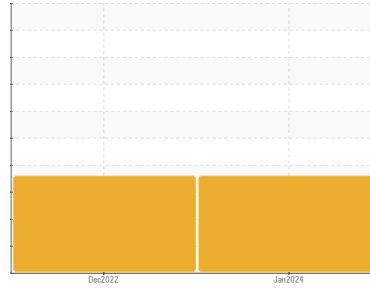




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 4306515

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA011287	KCP47553D	---
Sample Date	Client Info			05 Jan 2024	29 Dec 2022	---
Machine Age	hrs	Client Info		10134	13282	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	4	---
Chromium	ppm	ASTM D5185m	>10	0	<1	---
Nickel	ppm	ASTM D5185m	>3	0	<1	---
Titanium	ppm	ASTM D5185m	>3	0	<1	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	1	---
Lead	ppm	ASTM D5185m	>10	0	1	---
Copper	ppm	ASTM D5185m	>50	8	2	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		0	<1	---
Cadmium	ppm	ASTM D5185m		0	0	---

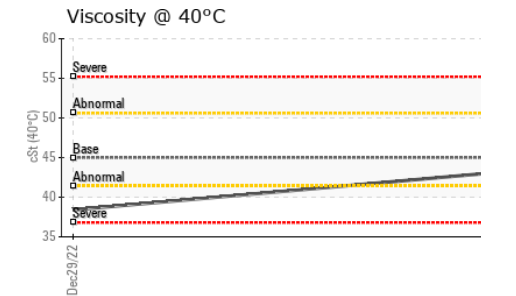
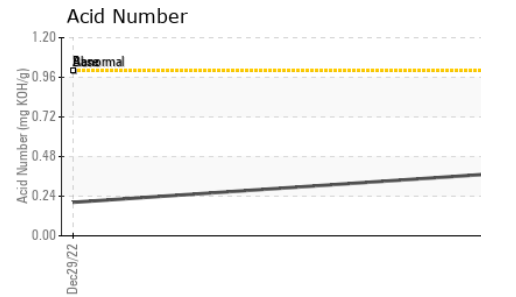
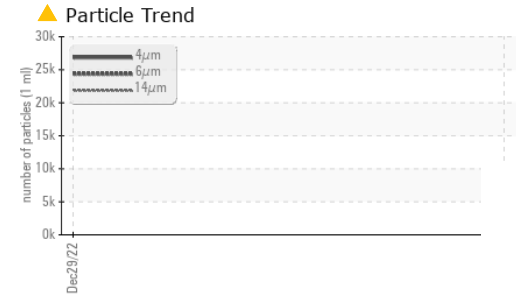
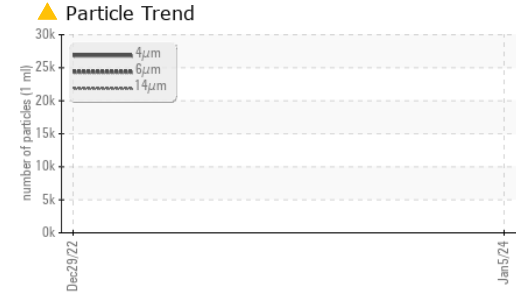
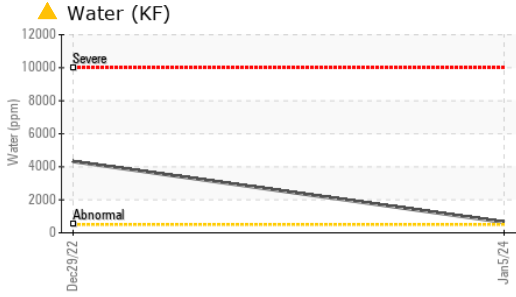
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	0	▲ 304	---
Molybdenum	ppm	ASTM D5185m	0	0	<1	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	100	9	6	---
Calcium	ppm	ASTM D5185m	0	<1	2	---
Phosphorus	ppm	ASTM D5185m	0	8	▲ 92	---
Zinc	ppm	ASTM D5185m	0	36	6	---
Sulfur	ppm	ASTM D5185m	23500	14564	▲ 393	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	3	---
Sodium	ppm	ASTM D5185m		34	17	---
Potassium	ppm	ASTM D5185m	>20	0	11	---
Water	%	ASTM D6304	>0.05	▲ 0.063	▲ 0.432	---
ppm Water	ppm	ASTM D6304	>500	▲ 637	▲ 4321.1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		29258	---	---
Particles >6µm		ASTM D7647	>1300	▲ 10918	---	---
Particles >14µm		ASTM D7647	>80	▲ 795	---	---
Particles >21µm		ASTM D7647	>20	▲ 158	---	---
Particles >38µm		ASTM D7647	>4	▲ 5	---	---
Particles >71µm		ASTM D7647	>3	▲ 1	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/21/17	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.38	0.203	---

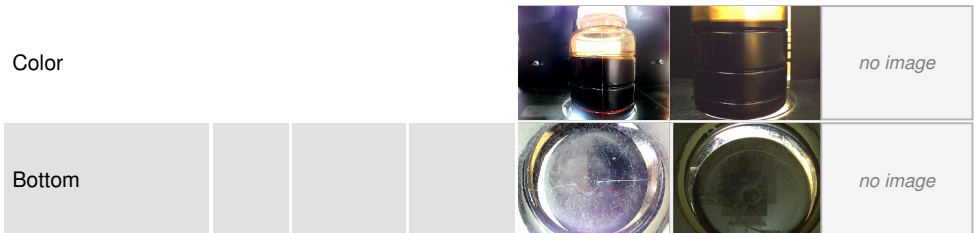
OIL ANALYSIS REPORT



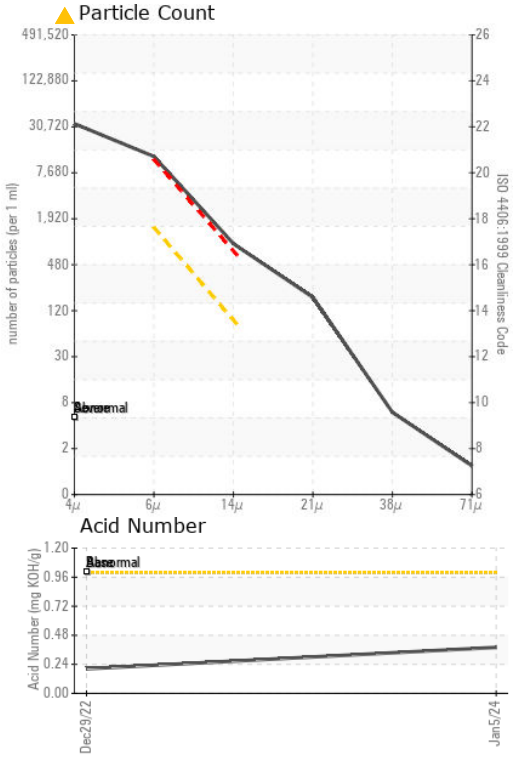
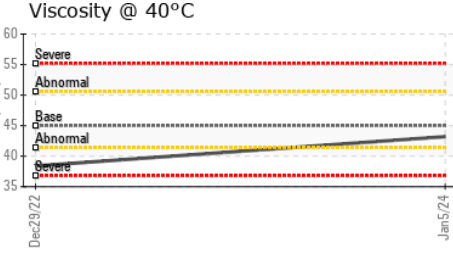
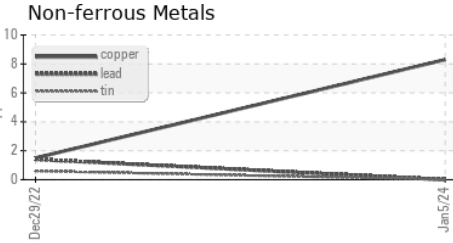
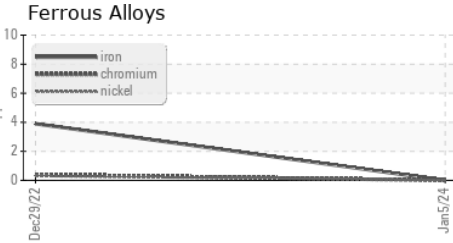
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	43.2	▲ 38.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA011287 **Recieved** : 12 Jan 2024
Lab Number : 06059305 **Diagnosed** : 15 Jan 2024
Unique Number : 10830687 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

COLLISION REPAIR AND PAINT
 1301 W MARSHALL AVE
 LONGVIEW, TX
 US 75602
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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