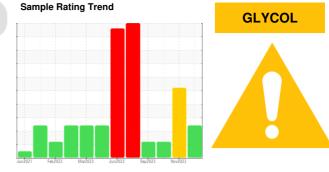


## **OIL ANALYSIS REPORT**





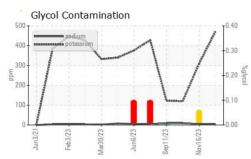
Machine Id 120556-1216 LIEBHERR LH50M 120556-1216 Component **Diesel Engine** Fluid

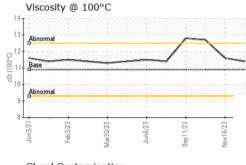
DIESEL ENGINE OIL SAE 10W30 (--- GAL)

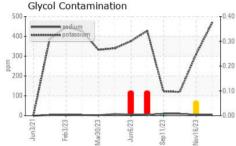
			Jun2021	Feb2023 Mar2023	Jun2023 Sep2023 M	iov2023	
IAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		DJJ0022501	DJJ0022510	DJJ0022526
advise that you check for the source of the	Sample Date		Client Info		03 Jan 2024	16 Nov 2023	11 Oct 2023
plant leak. Check for low coolant level. Oil and	Machine Age	hrs	Client Info		9096	8743	8542
er change at the time of sampling has been	Oil Age	hrs	Client Info		250	225	250
ed. We recommend an early resample to nitor this condition.	Oil Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	ABNORMAL	ATTENTION
a <b>r</b> component wear rates are normal.	CONTAMINATIC	N	method	limit/base	current	history1	history2
Contamination	Fuel		WC Method	>5	<1.0	<1.0	<1.0
lium and/or potassium levels remain high.	Water		WC Method		NEG	NEG	NEG
Fluid Condition	WEAR METALS		method	limit/base	current	history1	history2
BN level is low.	Iron	ppm	ASTM D5185m	>100	3	3	8
	Chromium	ppm	ASTM D5185m		0	<1	<1
	Nickel	ppm	ASTM D5185m		0	0	<1
	Titanium	ppm	ASTM D5185m		0	<1	<1
	Silver	ppm	ASTM D5185m	>3	0	0	1
	Aluminum	ppm	ASTM D5185m		6	7	6
	Lead	ppm	ASTM D5185m		0	<1	6
	Copper	ppm	ASTM D5185m		7	10	14
	Tin	ppm	ASTM D5185m		0	<1	2
	Vanadium	ppm	ASTM D5185m	, 0	<1	<1	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	250	713	628	390
	Barium	ppm	ASTM D5185m	10	0	11	95
	Molybdenum	ppm	ASTM D5185m	100	1107	911	346
	Manganese	ppm	ASTM D5185m		0	<1	2
	Magnesium	ppm	ASTM D5185m	450	86		100
	-			450		136	186
	Calcium	ppm	ASTM D5185m				
		ppm ppm	ASTM D5185m ASTM D5185m	3000	462 10	628	2474
	Calcium Phosphorus Zinc	ppm		3000 1150	462	628 105	2474 707
	Phosphorus		ASTM D5185m	3000 1150 1350	462 10	628	2474
	Phosphorus Zinc	ppm ppm ppm	ASTM D5185m ASTM D5185m	3000 1150 1350	462 10 10 1904	628 105 122	2474 707 796
	Phosphorus Zinc Sulfur	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base	462 10 10 1904	628 105 122 2283	2474 707 796 3040
	Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	3000 1150 1350 4250 limit/base	462 10 10 1904 current	628 105 122 2283 history1	2474 707 796 3040 history2
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm 3	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	3000 1150 1350 4250 limit/base >60	462 10 10 1904 current 17	628 105 122 2283 history1 14	2474 707 796 3040 history2 17
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm S ppm	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >60	462 10 10 1904 <u>current</u> 17 4	628 105 122 2283 history1 14 5	2474 707 796 3040 history2 17 10
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm S ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	3000 1150 1350 4250 limit/base >60	462 10 10 1904 <u>current</u> 17 4 ▲ 471 NEG	628 105 122 2283 history1 14 5 ≤ 309	2474 707 796 3040 history2 17 10 ▲ 120
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Glycol	ppm ppm ppm ppm S ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982	3000 1150 1350 4250 limit/base >60 >20 limit/base	462 10 10 1904 <u>current</u> 17 4 ▲ 471 NEG	628 105 122 2283 history1 14 5 ▲ 309 ▲ 0.06	2474 707 796 3040 history2 17 10 ▲ 120 NEG
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED	ppm ppm ppm 5 ppm ppm ppm ppm %	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 Method	3000 1150 1350 4250 limit/base >20 limit/base >3	462 10 10 1904 current 17 4 ▲ 471 NEG current	628 105 122 2283 history1 14 5 ▲ 309 ▲ 0.06 history1	2474 707 796 3040 history2 17 10 ▲ 120 NEG history2
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot %	ppm ppm ppm ppm s ppm ppm ppm %	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844	3000 1150 1350 4250 limit/base >60 >20 limit/base >3 >20	462 10 10 1904 current 17 4 ▲ 471 NEG current 0.1	628 105 122 2283 history1 14 5 ▲ 309 ▲ 0.06 history1 0.1	2474 707 796 3040 history2 17 10 ▲ 120 NEG history2 0.1
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm %	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844 *ASTM D7844	3000 1150 1350 4250 limit/base >60 >20 limit/base >3 >20	462 10 10 1904 current 17 4 ▲ 471 NEG current 0.1 8.5 21.8	628 105 122 2283 history1 14 5 ▲ 309 ▲ 0.06 history1 0.1 7.2	2474 707 796 3040 history2 17 10 ▲ 120 NEG history2 0.1 9.0
	Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm %	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 *ASTM D2982 *ASTM D7844 *ASTM D7624	3000 1150 1350 4250 limit/base >60 >20 limit/base >3 >20 >30 limit/base	462 10 10 1904 current 17 4 ▲ 471 NEG current 0.1 8.5 21.8	628 105 122 2283 history1 14 5 ▲ 309 ▲ 0.06 history1 0.1 7.2 21.6	2474 707 796 3040 history2 17 10 ▲ 120 NEG history2 0.1 9.0 18.8



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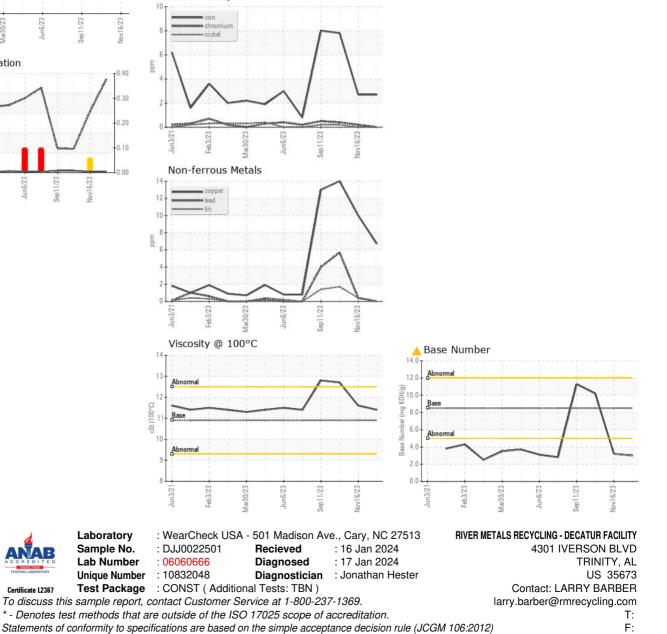






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	🔺 MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	10.9	11.4	11.6	12.7
GRAPHS						

Ferrous Alloys



Certificate L2367

Contact/Location: LARRY BARBER - RIVTRI