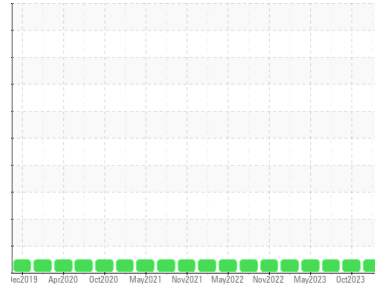




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**LIM4\_U2720 LIM4\_U2720\_M2720**

Component  
**Non-Drive End Bearing**

Fluid  
**ROYAL PURPLE SYNFILM GT 32 (30 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0029454</b>	RP0029411	RP0029420
Sample Date	Client Info			<b>08 Jan 2024</b>	24 Oct 2023	18 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

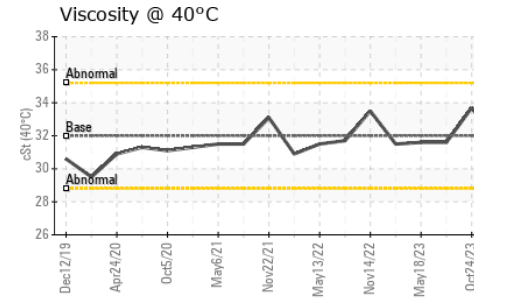
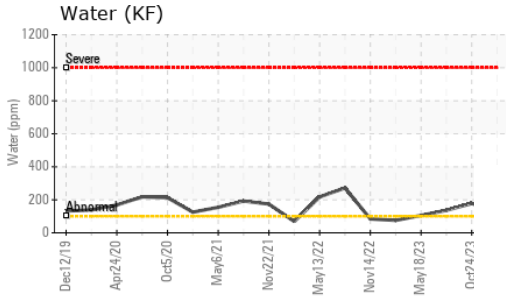
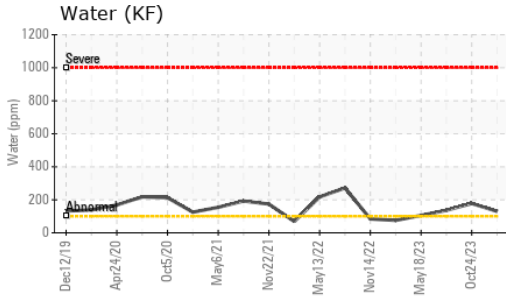
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>68</b>	59	69
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>10</b>	0	2
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m		<b>0</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	0
Water	%	ASTM D6304	>2	<b>0.013</b>	0.017	0.013
ppm Water	ppm	ASTM D6304		<b>130</b>	177.9	136.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.36</b>	0.36	0.35

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT



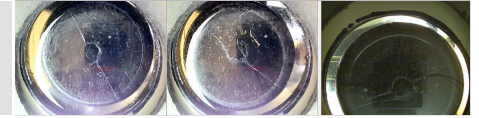
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>31.6</b>	33.7	31.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
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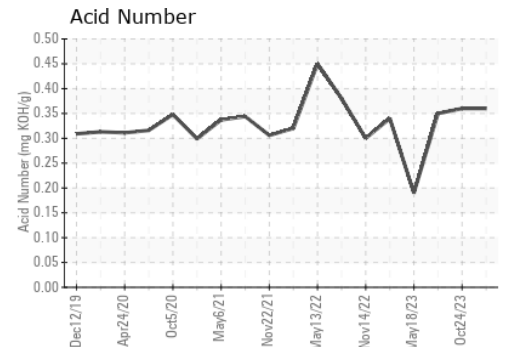
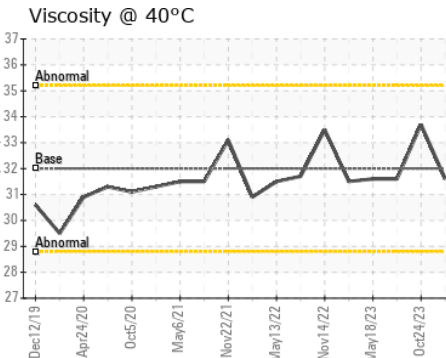
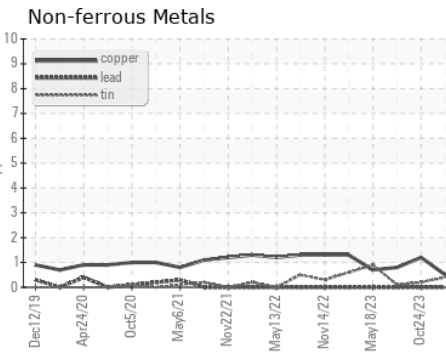
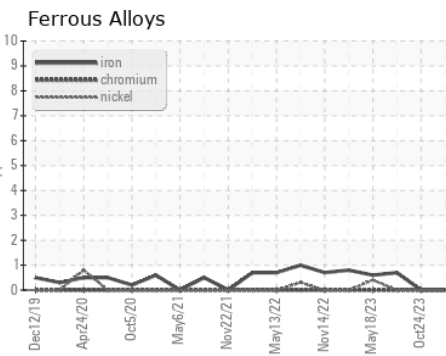
Color



Bottom



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0029454 **Received** : 12 Jan 2024  
**Lab Number** : **06060331** **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10831713 **Diagnostician** : Doug Bogart  
**Test Package** : PLANT

**ENERGY TRANSFER - LIMA**  
 1520 BUCKEYE RD  
 LIMA, OH  
 US 45804

Contact: ANDREW WYDERKA  
 andrew.wyderka@energytransfer.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (419)618-1505

F: