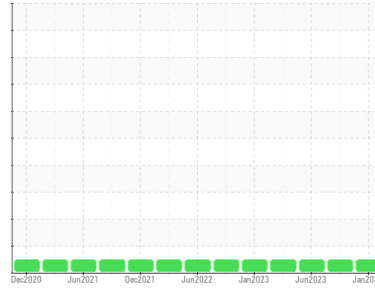




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
CCUP STG

Component
Turbine

Fluid
R&O OIL ISO 32 (300 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The condition of the oil is suitable for further service. RPVOT measured at 418.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0896665	WC05952108	WC0782164
Sample Date	Client Info		16 Jan 2024	13 Sep 2023	07 Jun 2023
Machine Age	hrs	Client Info	30256	0	30256
Oil Age	hrs	Client Info	30256	0	52200
Oil Changed	Client Info		N/A	N/A	Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	0	0	0
Chromium	ppm	ASTM D5185m >4	<1	0	0
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	2	0	0
Lead	ppm	ASTM D5185m	1	0	<1
Copper	ppm	ASTM D5185m >5	<1	0	<1
Tin	ppm	ASTM D5185m >5	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 5	0	0	0
Calcium	ppm	ASTM D5185m 5	3	0	<1
Phosphorus	ppm	ASTM D5185m 100	103	88	84
Zinc	ppm	ASTM D5185m 25	0	0	4
Sulfur	ppm	ASTM D5185m 1500	7	267	85

CONTAMINANTS

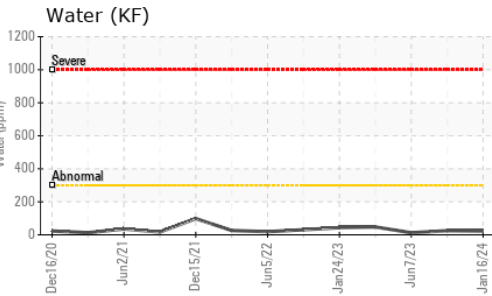
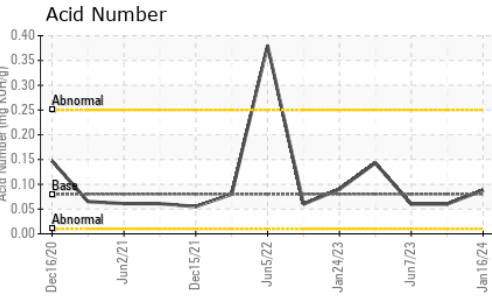
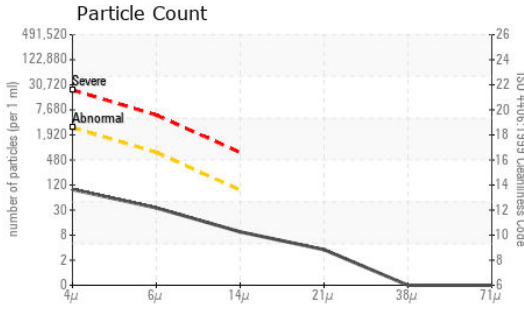
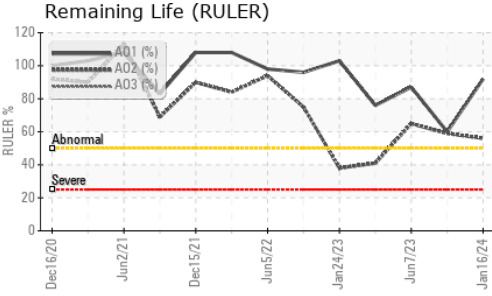
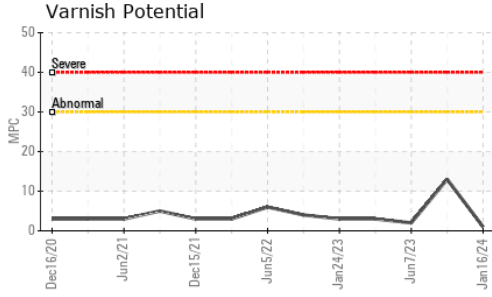
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	<1	<1
Sodium	ppm	ASTM D5185m	0	4	4
Potassium	ppm	ASTM D5185m >20	1	0	<1
Water	%	ASTM D6304 >0.03	0.002	0.003	0.001
ppm Water	ppm	ASTM D6304 >300	23	25.1	12.6

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	83	219	135
Particles >6µm	ASTM D7647	>640	30	47	58
Particles >14µm	ASTM D7647	>80	8	6	6
Particles >21µm	ASTM D7647	>20	3	2	1
Particles >38µm	ASTM D7647	>4	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	14/12/10	15/13/10	14/13/10



OIL ANALYSIS REPORT

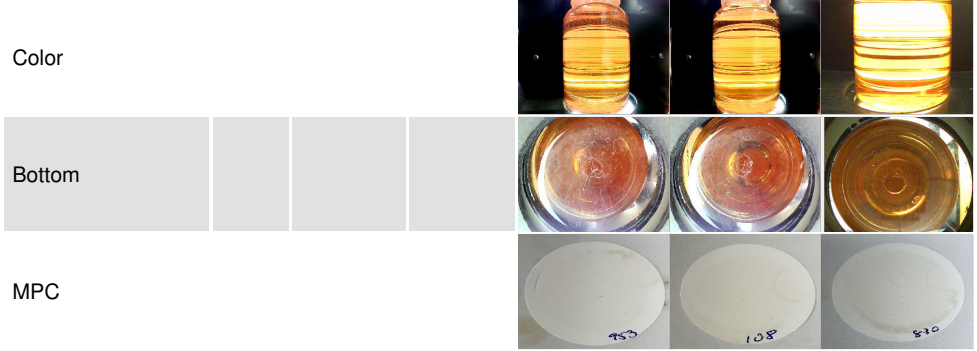


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.08	0.088	0.06	0.06
Anti-Oxidant 1	%	ASTM D6971	<25	92	60	87
Anti-Oxidant 2	%	ASTM D6971	<25	56	59	65
MPC Varnish Potential	Scale	ASTM D7843	>15	1	13	2

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	35.6	31.7	31.6
Oxidation Test (RPVOT)	minutes	*ASTM D2272		418	458	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0896665 **Received** : 16 Jan 2024
Lab Number : **06061953** **Diagnosed** : 01 Feb 2024
Unique Number : 10833335 **Diagnostician** : Doug Bogart
Test Package : AOM 1 (Additional Tests: KF, RPVOT)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

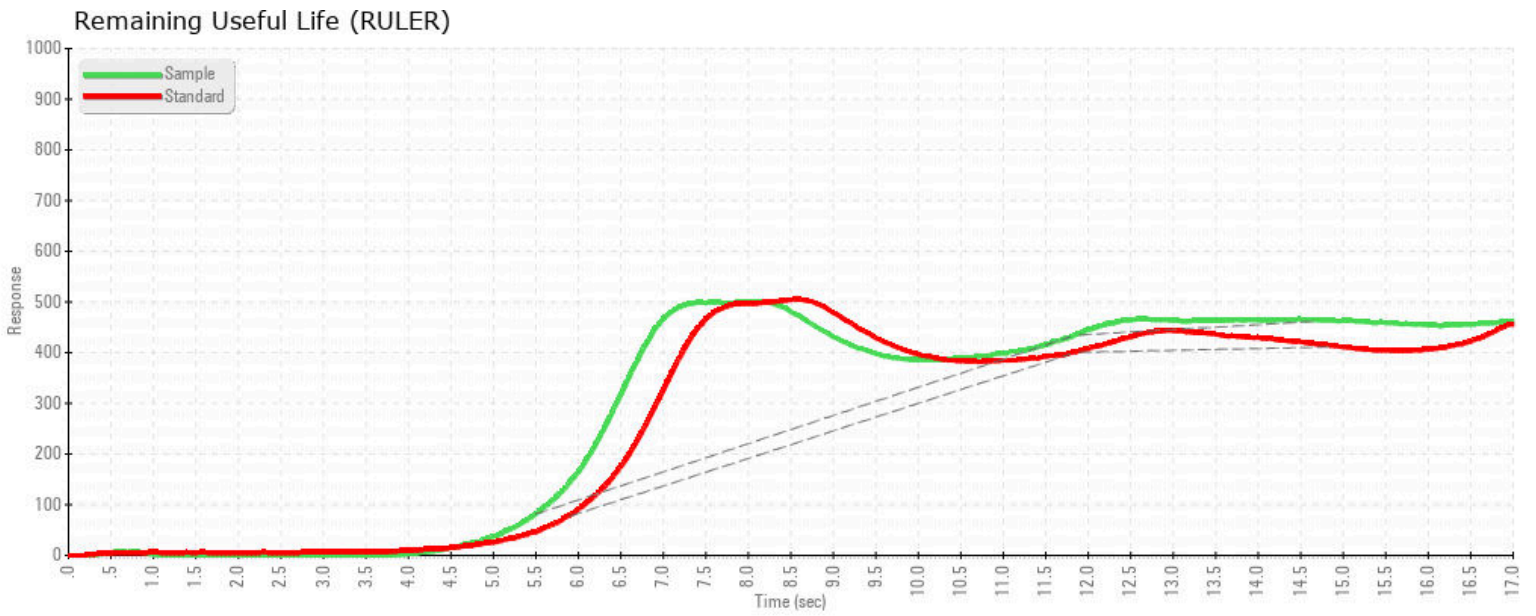
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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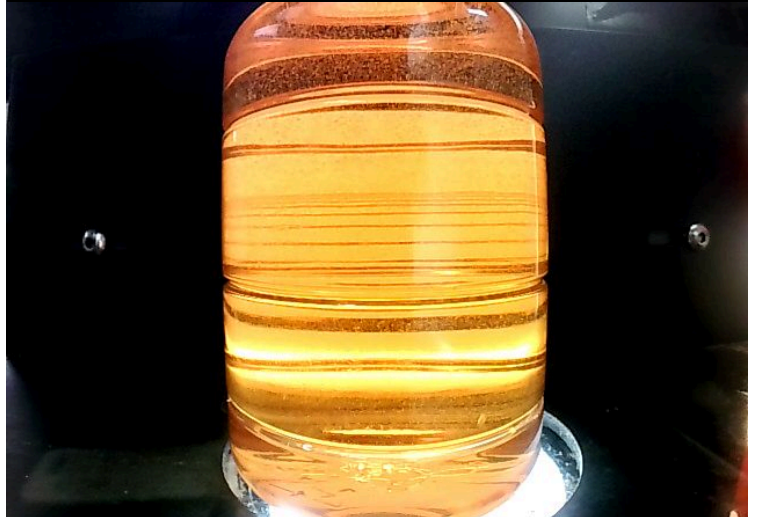
F:



MPC (Varnish Test)



Sample Color & Clarity



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