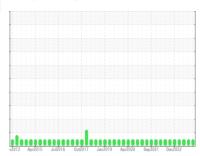


OIL ANALYSIS REPORT

Area ER-1 **B-3 (S/N 50046DFMFT0AA3)**

Refrigeration Compressor

FRICK COMPRESSOR OIL #3 (140 GAL)



Sample Rating Trend



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		v2013 Apr20	15 JUI2016 OCT2017	Jan2019 Apr2020 Sep2021 [Jec2022	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005043	USP0001653	USP255230
Sample Date		Client Info		02 Jan 2024	26 Sep 2023	27 Jun 2023
Machine Age	hrs	Client Info		76584	76584	75935
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	2
Chromium	ppm	ASTM D5185m	>2	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	4	94
CONTAMINANTS		method	limit/base	current	history1	history2
					•	
Silicon	ppm	ASTM D5185m	>15	0	0	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	1
Water	%	ASTM D6304		0.002	0.001	0.004
ppm Water	ppm	ASTM D6304	>100	24	14.8	41.7
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	5532	4386	3729
Particles >6µm		ASTM D7647		1458	960	1116
Particles >14µm		ASTM D7647	>320	81	46	49
Particles >21µm		ASTM D7647		20	9	8
Particles >38µm		ASTM D7647	>20	1	1	1
Particles >71μm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/18/14	19/17/13	19/17/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.015	0.016	0.015



OIL ANALYSIS REPORT

