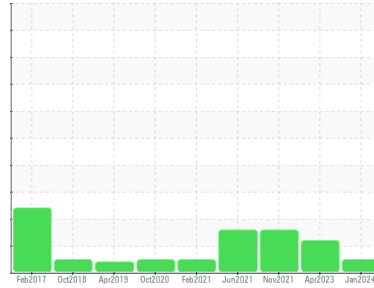




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
KAESER ASD 30 2031435 (S/N 1090)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA011519	KCP53684	KCP43416
Sample Date	Client Info		03 Jan 2024	25 Apr 2023	05 Nov 2021
Machine Age	hrs	Client Info	66235	64010	58839
Oil Age	hrs	Client Info	0	5170	2209
Oil Changed	Client Info		N/A	Changed	Not Chngd
Sample Status			NORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	23	▲ 71	14
Tin	ppm	ASTM D5185m >10	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	23
Barium	ppm	ASTM D5185m 90	0	9	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 100	<1	15	22
Calcium	ppm	ASTM D5185m 0	0	<1	0
Phosphorus	ppm	ASTM D5185m 0	12	1	2
Zinc	ppm	ASTM D5185m 0	0	<1	24
Sulfur	ppm	ASTM D5185m 23500	13549	18881	18555

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	<1
Sodium	ppm	ASTM D5185m	2	5	7
Potassium	ppm	ASTM D5185m >20	<1	<1	<1
Water	%	ASTM D6304 >0.05	0.006	0.012	0.016
ppm Water	ppm	ASTM D6304 >500	63	126.6	161.0

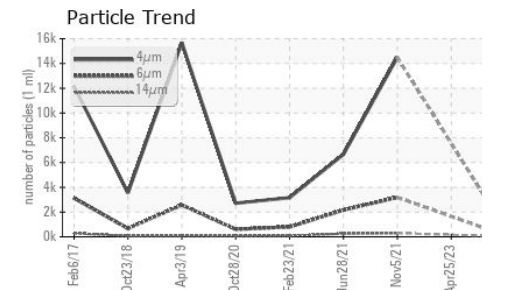
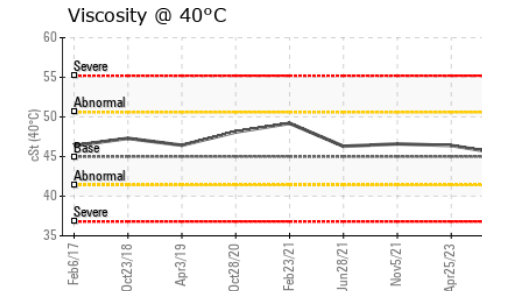
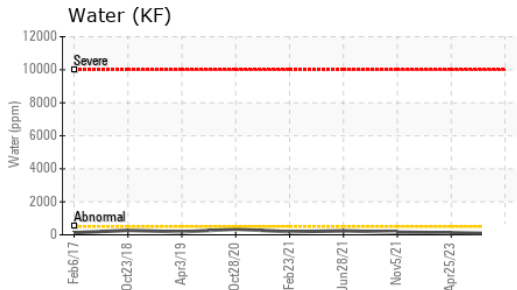
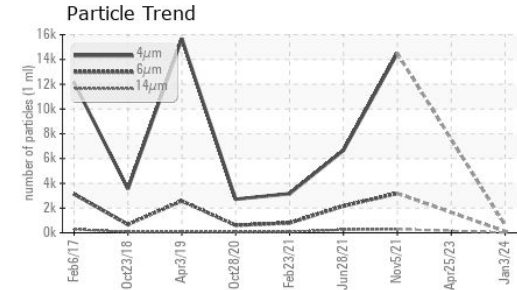
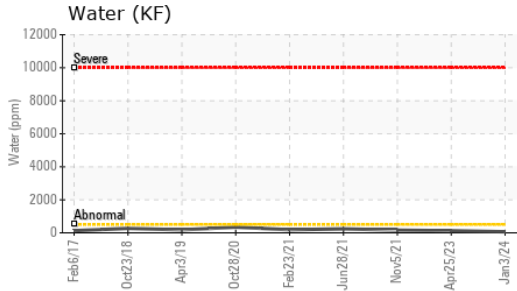
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		625	---	14488
Particles >6µm	ASTM D7647	>1300	113	---	▲ 3184
Particles >14µm	ASTM D7647	>80	18	---	▲ 292
Particles >21µm	ASTM D7647	>20	6	---	▲ 78
Particles >38µm	ASTM D7647	>4	1	---	▲ 6
Particles >71µm	ASTM D7647	>3	0	---	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	16/14/11	---	▲ 19/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.36	0.37	0.361

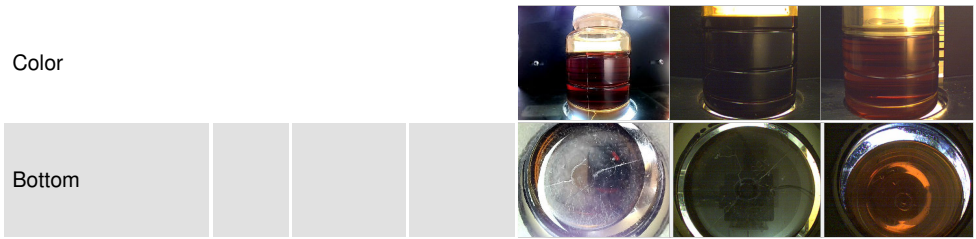
OIL ANALYSIS REPORT



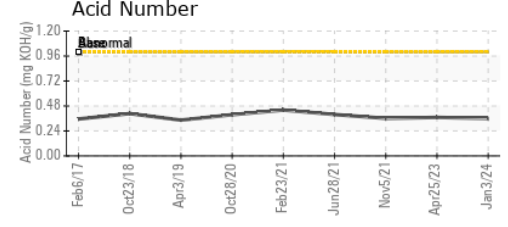
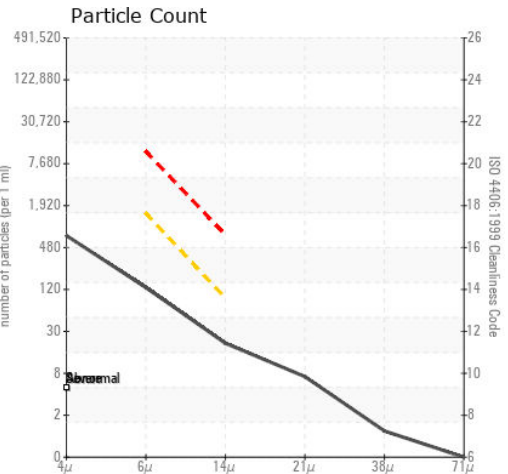
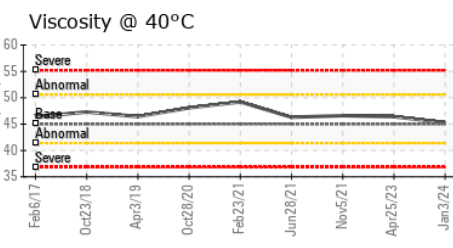
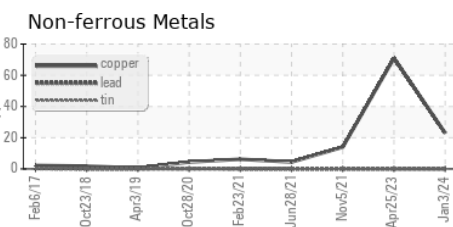
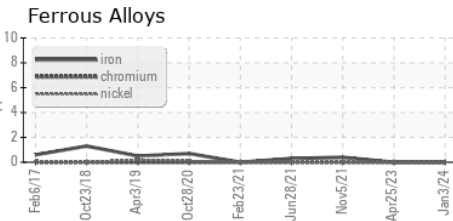
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	45.3	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA011519 **Recieved** : 16 Jan 2024
Lab Number : 06061988 **Diagnosed** : 18 Jan 2024
Unique Number : 10833370 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

JV PRECISION
 71 COGWHEEL LN
 SEYMOUR, CT
 US 06483
 Contact: A. KOZEL
 akozel@jvprecision.net
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)