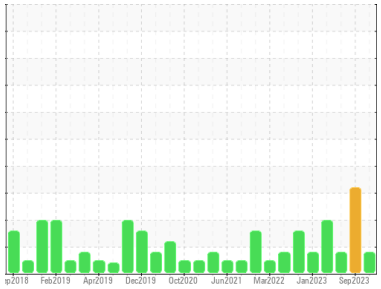
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
North Plant-Purification
Machine Id
CS32215B
Component
Lube System
Fluid
ROYAL PURPLE SYNFILM GT 46 (16 GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The iron level has decreased, but is still abnormal. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0870651**	WC0850032	WC0804730
Sample Date		Client Info		**10 Jan 2024**	14 Sep 2023	23 Jun 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**MARGINAL**	ABNORMAL	MARGINAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **66**	▲ 121	▲ 148
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**2**	0	0
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>75	**21**	36	26
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

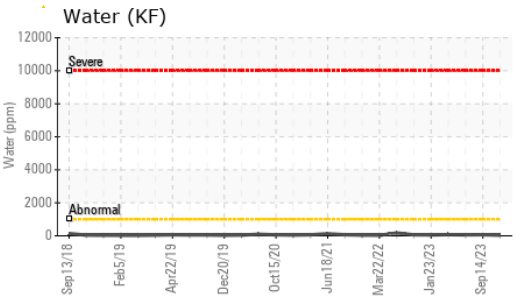
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	<1
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	95	**0**	2	7
Calcium	ppm	ASTM D5185m	0	**0**	2	2
Phosphorus	ppm	ASTM D5185m	0	**246**	150	178
Zinc	ppm	ASTM D5185m	0	**10**	32	37
Sulfur	ppm	ASTM D5185m	15000	**19313**	20420	20084

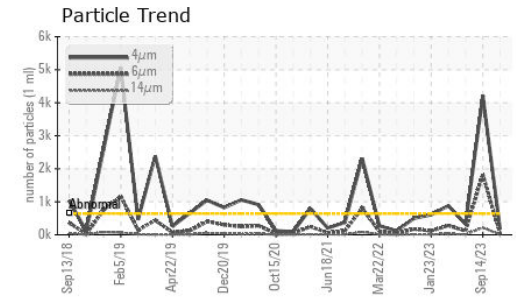
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	4	5
Potassium	ppm	ASTM D5185m	>20	**1**	<1	3
Water	%	ASTM D6304	>0.1	**0.003**	0.006	0.005
ppm Water	ppm	ASTM D6304	>1000	**33**	63.8	57.9

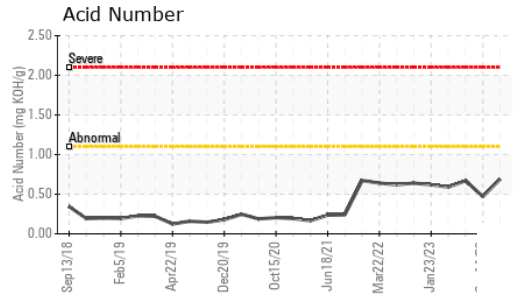
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	**178**	▲ 4208	325
Particles >6µm		ASTM D7647	>160	**42**	▲ 1833	119
Particles >14µm		ASTM D7647	>40	**6**	▲ 219	13
Particles >21µm		ASTM D7647	>10	**2**	▲ 69	3
Particles >38µm		ASTM D7647	>3	**1**	▲ 5	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>16/14/12	**15/13/10**	▲ 19/18/15	16/14/11

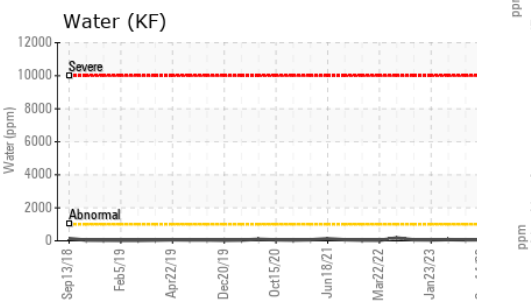
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.69**	0.47	0.67

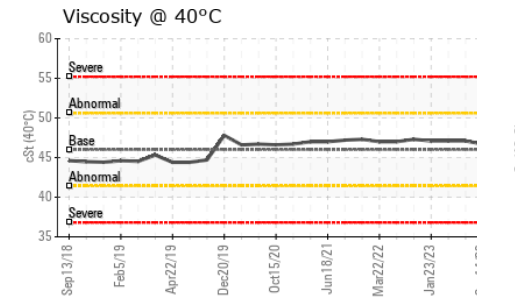
OIL ANALYSIS REPORT









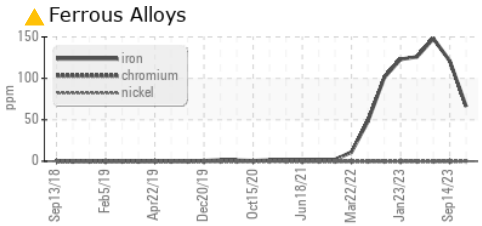


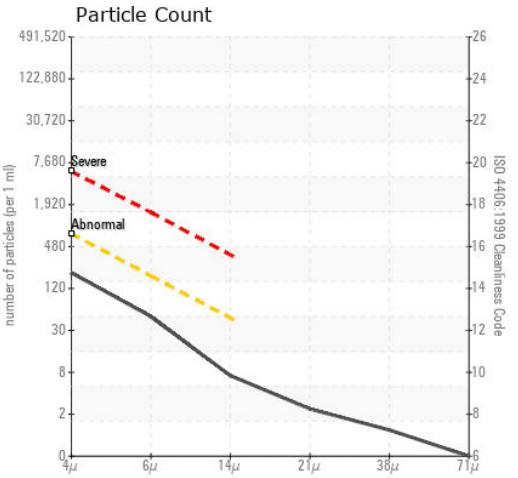
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

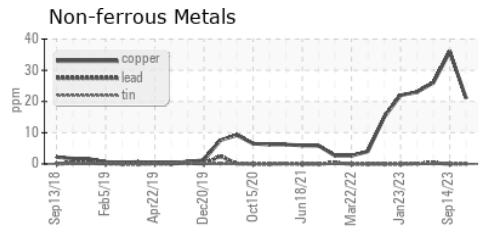
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	**46.1**	46.7	47.1

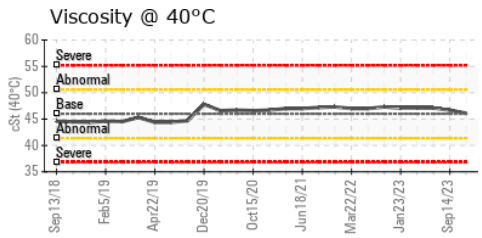
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

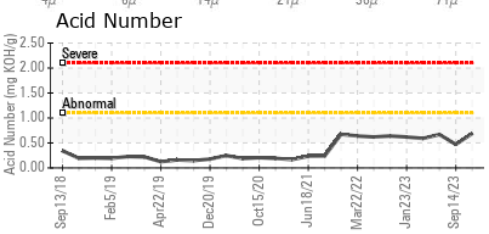
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0870651
Lab Number : 06061938
Unique Number : 10833320
Test Package : PLANT

Recieved : 16 Jan 2024
Diagnosed : 18 Jan 2024
Diagnostician : Don Baldridge

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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