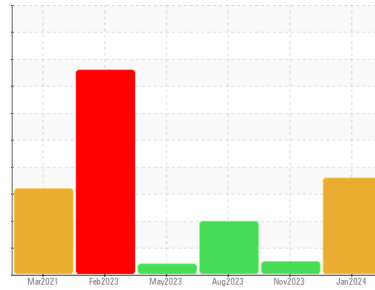




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
TM 7
Machine Id
TM 7 MACHINE LUBE
Component
Lube System
Fluid
ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0030327	RP0034386	RP0034361
Sample Date	Client Info	11 Jan 2024	01 Nov 2023	28 Aug 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	19	32	12	
Iron	ppm	ASTM D5185m >20	2	7	22
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >20	<1	<1	2
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	2	2	▲ 40
Tin	ppm	ASTM D5185m >20	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	1
Magnesium	ppm	ASTM D5185m	3	4	3
Calcium	ppm	ASTM D5185m	102	79	90
Phosphorus	ppm	ASTM D5185m	595	489	500
Zinc	ppm	ASTM D5185m	670	616	591

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	6	5	6
Sodium	ppm	ASTM D5185m	36	18	33
Potassium	ppm	ASTM D5185m >20	2	2	2
Water	%	ASTM D6304 >0.05	▲ 0.262	0.006	0.007
ppm Water	ppm	ASTM D6304 >500	▲ 2620	67.4	78.9

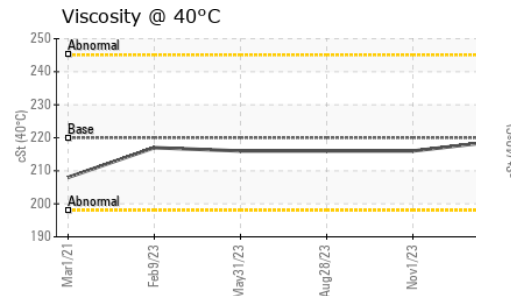
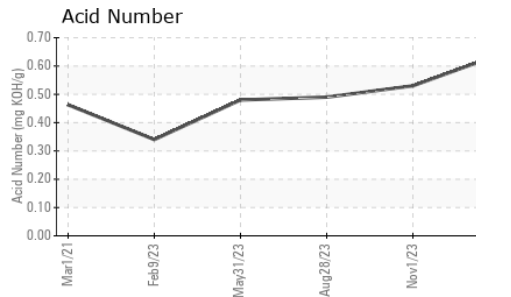
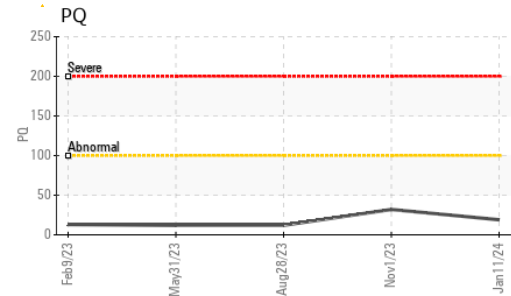
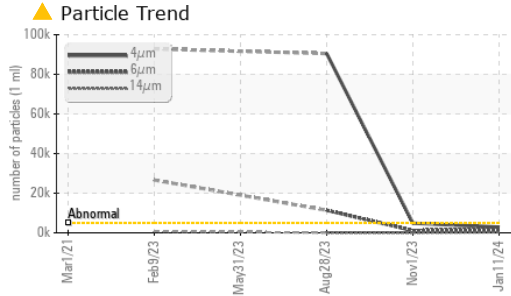
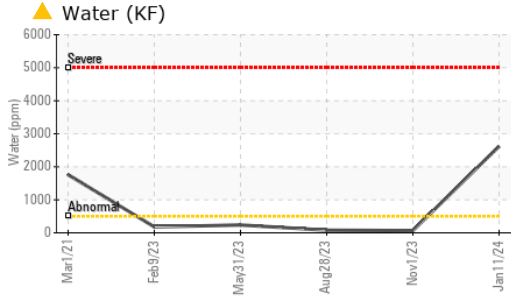
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	2897	4855	▲ 90466
Particles >6µm	ASTM D7647 >1300	▲ 1578	1116	▲ 11379
Particles >14µm	ASTM D7647 >160	▲ 269	65	49
Particles >21µm	ASTM D7647 >40	▲ 90	17	8
Particles >38µm	ASTM D7647 >10	▲ 14	0	2
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 19/18/15	19/17/13	▲ 24/21/13

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.64	0.53	0.49

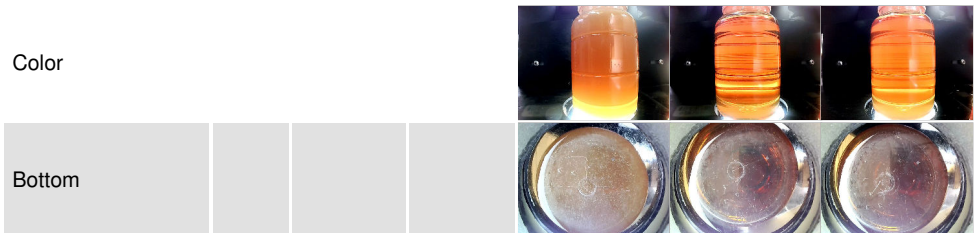
OIL ANALYSIS REPORT



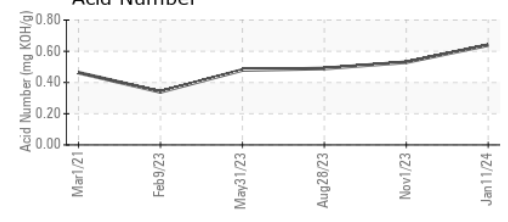
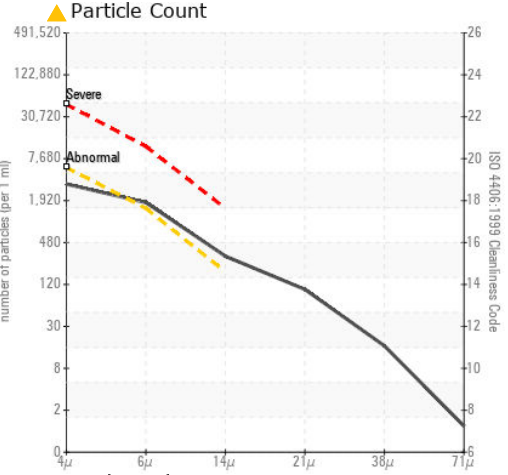
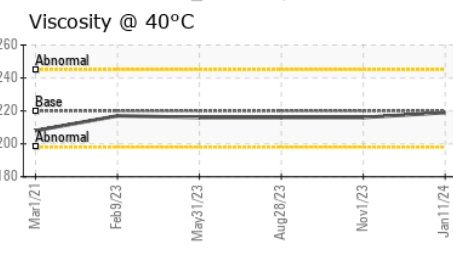
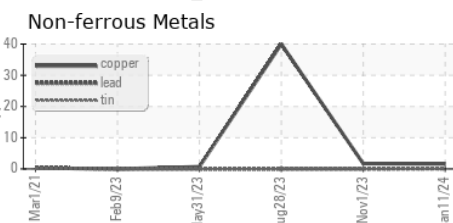
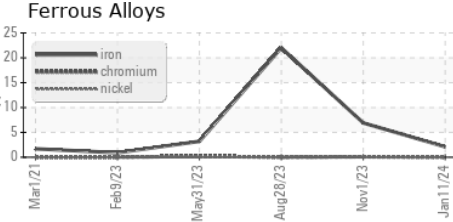
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	219	216

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0030327 **Received** : 12 Jan 2024
Lab Number : 06060323 **Diagnosed** : 18 Jan 2024
Unique Number : 10831705 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

Kimberly-Clark - Mobile - TM 7
 200 BAYBRIDGE RD
 MOBILE, AL
 US 36610
 Contact: BRAD SNOW
 brad.snow@kcc.com
 T:
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)