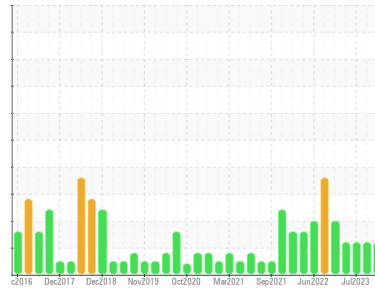




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
SMALL GD (S/N CBV702812)

Component
Compressor
Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM24193	USPM31054	USPM23177
Sample Date	Client Info	02 Jan 2024	10 Oct 2023	23 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0
Chromium	ppm	ASTM D5185m >10	0	0
Nickel	ppm	ASTM D5185m	0	0
Titanium	ppm	ASTM D5185m	0	0
Silver	ppm	ASTM D5185m	0	<1
Aluminum	ppm	ASTM D5185m >25	<1	2
Lead	ppm	ASTM D5185m >25	0	<1
Copper	ppm	ASTM D5185m >50	<1	<1
Tin	ppm	ASTM D5185m >15	0	<1
Vanadium	ppm	ASTM D5185m	<1	0
Cadmium	ppm	ASTM D5185m	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0
Barium	ppm	ASTM D5185m 0	0	<1
Molybdenum	ppm	ASTM D5185m 0	0	0
Manganese	ppm	ASTM D5185m	0	<1
Magnesium	ppm	ASTM D5185m 0	0	0
Calcium	ppm	ASTM D5185m 0	0	2
Phosphorus	ppm	ASTM D5185m 1	0	<1
Zinc	ppm	ASTM D5185m 0	0	3
Sulfur	ppm	ASTM D5185m 0	0	0
Sulfur	ppm	ASTM D5185m 0	23	21

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	<1
Sodium	ppm	ASTM D5185m	<1	<1
Potassium	ppm	ASTM D5185m >20	0	<1
Water	%	ASTM D6304 >0.2	0.083	0.065
ppm Water	ppm	ASTM D6304 >2000	832	656.0
			1546.6	

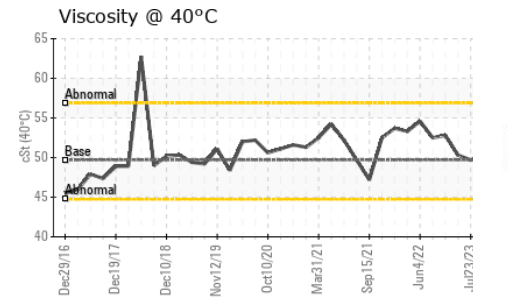
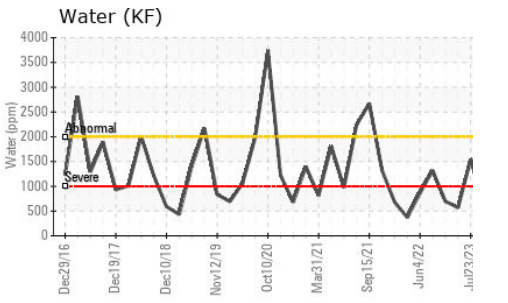
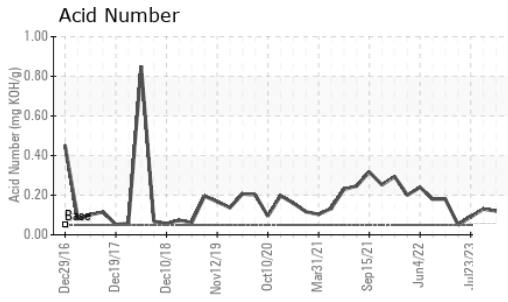
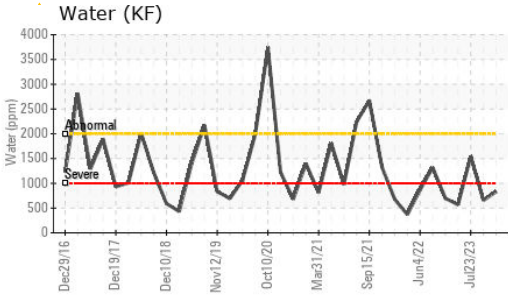
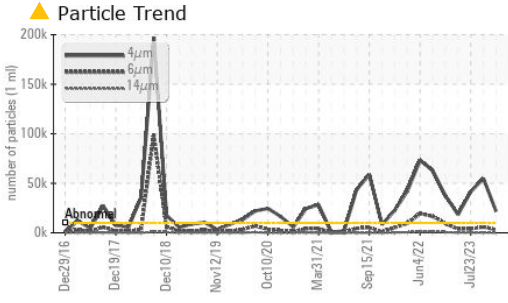
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	21771	54867	41473
Particles >6µm	ASTM D7647 >2500	3012	5835	4030
Particles >14µm	ASTM D7647 >320	79	252	162
Particles >21µm	ASTM D7647 >80	19	75	33
Particles >38µm	ASTM D7647 >20	1	5	2
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	22/19/13	23/20/15	23/19/15

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.12	0.13
			0.09	

OIL ANALYSIS REPORT

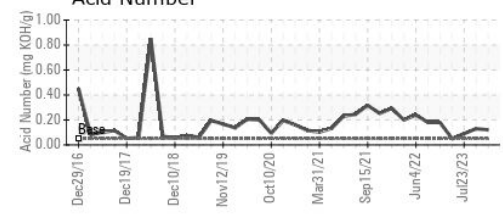
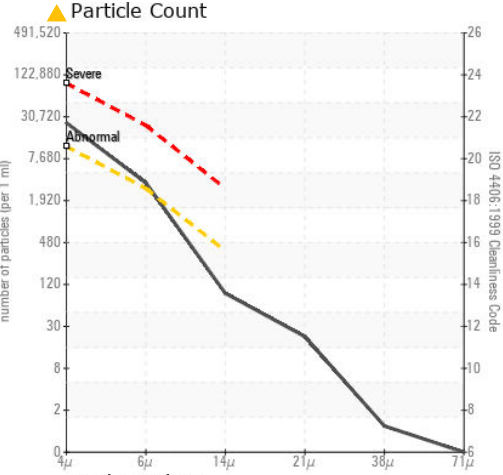
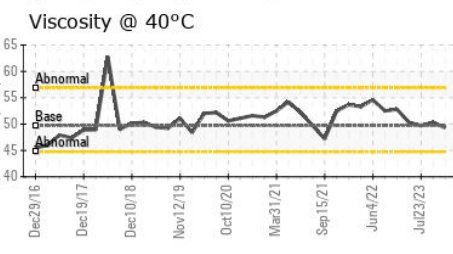
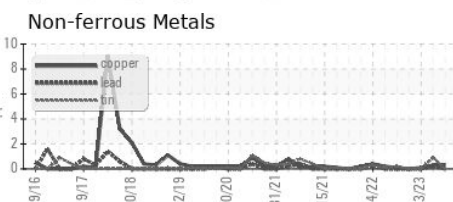
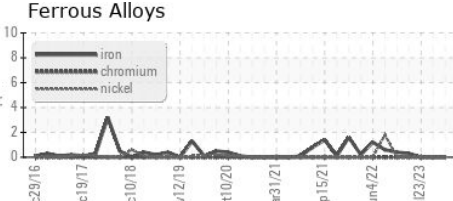


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	50.3	49.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM24193 **Received** : 16 Jan 2024
Lab Number : 06061130 **Diagnosed** : 17 Jan 2024
Unique Number : 10832512 **Diagnostician** : Doug Bogart
Test Package : IND 2

CARGILL-CALIFORNIA
 1001 E. SMITH STREET
 CALIFORNIA, MO
 US 65018
 Contact: REFRIGERATION DEPT.

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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