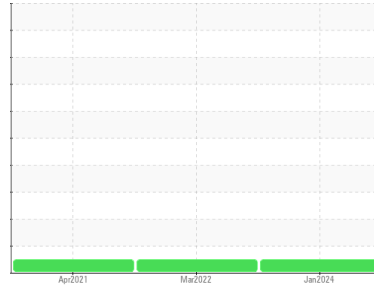




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**CR6624**  
 Component  
**Right Swing Drive**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0867370</b>	WC0494313	WC0534194
Sample Date	Client Info			<b>03 Jan 2024</b>	31 Mar 2022	10 Apr 2021
Machine Age	hrs	Client Info		<b>11375</b>	9361	8512
Oil Age	hrs	Client Info		<b>0</b>	0	8512
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	<b>8</b>	13	1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>200	<b>0</b>	2	0
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

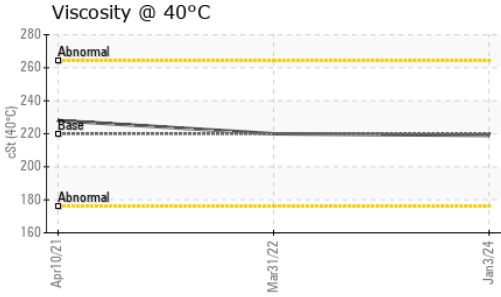
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>4</b>	2	4
Barium	ppm	ASTM D5185m	15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	2	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	50	<b>0</b>	43	0
Phosphorus	ppm	ASTM D5185m	350	<b>441</b>	175	164
Zinc	ppm	ASTM D5185m	100	<b>0</b>	15	0
Sulfur	ppm	ASTM D5185m	12500	<b>5956</b>	2119	833

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	<1	3
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	2

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG



# OIL ANALYSIS REPORT

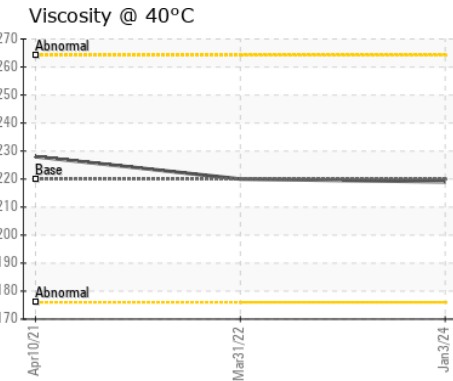
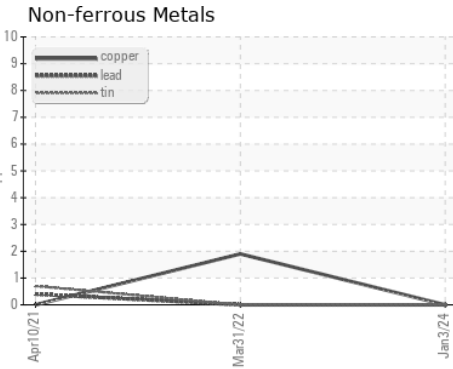
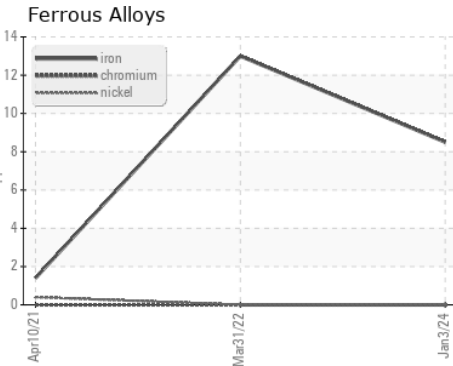


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	<b>219</b>	220	228

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0867370 **Received** : 12 Jan 2024  
**Lab Number** : **06060508** **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10831890 **Diagnostician** : Wes Davis  
**Test Package** : CONST

**BUCKNER - WILLIS**  
 18123 HWY 75 NORTH  
 WILLIS, TX  
 US 77378

Contact: JOHN HAWKINS  
johnh@bucknercompanies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: