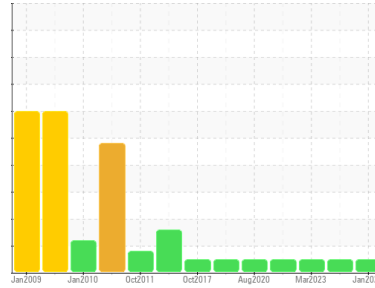




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
O2 REACTOR DISCHARGER (S/N 420XX228)

Component
Gearbox

Fluid
ROYAL PURPLE SYNFILM GT 320 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0432377	WC0432487	WC0432379
Sample Date	Client Info		11 Jan 2024	01 Aug 2023	09 Mar 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	2	<1	103
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	13	2	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	2
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	84	80	32
Calcium	ppm	ASTM D5185m	<1	2	19
Phosphorus	ppm	ASTM D5185m	8	5	336
Zinc	ppm	ASTM D5185m	0	0	14
Sulfur	ppm	ASTM D5185m	18980	18893	17198

CONTAMINANTS

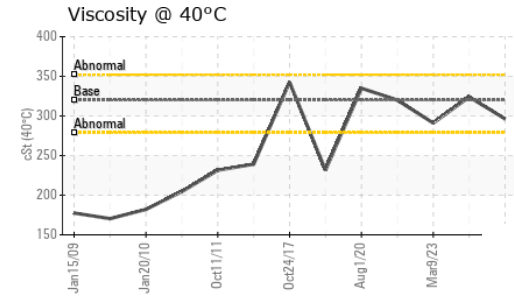
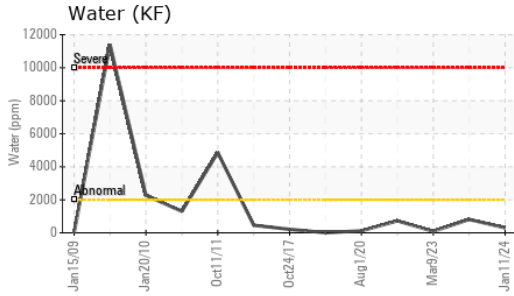
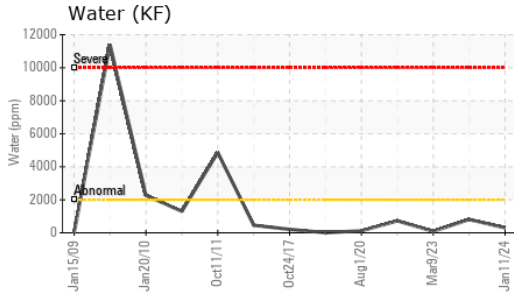
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	9	3	8
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	0	<1	1
Water	%	ASTM D6304 >0.2	0.030	0.081	0.009
ppm Water	ppm	ASTM D6304 >2000	303	810	90.8

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	0.43	0.47	0.57



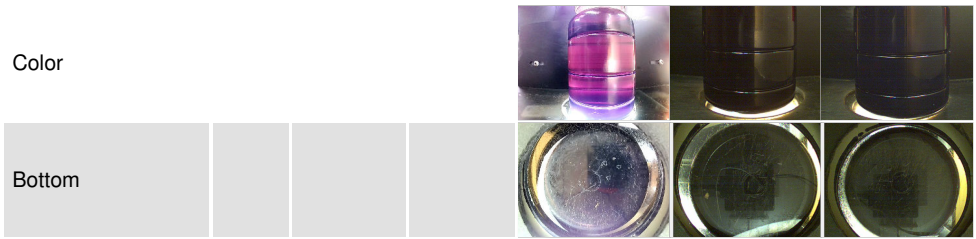
OIL ANALYSIS REPORT



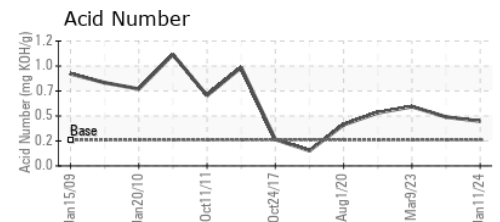
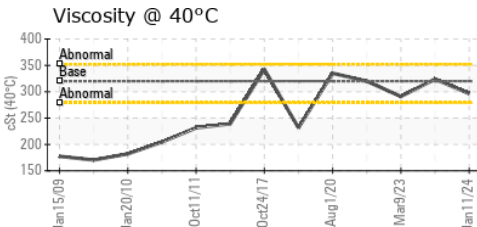
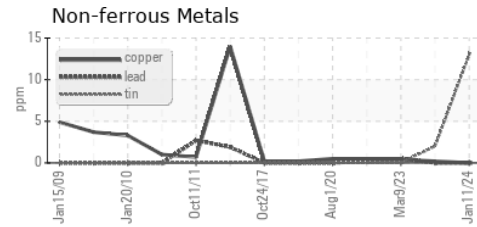
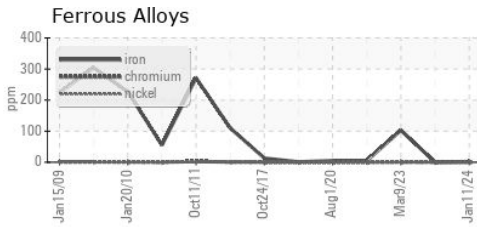
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	296.3	324	291

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0432377 **Received** : 12 Jan 2024
Lab Number : 06059355 **Diagnosed** : 17 Jan 2024
Unique Number : 10830737 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KF)

INTERNATIONAL PAPER
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 Contact: DOUG WEIR
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 T: (252)633-7350
 F: (252)633-7761

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)