



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**KAESER 4586954**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCPA009959</b>	---	---
Sample Date	Client Info	<b>03 Jan 2024</b>	---	---
Machine Age	hrs	Client Info	<b>21535</b>	---
Oil Age	hrs	Client Info	<b>0</b>	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>2</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>30</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>46</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>3</b>	---	---
Sulfur	ppm	ASTM D5185m 23500	<b>16834</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>7</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304 >0.05	<b>▲ 0.430</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 4300</b>	---	---

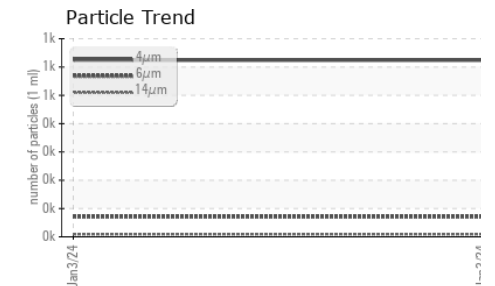
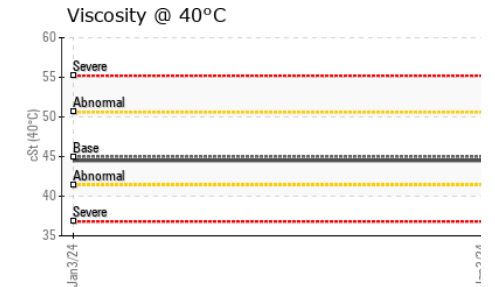
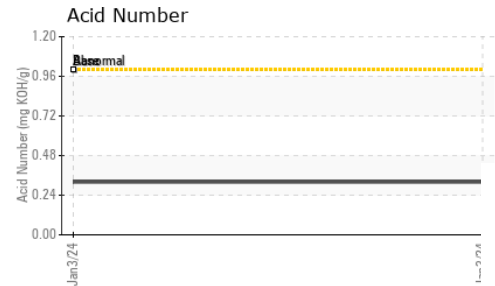
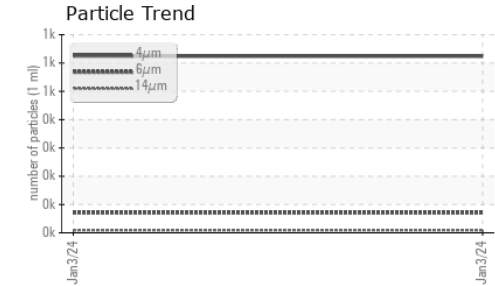
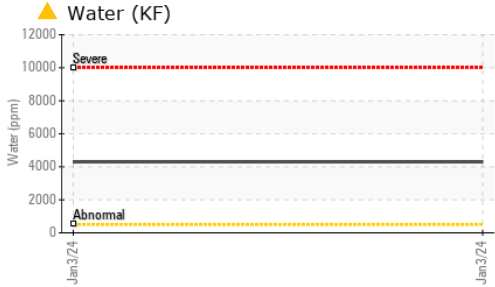
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>624</b>	---	---
Particles >6µm	ASTM D7647 >1300	<b>71</b>	---	---
Particles >14µm	ASTM D7647 >80	<b>9</b>	---	---
Particles >21µm	ASTM D7647 >20	<b>4</b>	---	---
Particles >38µm	ASTM D7647 >4	<b>0</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	<b>16/13/10</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.32</b>	---	---

# OIL ANALYSIS REPORT



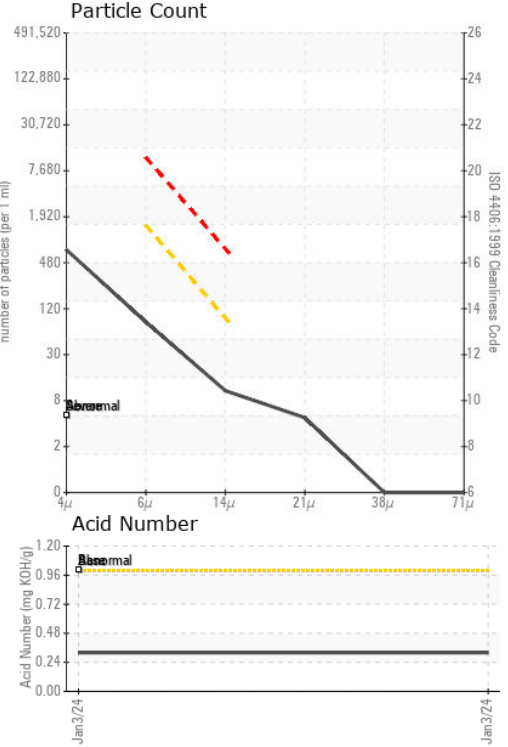
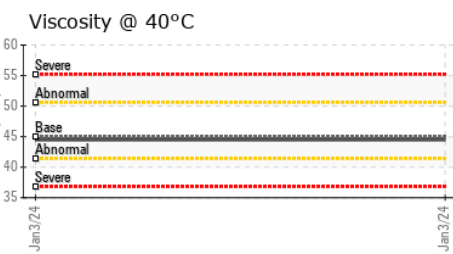
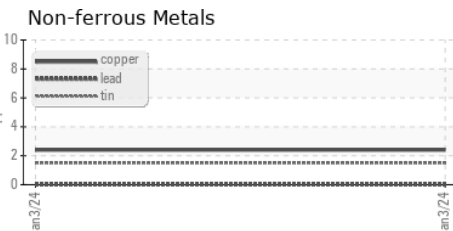
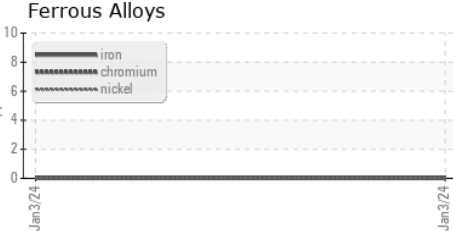
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>0.2%</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	<b>44.5</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA009959 **Received** : 16 Jan 2024  
**Lab Number** : 06061107 **Diagnosed** : 06 Feb 2024  
**Unique Number** : 10832489 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**MICHAEL KHORS**  
 3777 WORKMAN MILL RD  
 WHITTIER, CA  
 US 90606  
 Contact: Service Manager

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: