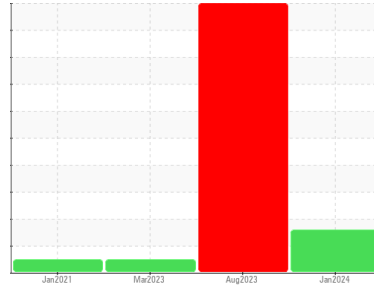




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**PRESS 1 (S/N 420-235)**

Component  
**Northeast Roller Bearing**

Fluid  
**ROYAL PURPLE THERMYL-GLYDE 1500 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

### ▲ Wear

The iron level is abnormal. The nickel level is abnormal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0432491</b>	WC0432486	WC0432374
Sample Date	Client Info		<b>11 Jan 2024</b>	01 Aug 2023	09 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	SEVERE	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ <b>121</b>	● 487	32
Chromium	ppm	ASTM D5185m >20	▲ <b>6</b>	▲ 22	2
Nickel	ppm	ASTM D5185m >20	▲ <b>23</b>	● 76	6
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	< <b>1</b>	▲ 40	3
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>11</b>	● 73	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	2	0
Barium	ppm	ASTM D5185m	<b>81</b>	40	2
Molybdenum	ppm	ASTM D5185m	<b>0</b>	2	0
Manganese	ppm	ASTM D5185m	<b>2</b>	10	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	5	<1
Calcium	ppm	ASTM D5185m	<b>50</b>	42	15
Phosphorus	ppm	ASTM D5185m	<b>131</b>	145	42
Zinc	ppm	ASTM D5185m	<b>24</b>	45	<1
Sulfur	ppm	ASTM D5185m	<b>23341</b>	33194	8818

## CONTAMINANTS

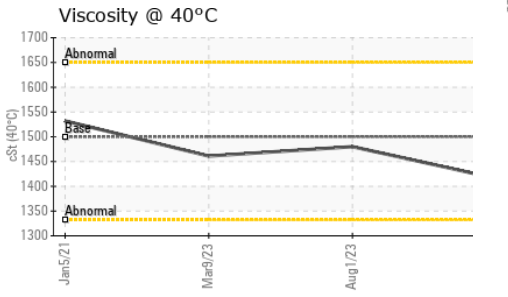
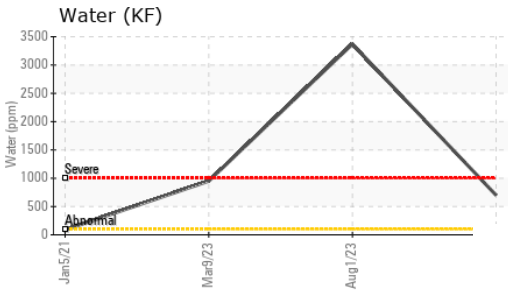
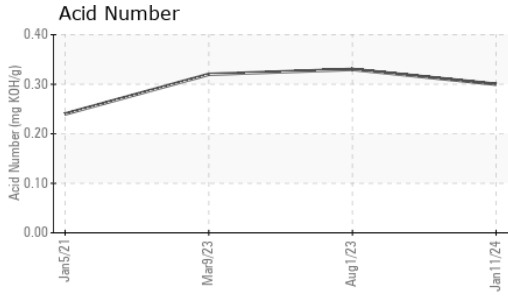
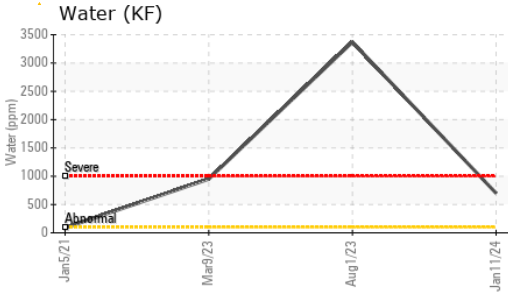
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>9</b>	● 108	6
Sodium	ppm	ASTM D5185m	<b>16</b>	150	5
Potassium	ppm	ASTM D5185m >20	<b>2</b>	8	1
Water	%	ASTM D6304 >2	<b>0.070</b>	0.337	0.095
ppm Water	ppm	ASTM D6304	<b>700</b>	3370	950

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.30</b>	0.33	0.32



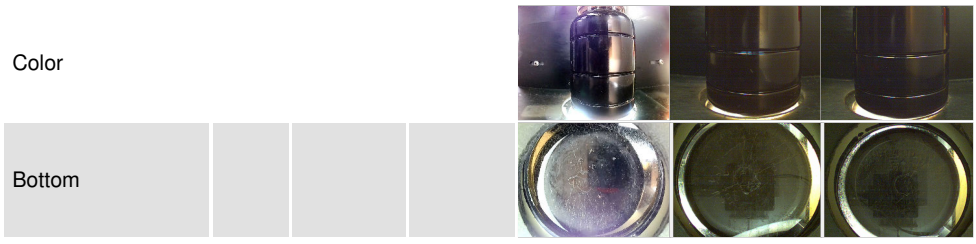
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	0.2%	0.2%
Free Water	scalar	*Visual		NEG	NEG

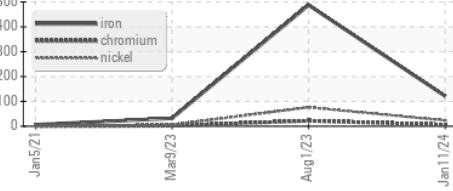
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	1500	1416	1480

SAMPLE IMAGES	method	limit/base	current	history1	history2
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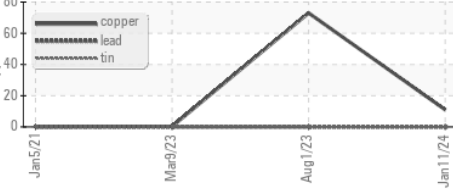


## GRAPHS

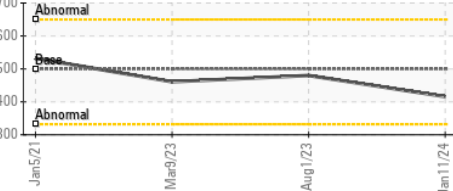
### ▲ Ferrous Alloys



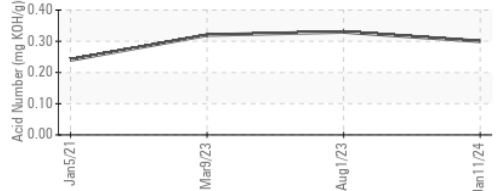
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0432491 **Recieved** : 12 Jan 2024  
**Lab Number** : 06059346 **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10830728 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

**INTERNATIONAL PAPER**  
 1785 Weyerhaeuser Road  
 VANCEBORO, NC  
 US 28586

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: DOUG WEIR  
 Doug.Weir@paper.com;jon.fazenbaker@wearcheck.com

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T: (252)633-7350

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (252)633-7761