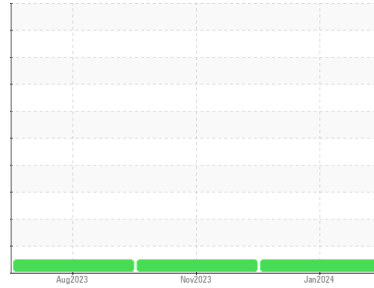




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**TM 7**  
 Machine Id  
**TM 7 RUN TECH**

Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0030328</b>	RP0034384	RP0034362
Sample Date	Client Info			<b>11 Jan 2024</b>	01 Nov 2023	28 Aug 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>10</b>	9	---
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	3
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

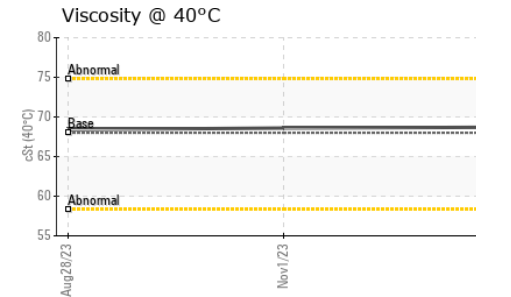
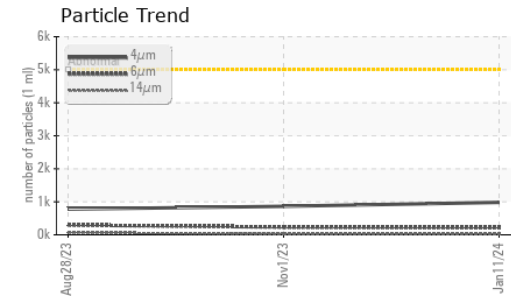
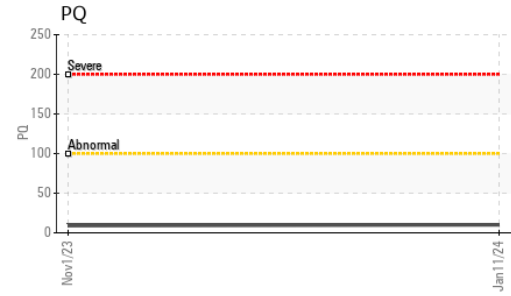
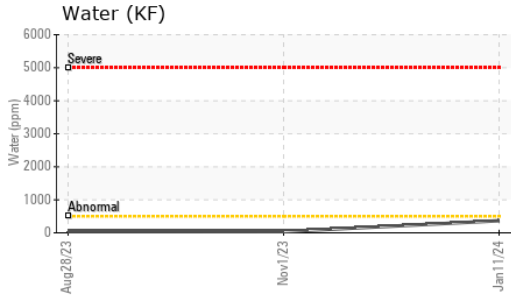
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	200	<b>39</b>	42	42
Phosphorus	ppm	ASTM D5185m	300	<b>56</b>	31	53
Zinc	ppm	ASTM D5185m	370	<b>2</b>	4	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	0
Water	%	ASTM D6304	>0.05	<b>0.036</b>	0.003	0.004
ppm Water	ppm	ASTM D6304	>500	<b>366</b>	35.8	40.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>982</b>	864	778
Particles >6µm		ASTM D7647	>1300	<b>217</b>	233	295
Particles >14µm		ASTM D7647	>160	<b>18</b>	20	68
Particles >21µm		ASTM D7647	>40	<b>5</b>	5	29
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	4
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>17/15/11</b>	17/15/11	17/15/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.13</b>	0.16	0.12

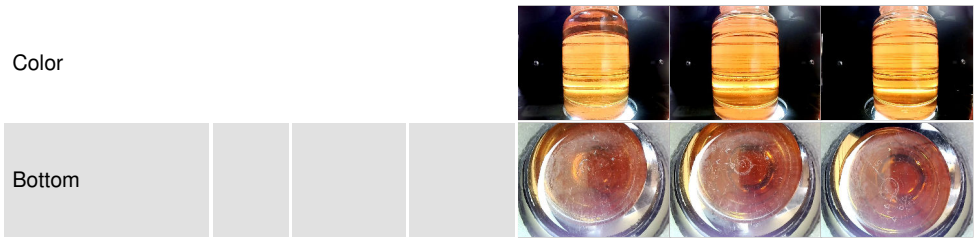
# OIL ANALYSIS REPORT



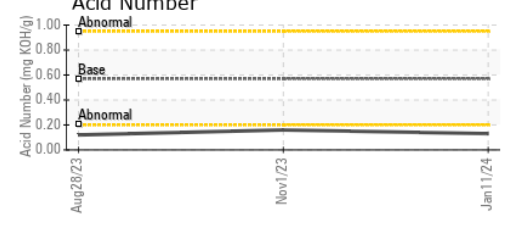
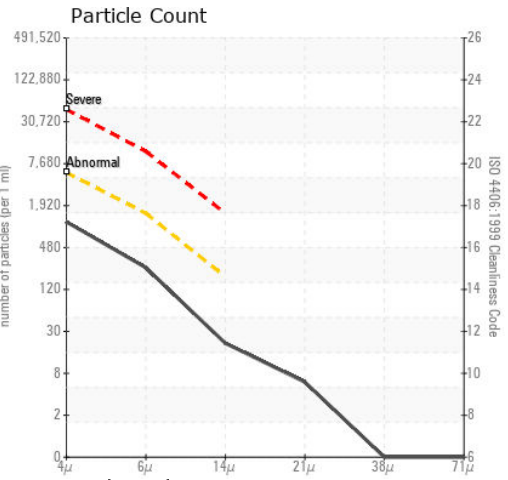
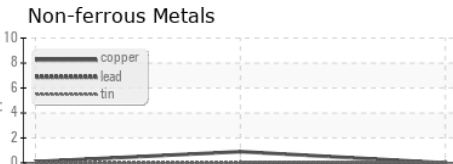
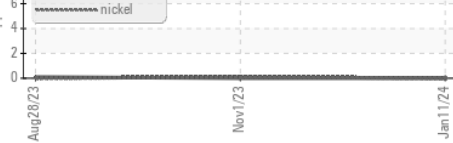
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>68.7</b>	68.6	68.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0030328 **Received** : 12 Jan 2024  
**Lab Number** : 06060328 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10831710 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PQ )

**Kimberly-Clark - Mobile - TM 7**  
 200 BAYBRIDGE RD  
 MOBILE, AL  
 US 36610  
 Contact: BRAD SNOW  
 brad.snow@kcc.com  
 T:  
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)