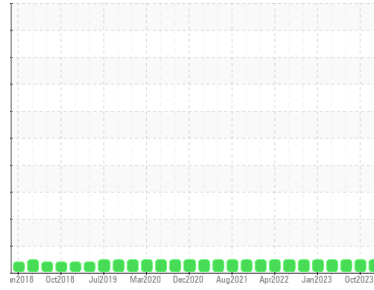




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ENGINE ROOM**  
 Machine Id  
**C-2 (S/N S0868PFMCTHAA03)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (85 GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0005199</b>	USP243645	USP05903251
Sample Date	Client Info			<b>27 Dec 2023</b>	09 Oct 2023	17 Jul 2023
Machine Age	hrs Client Info			<b>58022</b>	57225	55198
Oil Age	hrs Client Info			<b>14124</b>	18327	16300
Oil Changed	Client Info			<b>N/A</b>	Not Changd	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	<1	0
Sulfur	ppm	ASTM D5185m	50	<b>7</b>	8	32

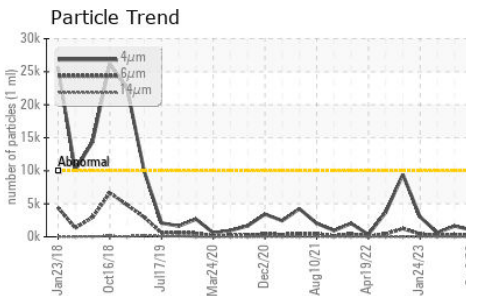
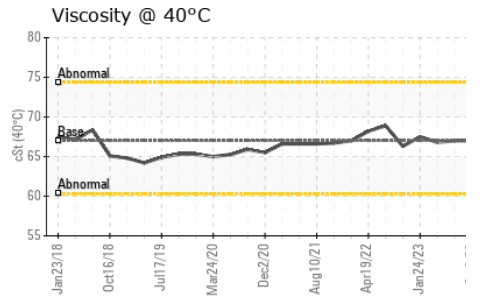
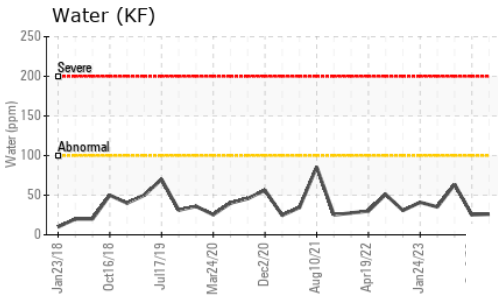
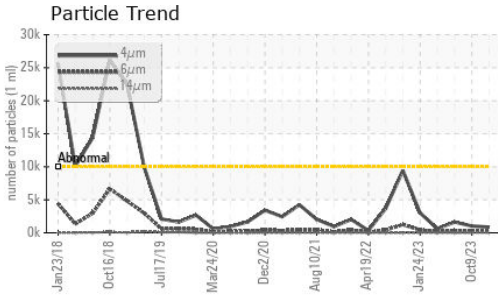
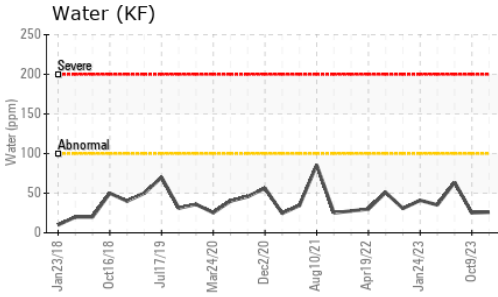
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304	>0.01	<b>0.003</b>	0.003	0.006
ppm Water	ppm	ASTM D6304	>100	<b>26</b>	25.2	63.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>864</b>	1034	1628
Particles >6µm		ASTM D7647	>2500	<b>190</b>	191	358
Particles >14µm		ASTM D7647	>320	<b>16</b>	15	13
Particles >21µm		ASTM D7647	>80	<b>5</b>	5	3
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>17/15/11</b>	17/15/11	18/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.012	0.015



# OIL ANALYSIS REPORT



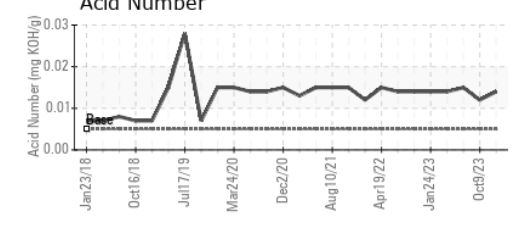
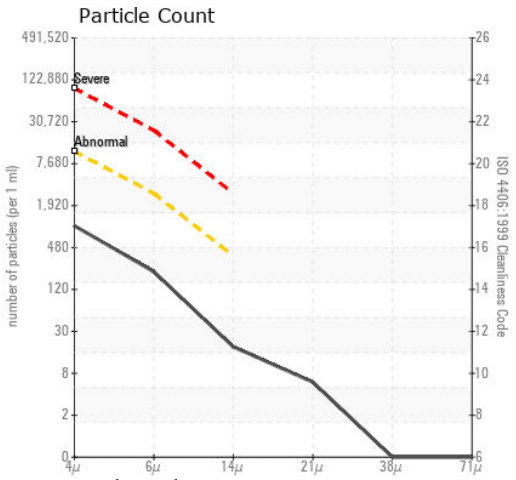
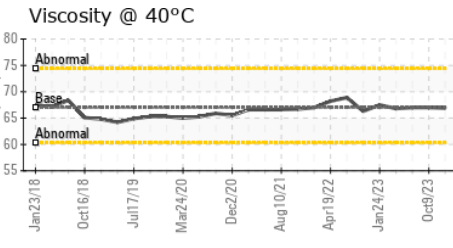
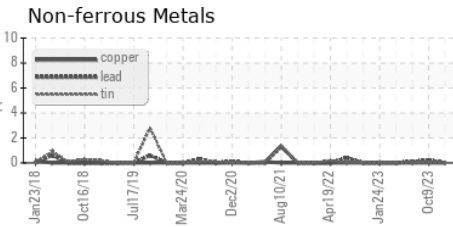
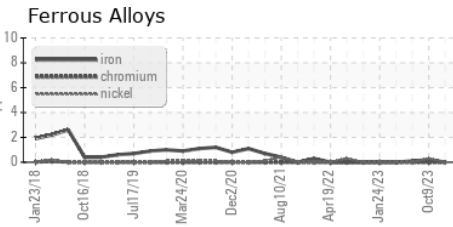
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	66.9	67.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0005199 **Received** : 12 Jan 2024  
**Lab Number** : 06059336 **Diagnosed** : 15 Jan 2024  
**Unique Number** : 10830718 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON - ROCHELLE**  
 ROCHELLE, IL  
 US 61068  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)