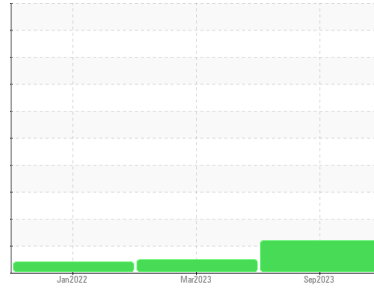




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7168645 (S/N 1234)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC120596	KC05834557	KC95954
Sample Date	Client Info			08 Sep 2023	08 Mar 2023	31 Jan 2022
Machine Age	hrs	Client Info		16076	13704	9178
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	Changed
Sample Status				ATTENTION	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>3	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	6	13	12
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m		---	---	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	2	<1
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	90	24	18	30
Calcium	ppm	ASTM D5185m	2	<1	4	10
Phosphorus	ppm	ASTM D5185m		11	11	15
Zinc	ppm	ASTM D5185m		0	20	20

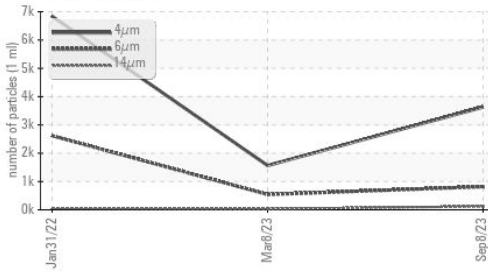
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	2
Sodium	ppm	ASTM D5185m		10	9	15
Potassium	ppm	ASTM D5185m	>20	2	1	3
Water	%	ASTM D6304	>0.05	0.011	0.012	0.006
ppm Water	ppm	ASTM D6304	>500	113	128.4	65.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3632	1565	6838
Particles >6µm		ASTM D7647	>1300	816	541	▲ 2617
Particles >14µm		ASTM D7647	>80	▲ 121	29	58
Particles >21µm		ASTM D7647	>20	▲ 39	5	13
Particles >38µm		ASTM D7647	>4	1	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 19/17/14	18/16/12	▲ 19/13

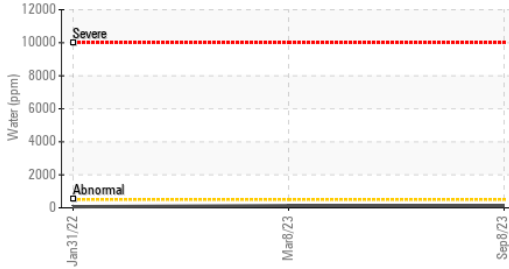
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.31	0.32	0.32

OIL ANALYSIS REPORT

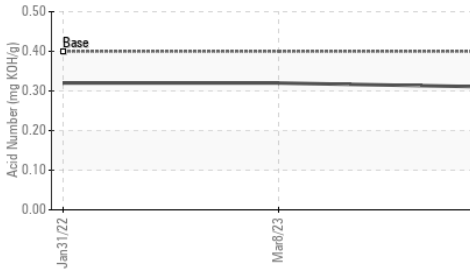
▲ Particle Trend



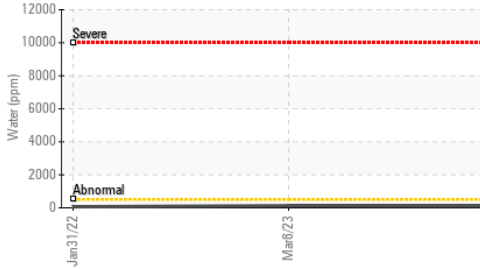
Water (KF)



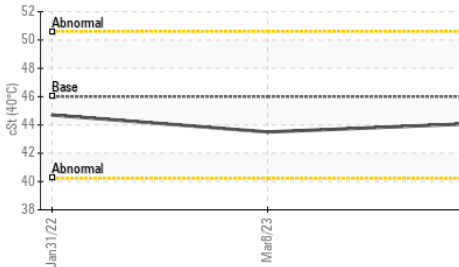
Acid Number



Water (KF)



Viscosity @ 40°C

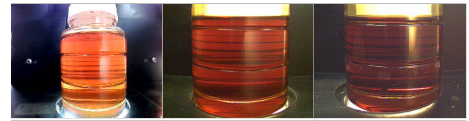


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

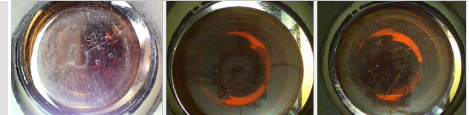
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.12	43.5	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

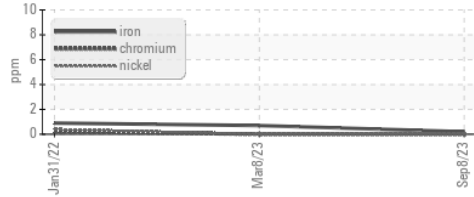


Bottom

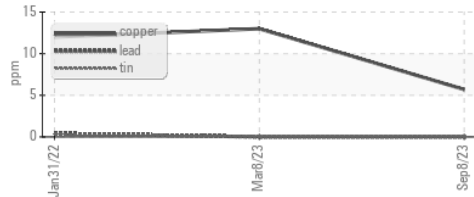


GRAPHS

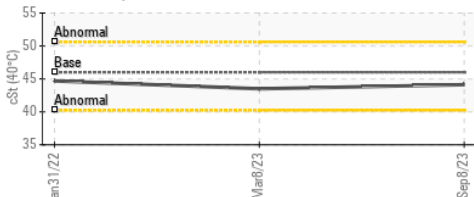
Ferrous Alloys



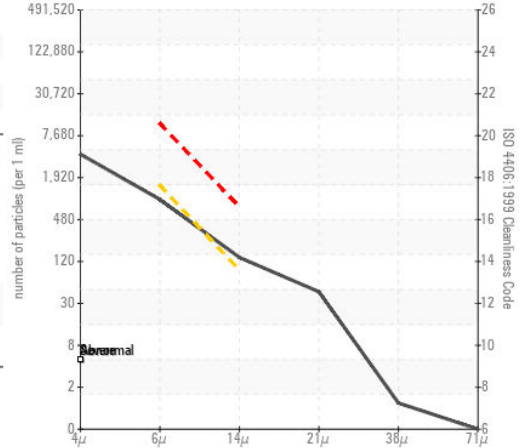
Non-ferrous Metals



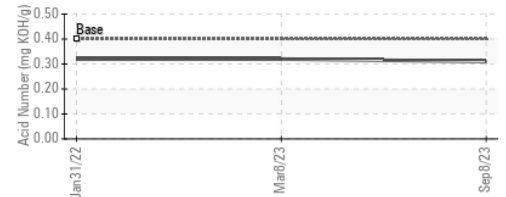
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC120596 **Received** : 16 Jan 2024
Lab Number : 06062003 **Diagnosed** : 23 Jan 2024
Unique Number : 10833385 **Diagnostician** : Doug Bogart
Test Package : IND 2

INNOVATIVE COATING SOLUTIONS INC
 7950 GEORGETOWN RD, SUITE 200
 INDIANAPOLIS, IN
 US 46268
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: