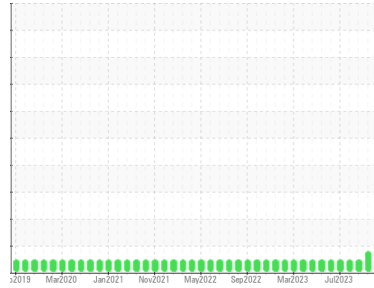




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**GAS**  
 Machine Id  
**K-2020/50/90 (S/N LP COMPRESSOR)**  
 Component  
**Compressor**  
 Fluid  
**CASTROL PERFECTO XPG 32 (1500 GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>HLC0003181</b>	HLC0002846	HLC0002873
Sample Date	Client Info			<b>07 Jan 2024</b>	05 Dec 2023	10 Oct 2023
Machine Age	hrs Client Info			<b>68992</b>	68152	0
Oil Age	hrs Client Info			<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>65	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>65	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	25	<b>6</b>	<1	7
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	1
Sulfur	ppm	ASTM D5185m	1500	<b>643</b>	701	622

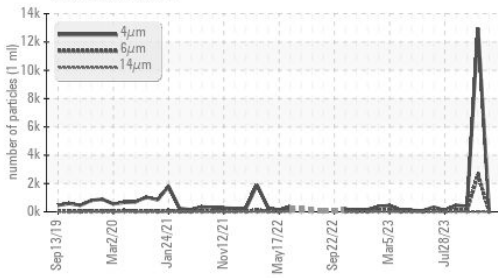
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	<1
Water	%	ASTM D6304	>0.1	<b>NEG</b>	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>191</b>	12951	370
Particles >6µm		ASTM D7647	>2500	<b>43</b>	▲ 2621	80
Particles >14µm		ASTM D7647	>320	<b>6</b>	19	9
Particles >21µm		ASTM D7647	>80	<b>1</b>	3	3
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	<b>15/13/10</b>	▲ 21/19/11	16/13/10

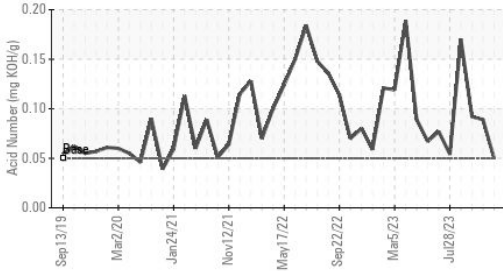
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	<b>0.05</b>	0.089	0.092

# OIL ANALYSIS REPORT

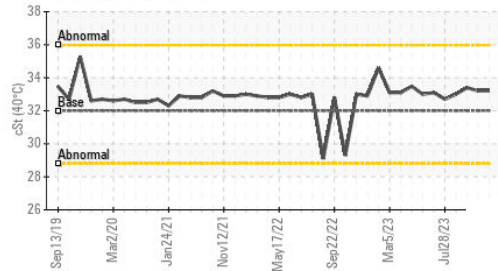
### Particle Trend



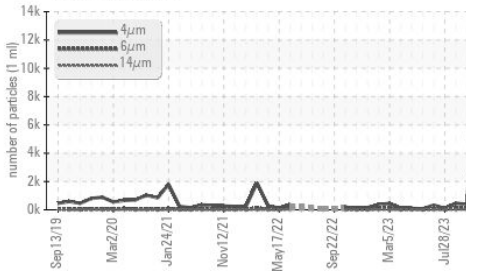
### Acid Number



### Viscosity @ 40°C



### Particle Trend

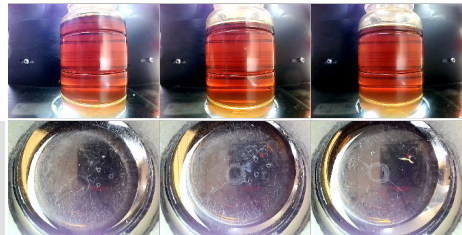


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.0	33.2	33.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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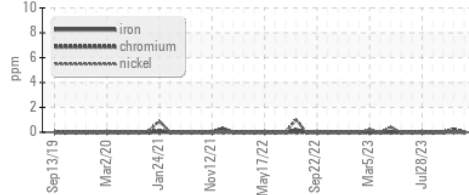
### Color



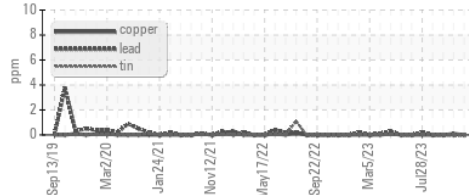
### Bottom

### GRAPHS

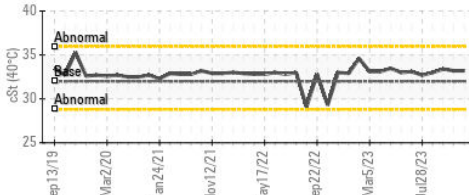
#### Ferrous Alloys



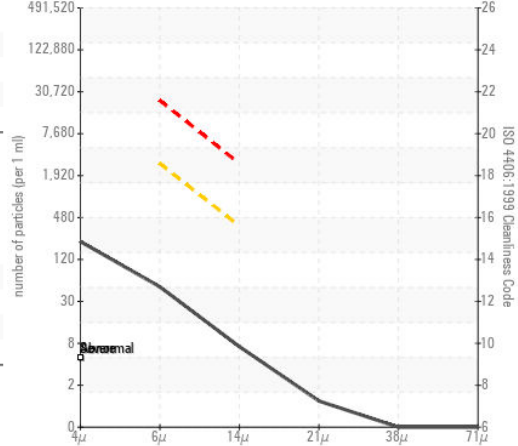
#### Non-ferrous Metals



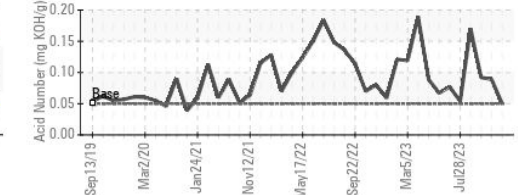
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003181 **Received** : 16 Jan 2024  
**Lab Number** : 06061012 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10832394 **Diagnostician** : Jonathan Hester

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 F: (907)659-5377

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)