

## **OIL ANALYSIS REPORT**

Sample Rating Trend



#### Area {UNASSIGNED} Machine Id NOV-30P-303B (S/N 02) Component

Pump Fluid

**ROYAL PURPLE SYNFILM GT 320 (--- GAL)** 

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Sep2023	Jan2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039571	RP0038752	
Sample Date		Client Info		10 Jan 2024	07 Sep 2023	
Machine Age	hrs	Client Info		20867	19388	
Oil Age	hrs	Client Info		1000	2733	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	4	12	
Chromium	ppm	ASTM D5185m	>5	<1	0	
Nickel	ppm	ASTM D5185m	>5	<1	<1	
Titanium	ppm	ASTM D5185m	>3	<1	0	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>7	2	0	
Lead	ppm	ASTM D5185m	>12	0	0	
Copper	ppm	ASTM D5185m	>30	18	<b>6</b> 6	
Tin	ppm	ASTM D5185m	>9	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	54	17	
Calcium	ppm	ASTM D5185m		2	4	
Phosphorus	ppm	ASTM D5185m		55	0	
Zinc	ppm	ASTM D5185m		0	10	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	2	4	
Sodium	ppm	ASTM D5185m		5	23	
Potassium	ppm	ASTM D5185m	>20	2	0	
Water	%	ASTM D6304	>.1	0.018	0.007	
ppm Water	ppm	ASTM D6304	>1000	181	76.3	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.36	0.36	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	LIGHT	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NESubmitte	ed By⊹-Team Sur
						Page 1 of 2



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