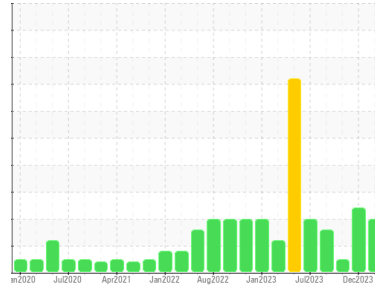




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
PADDLE MIXERS

Machine Id
M-611

Component
Gearbox

Fluid
MOBIL MOBILGEAR 600 XP 320 (15 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0896631	WC0871618	WC0871608
Sample Date	Client Info		12 Jan 2024	05 Dec 2023	23 Oct 2023
Machine Age	mths	Client Info	3	1	1
Oil Age	mths	Client Info	3	1	1
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	141	107	74
Chromium	ppm	ASTM D5185m	>15	1	<1	<1
Nickel	ppm	ASTM D5185m	>15	0	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	0	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	<1	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		30	25	5
Barium	ppm	ASTM D5185m		9	10	17
Molybdenum	ppm	ASTM D5185m		<1	<1	5
Manganese	ppm	ASTM D5185m		1	1	1
Magnesium	ppm	ASTM D5185m		<1	<1	4
Calcium	ppm	ASTM D5185m		13	11	19
Phosphorus	ppm	ASTM D5185m		366	349	378
Zinc	ppm	ASTM D5185m		0	0	4
Sulfur	ppm	ASTM D5185m		10716	9857	10908

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	9	7	7
Sodium	ppm	ASTM D5185m		3	2	0
Potassium	ppm	ASTM D5185m	>20	2	2	<1

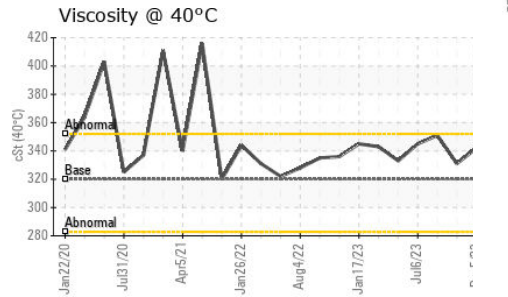
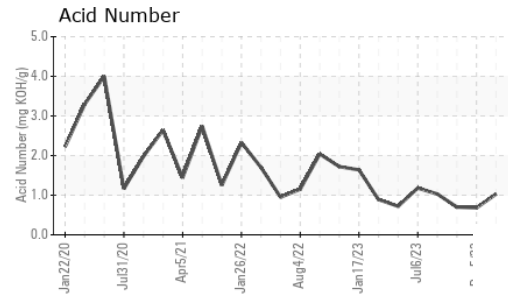
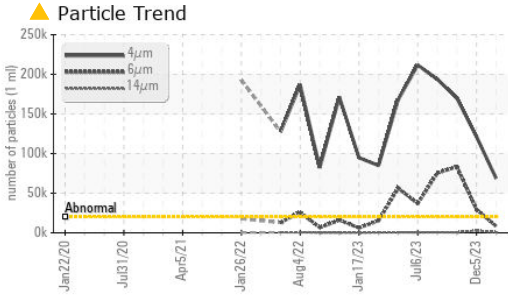
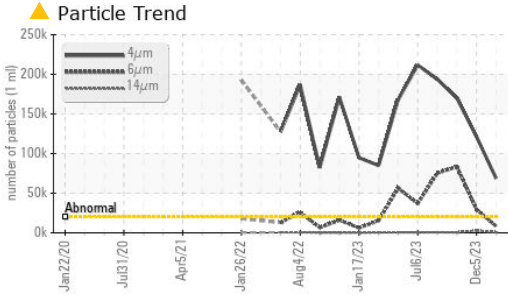
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 68835	▲ 121295	170104
Particles >6µm	ASTM D7647	>5000	▲ 8368	▲ 29651	83479
Particles >14µm	ASTM D7647	>640	▲ 651	▲ 2778	532
Particles >21µm	ASTM D7647	>160	▲ 215	▲ 984	92
Particles >38µm	ASTM D7647	>40	4	▲ 47	2
Particles >71µm	ASTM D7647	>10	0	1	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/20/17	▲ 24/22/19	25/24/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.03	0.68	0.70

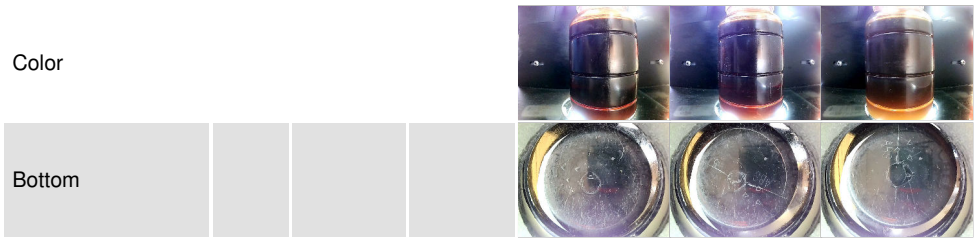
OIL ANALYSIS REPORT



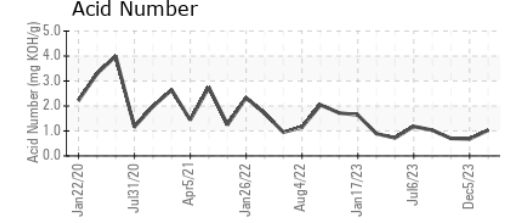
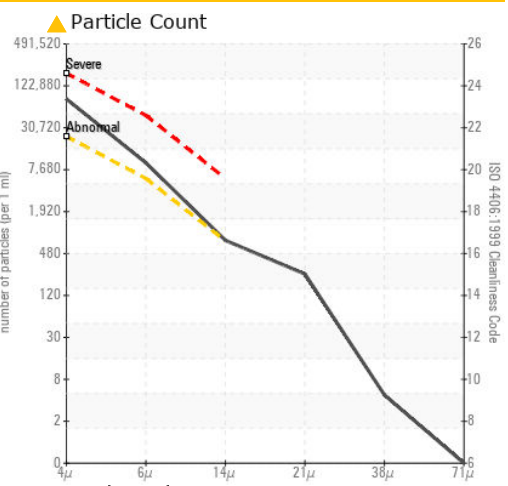
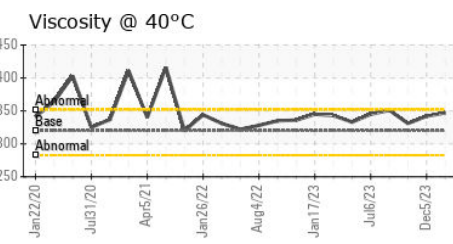
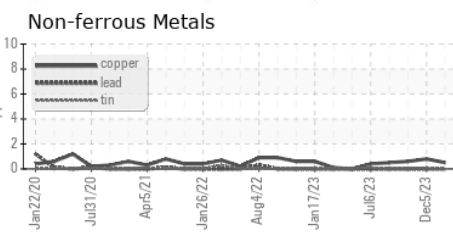
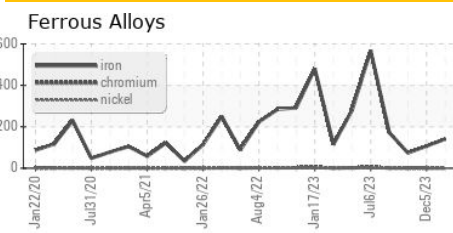
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	347	342	331

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0896631 **Received** : 17 Jan 2024
Lab Number : **06062614** **Diagnosed** : 24 Jan 2024
Unique Number : 10833996 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

POET BIOREFINING - Groton
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 GROTON, SD
 US 57445-6400
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)