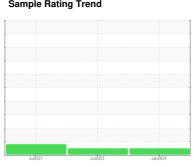


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



WHSC-3 (S/N AB10085P)

Refrigeration Compressor

FES 1 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Ju2021 Ju2023 Ju2024						
SAMPLE INFORM	MOITAN	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0004943	USP255461	USP217993
Sample Date		Client Info		11 Jan 2024	09 Jul 2023	28 Jul 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	<1	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	1	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	<1
Tin	ppm	ASTM D5185m	>4	0	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	<1	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	<1	48
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	0
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304		0.002	0.001	0.005
ppm Water	ppm	ASTM D6304	>100	22	13.8	52.8
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	3110	1322	<u>^</u> 26654
Particles >6µm		ASTM D7647	>2500	673	389	▲ 3658
Particles >14μm		ASTM D7647	>640	35	19	56
Particles >21μm		ASTM D7647	>160	10	4	9
Particles >38μm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	19/17/12	18/16/11	<u>22/19/13</u>
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D974

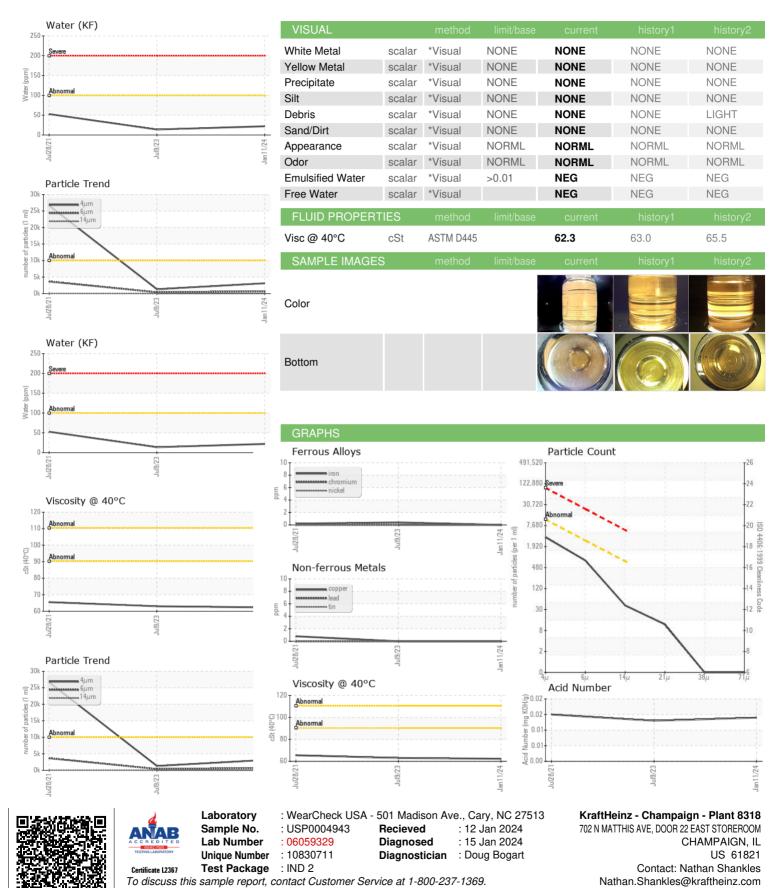
0.013

0.015

Contact/Location: Nathan Shankles - KRACHA



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: