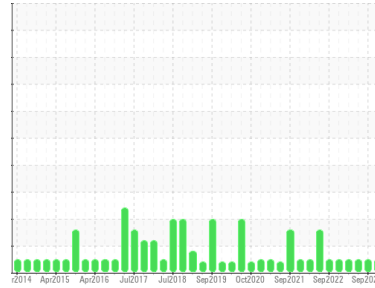




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**ER-4**  
 Machine Id  
**4B1 (S/N 03913-002-1-01-01)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0005015</b>	USP0001635	USP255216
Sample Date	Client Info			<b>02 Jan 2024</b>	26 Sep 2023	27 Jun 2023
Machine Age	hrs	Client Info		<b>0</b>	0	23106
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

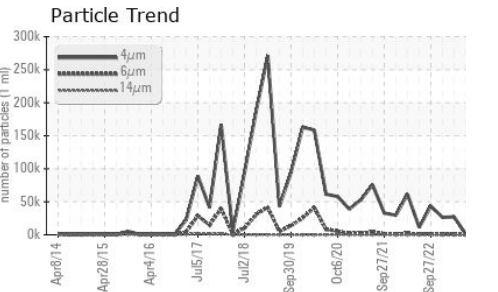
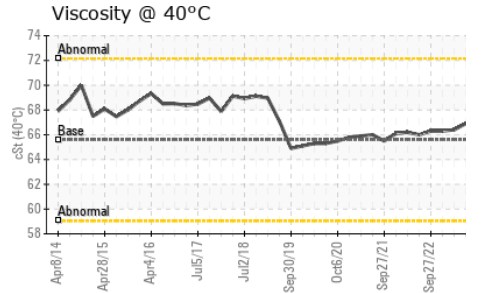
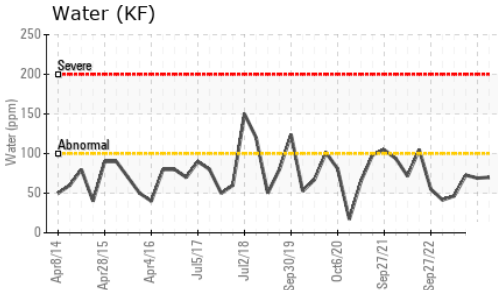
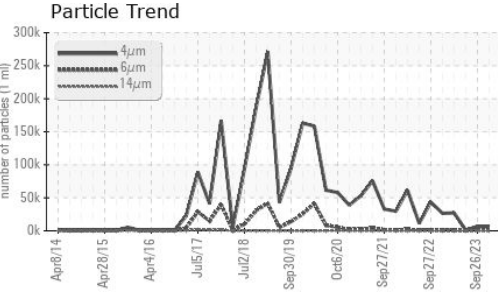
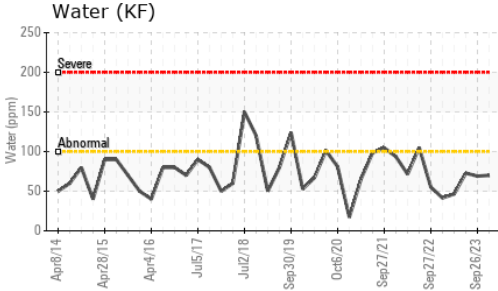
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>14</b>	13	9
Chromium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>2</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	50	<b>0</b>	0	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	1
Water	%	ASTM D6304	>0.01	<b>0.006</b>	0.006	0.007
ppm Water	ppm	ASTM D6304	>100	<b>70</b>	69.0	72.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>5652</b>	6847	951
Particles >6µm		ASTM D7647	>2500	<b>1049</b>	1532	163
Particles >14µm		ASTM D7647	>320	<b>50</b>	79	13
Particles >21µm		ASTM D7647	>80	<b>11</b>	13	3
Particles >38µm		ASTM D7647	>20	<b>1</b>	2	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	<b>20/17/13</b>	20/18/13	17/15/11

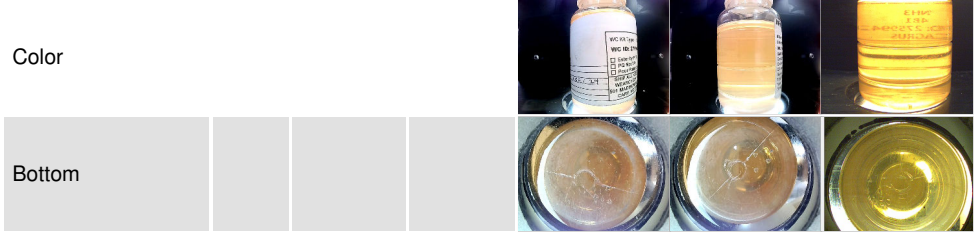
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.013	0.014



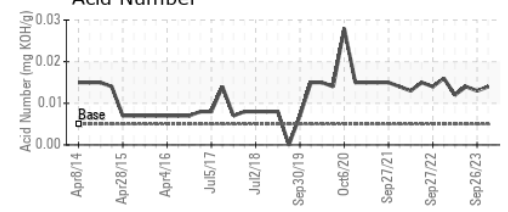
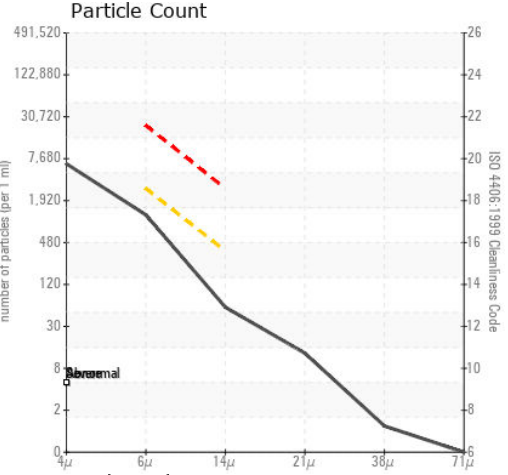
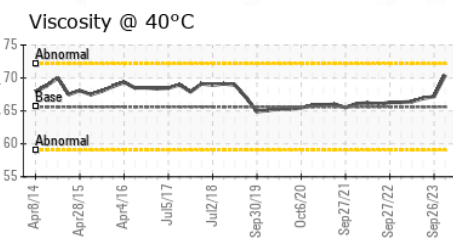
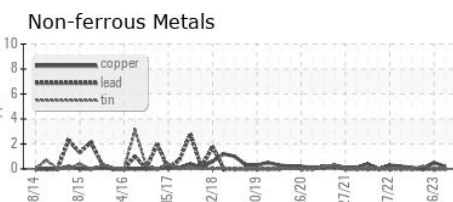
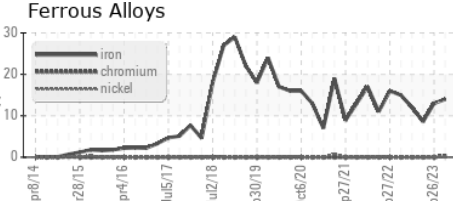
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	70.4	67.2	66.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0005015 **Received** : 16 Jan 2024  
**Lab Number** : 06061170 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10832552 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**CONAGRA FROZEN FOODS CO**  
 RUSSELLVILLE, AR  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: