

OIL ANALYSIS

Sample Rating Trend

PRECISION EDGE 106B Component

Hydraulic System {not provided} (--- Oz)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

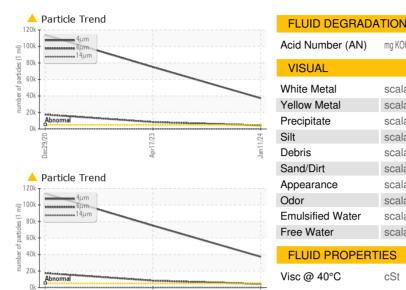
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SIS REP | ORT | Samp | he Rating Tre | ena | | ISO |
|------------------------------------|------------|----------------------------|-----------------|-----------------------|-----------------|-----------------|
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| | | | 2020 | Apr2023 Jan20 | | |
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC06060207 | WC05826247 | WC05149371 |
| Sample Date | | Client Info | | 11 Jan 2024 | 17 Apr 2023 | 29 Dec 2020 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 N/A | 0 |
| Oil Changed Sample Status | | Client Info | | N/A ABNORMAL | N/A ABNORMAL | N/A ABNORMAL |
| | | | | | | - |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.05 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 14 | 14 | 14 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 2 | 2 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | 1 | 4 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | <1 | <1 | 2 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 2 |
| Barium | ppm | ASTM D5185m | | 0 | <1 | 2 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 2 | 2 | 1 |
| Magnesium | ppm | ASTM D5185m | | 6 | 9 | 8 3506 |
| Calcium | ppm | ASTM D5185m | | 2592 151 | 2944 | |
| Phosphorus Zinc | ppm | ASTM D5185m ASTM D5185m | | 43 | 103 58 | 75 31 |
| Sulfur | ppm ppm | ASTM D5185m | | 43 | 14424 | 12584 |
| | | | 11 11 11 | | | |
| CONTAMINANT | | method | limit/base | | history1 | history2 |
| Silicon | ppm | | >15 | 5 | 5 | 9 |
| Sodium Potassium | ppm | ASTM D5185m ASTM D5185m | >20 | 9 6 | 11 3 | 6 |
| | ppm | | | | | |
| FLUID CLEANLI | INESS | method | limit/base | | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | A 37375 | ▲ 75010 | ▲ 113911 |
| Particles >6µm | | ASTM D7647 | | 4 326 | ▲ 8400 | ▲ 17485 |
| Particles >14µm | | ASTM D7647 | >160 | 56 | 63 | ▲ 277 00 |
| Particles >21µm | | ASTM D7647 | | 7 | 5 | 26 |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 0 | 0 |
| Particles >71µm Oil Cleanliness | | ASTM D7647 ISO 4406 (c) | >3 >19/17/14 | U <u> 22/19/13</u> | 0 | 0 |
| | | 100 4400 (C) | 213/11/14 | - 22/13/13 | - LU/LU/10 | <u> </u> |



Dec29

OIL ANALYSIS REPORT

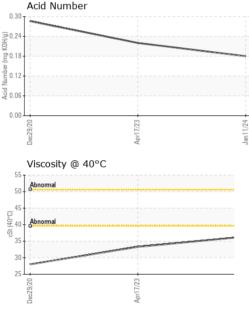


an1

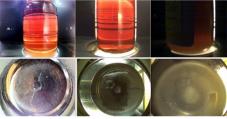
Color

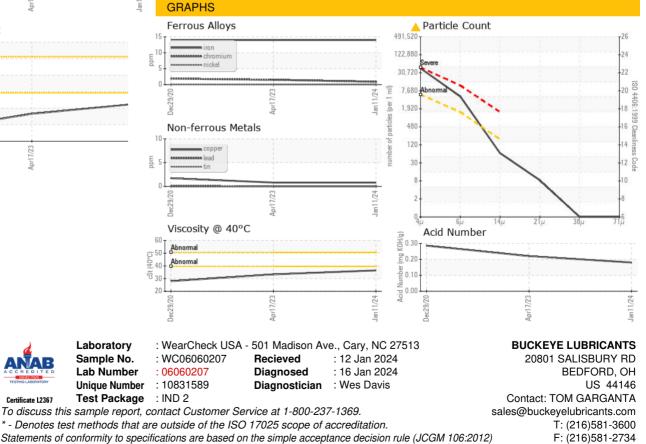
Bottom

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|---------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.18 | 0.22 | 0.286 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | | 36.4 | 33.3 | 28.0 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |









* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Contact/Location: TOM GARGANTA - BUCBED