

## **OIL ANALYSIS REPORT**

#### Area **Power House** Machine Id **GENERAL ELECTRIC #1 Steam Turbine** Component

Bearing Lube

MOBIL DTE OIL LIGHT (400 GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Analytical Ferrography: Results indicate normal conditions. Based on a brief phone discussion, this sample is a low-hours sample after a major overhaul so some small amount of atypical debris is to be expected. There are a handful of ferrous platelets present. There is a normal amount of ferrous rubbing wear and some small amount of polymers that I would expect to filter out in a relatively short amount of time.

### Wear

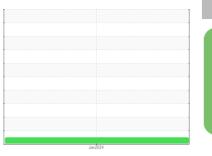
All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

#### Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### **Oil Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0854701		
Sample Date		Client Info		11 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status						
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		10		
Iron	ppm	ASTM D5185m	>120	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>4	0		
Lead	ppm	ASTM D5185m	>30	<1		
Copper	ppm	ASTM D5185m	>17	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	0 0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0 0	   	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0 0 112	   	    
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0 0 112 68		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0 112 68 437		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 0 112 68 437 current		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base	0 0 0 0 0 112 68 437 current <1	    history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base	0 0 0 0 0 112 68 437 current <1 0	     history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 0 0 0 112 68 437 current <1 0 0	     history1  	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base	0 0 0 0 0 112 68 437 current <1 0 0 0	history1 history1	      history2   history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >5000	0 0 0 0 0 112 68 437 current <1 0 0 0 0 current 997	    history1   history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >5000 >1300 >160	0 0 0 0 0 112 68 437 current <1 0 0 0 current 997 280	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >5000 >1300 >160	0 0 0 0 0 112 68 437 current <1 0 0 0 current 997 280 30	     history1   history1  	history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	limit/base >25 >20 limit/base >5000 >1300 >160 >40 >10	0 0 0 0 0 112 68 437 current <1 0 0 0 current 997 280 30 10		



# **OIL ANALYSIS REPORT**

Recieved

Test Package : PLANT (Additional Tests: A-FERR)

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

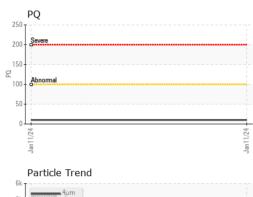
To discuss this sample report, contact Customer Service at 1-800-237-1369.

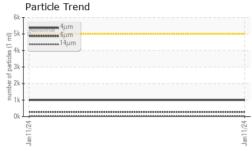
Diagnosed

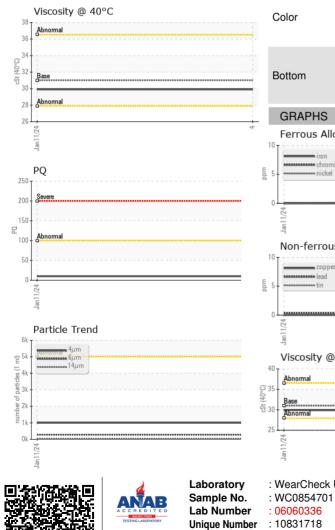
: 12 Jan 2024

: 22 Jan 2024

Diagnostician : Aaron Black







FLUID DEGRADA	TION	method	limit/base	current	history1	history2
cid Number (AN)	mg KOH/g	ASTM D8045		0.15		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt Appearance	scalar scalar	*Visual *Visual	NONE NORML	NONE NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	31	29.9		,
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys			491,520	Particle Count		<b>T</b> 26
iron						
			122,880	Severe		-24
			30,720			-22
1/24			1,680	Abnormal		-20
Jan 11/24			Jan 11/24 s (per 1 ml		<b>`</b>	-18
Non-ferrous Metals	5		-30 480			-16
copper			1/2001 // 1/2011		S	+20 -18 -16 -14
tin			E 30			-12
			8			-10
54 54					/	
Jan 1 1/2 <sup>.</sup>			Jan11/24			
¬ Viscosity @ 40°C			0	لم Acid Number	14µ 21µ	38µ 71µ
Abnormal			44 400 Mumber (mg KOH/g)			
			Ĕ0.10			
Base Abnormal			g 0.05			
Jan11/24			Jan 11/24 -	Jan 11/24 -		
E G			Jan	Jan		

KAPHIC PACKAGING IN I 100 GRAPHIC PACKAGING INTERNATIONAL MACON, GA US 31206 Contact: DARYL SPRINGER daryl.springer@graphicpkg.com T: (478)784-3677 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Report Id: GRAMAC [WUSCAR] 06060336 (Generated: 01/22/2024 17:11:16) Rev: 1

Certificate L2367

Contact/Location: DARYL SPRINGER - GRAMAC

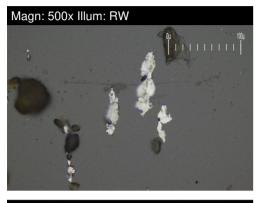


## FERROGRAPHY REPORT

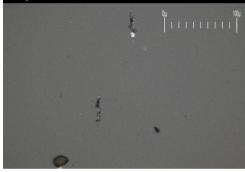
#### Area **Power House** Machine Id **GENERAL ELECTRIC #1 Steam Turbine** Component

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Bearing Lube Fluid MOBIL DTE OIL LIGHT (400 GAL)



Magn: 500x Illum: RW



FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	*ASTM D7684		1		
Ferrous Sliding	Scale 0-10	*ASTM D7684		1		
Ferrous Cutting	Scale 0-10	*ASTM D7684				
Ferrous Rolling	Scale 0-10	*ASTM D7684				
Ferrous Break-in	Scale 0-10	*ASTM D7684				
Ferrous Spheres	Scale 0-10	*ASTM D7684				
Ferrous Black Oxides	Scale 0-10	*ASTM D7684				
Ferrous Red Oxides	Scale 0-10	*ASTM D7684				
Ferrous Corrosive	Scale 0-10	*ASTM D7684				
Ferrous Other	Scale 0-10	*ASTM D7684				
Nonferrous Rubbing	Scale 0-10	*ASTM D7684				
Nonferrous Sliding	Scale 0-10	*ASTM D7684				
Nonferrous Cutting	Scale 0-10	*ASTM D7684				
Nonferrous Rolling	Scale 0-10	*ASTM D7684				
Nonferrous Other	Scale 0-10	*ASTM D7684				
Carbonaceous Material	Scale 0-10	*ASTM D7684				
Lubricant Degradation	Scale 0-10	*ASTM D7684				
Sand/Dirt	Scale 0-10	ASTM D7684				
Fibres	Scale 0-10	*ASTM D7684				
Spheres	Scale 0-10	*ASTM D7684				
Other	Scale 0-10	*ASTM D7684		1		



## Magn: 100x Illum: RW



WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system. This page left intentionally blank