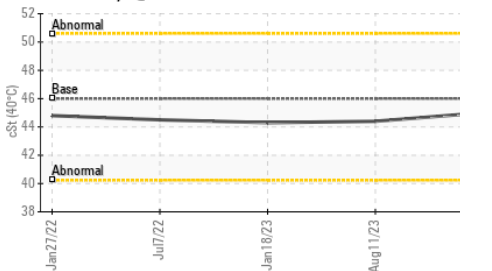
Acid Number



Water (KF)



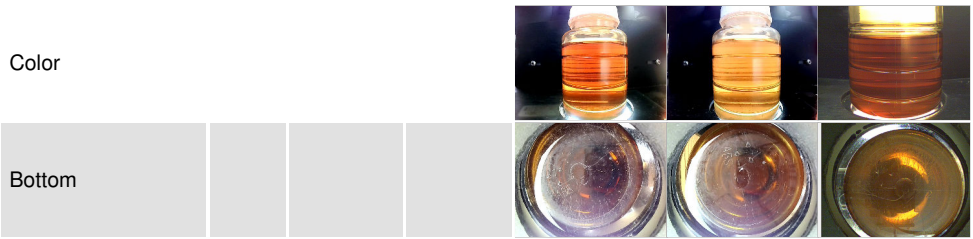
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

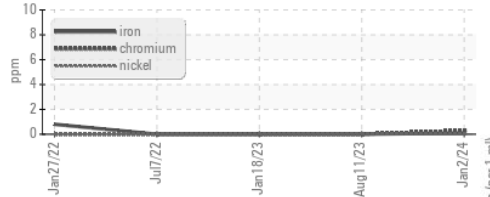
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.0	44.4	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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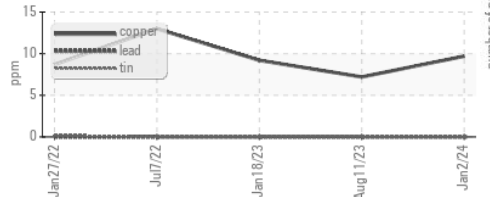


GRAPHS

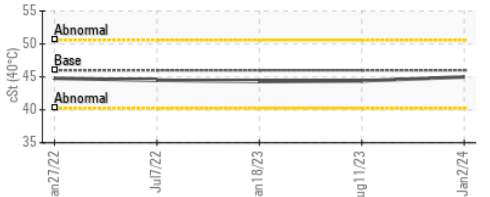
Ferrous Alloys



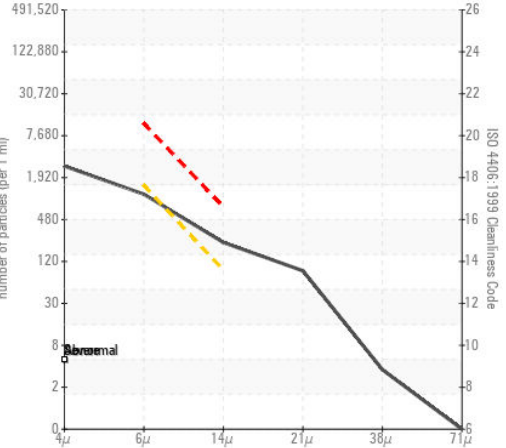
Non-ferrous Metals



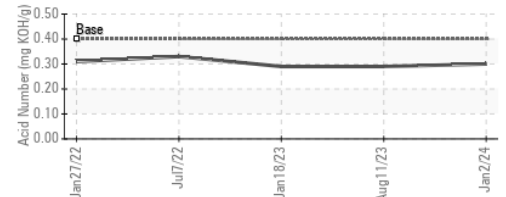
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC121978 **Received** : 11 Jan 2024
Lab Number : 06058735 **Diagnosed** : 16 Jan 2024
Unique Number : 10830117 **Diagnostician** : Don Baldrige
Test Package : IND 2

SAFARI SUN
 928 JOSIANA CT SUITE 1007
 ALTEMONTE SPRINGS, FL
 US 32701
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: