

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

# Machine Id WC-8906-0201-5 Chiller #1

Component Chiller

# YORK TYPE H (--- GAL)

#### DIAGNOSIS

## Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

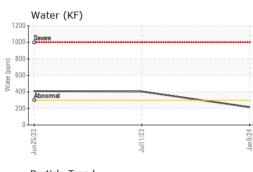
#### **Fluid Condition**

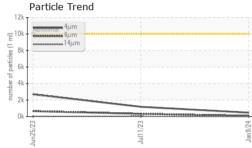
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

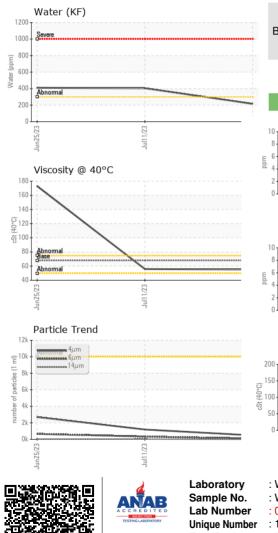
| SAMPLE INFORM    | IATION   | method       | limit/base | current     | history1    | history2     |
|------------------|----------|--------------|------------|-------------|-------------|--------------|
| Sample Number    |          | Client Info  |            | WC0836550   | WC0827382   | WC0784750    |
| Sample Date      |          | Client Info  |            | 09 Jan 2024 | 11 Jul 2023 | 25 Jun 2023  |
| Machine Age      | hrs      | Client Info  |            | 83255       | 81142       | 80788        |
| Oil Age          | hrs      | Client Info  |            | 0           | 0           | 0            |
| Oil Changed      |          | Client Info  |            | N/A         | N/A         | N/A          |
| Sample Status    |          |              |            | NORMAL      | MARGINAL    | MARGINAL     |
| WEAR METALS      |          | method       | limit/base | current     | history1    | history2     |
| Iron             | ppm      | ASTM D5185m  | >8         | 2           | 1           | 1            |
| Chromium         | ppm      | ASTM D5185m  | >2         | <1          | 0           | 0            |
| Nickel           | ppm      | ASTM D5185m  |            | 0           | 0           | 0            |
| Titanium         | ppm      | ASTM D5185m  |            | 0           | 0           | 0            |
| Silver           | ppm      | ASTM D5185m  | >2         | 0           | 0           | 0            |
| Aluminum         | ppm      | ASTM D5185m  | >3         | 2           | <1          | 0            |
| Lead             | ppm      | ASTM D5185m  | >2         | 0           | 0           | 0            |
| Copper           | ppm      | ASTM D5185m  |            | 1           | 2           | 2            |
| Tin              | ppm      | ASTM D5185m  |            | 0           | 0           | <1           |
| Vanadium         | ppm      | ASTM D5185m  |            | 0           | <1          | 0            |
| Cadmium          | ppm      | ASTM D5185m  |            | 0           | 0           | 0            |
| ADDITIVES        |          | method       | limit/base | current     | history1    | history2     |
| Boron            | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0            |
| Barium           | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0            |
| Molybdenum       | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0            |
| Manganese        | ppm      | ASTM D5185m  | 0          | 0           | 0           | <1           |
| Magnesium        | ppm      | ASTM D5185m  | 0          | <1          | 1           | 0            |
| Calcium          | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0            |
| Phosphorus       | ppm      | ASTM D5185m  | 0          | 32          | 11          | 4            |
| Zinc             | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0            |
| Sulfur           | ppm      | ASTM D5185m  | 0          | 0           | 21          | 18           |
| CONTAMINANTS     |          | method       | limit/base | current     | history1    | history2     |
| Silicon          | ppm      | ASTM D5185m  | >15        | 16          | 12          | 11           |
| Sodium           | ppm      | ASTM D5185m  |            | 2           | 0           | 0            |
| Potassium        | ppm      | ASTM D5185m  | >20        | 0           | 0           | 0            |
| Water            | %        | ASTM D6304   | >0.030     | 0.021       | ▲ 0.040     | <b>0.041</b> |
| ppm Water        | ppm      | ASTM D6304   | >300       | 216         | ▲ 404.4     | 410.6        |
| FLUID CLEANLIN   | IESS     | method       | limit/base | current     | history1    | history2     |
| Particles >4µm   |          | ASTM D7647   | >10000     | 473         | 1183        | 2695         |
| Particles >6µm   |          | ASTM D7647   | >2500      | 90          | 333         | 658          |
| Particles >14µm  |          | ASTM D7647   | >320       | 10          | 36          | 29           |
| Particles >21µm  |          | ASTM D7647   | >80        | 2           | 11          | 5            |
| Particles >38µm  |          | ASTM D7647   | >20        | 0           | 0           | 0            |
| Particles >71µm  |          | ASTM D7647   | >4         | 0           | 0           | 0            |
| Oil Cleanliness  |          | ISO 4406 (c) | >20/18/15  | 16/14/10    | 17/16/12    | 19/17/12     |
| FLUID DEGRADA    | TION     | method       | limit/base | current     | history1    | history2     |
| Acid Number (AN) | mg KOH/g | ASTM D8045   | 0.02       | 0.014       | 0.391       | 0.013        |



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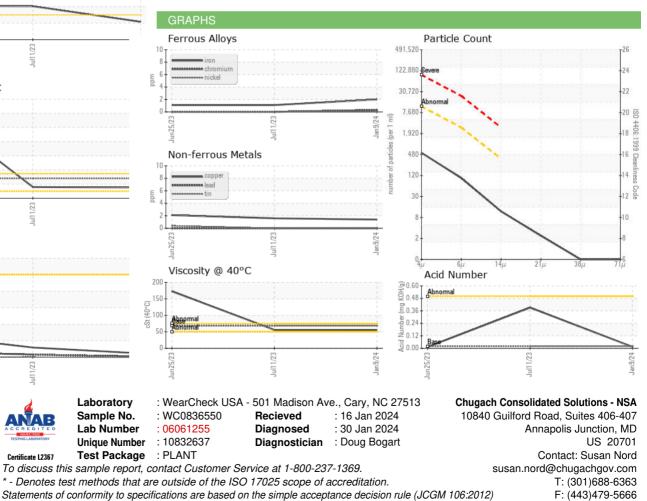






| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.030     | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPERT    | IES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D445 | 68.0       | 55.1    | 55.8     | 173      |
| SAMPLE IMAGES    |        | method    | limit/base | current | history1 | history2 |
| Color            |        |           |            |         |          |          |

Bottom



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