



OIL ANALYSIS REPORT

Sample Rating Trend

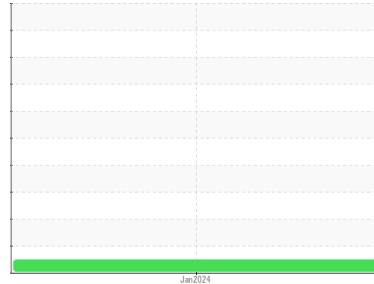
NORMAL



Machine Id
CININNATTI NEW PRESS BRAKE

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (260 GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PH0002817	---	---
Sample Date	Client Info		02 Jan 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	---	---
Chromium	ppm	ASTM D5185m >20	0	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	1	---	---
Lead	ppm	ASTM D5185m >20	<1	---	---
Copper	ppm	ASTM D5185m >20	1	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	---	---
Barium	ppm	ASTM D5185m 5	0	---	---
Molybdenum	ppm	ASTM D5185m 5	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 25	0	---	---
Calcium	ppm	ASTM D5185m 200	57	---	---
Phosphorus	ppm	ASTM D5185m 300	340	---	---
Zinc	ppm	ASTM D5185m 370	416	---	---
Sulfur	ppm	ASTM D5185m 2500	791	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

FLUID CLEANLINESS

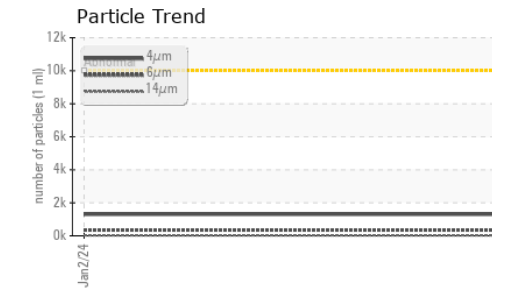
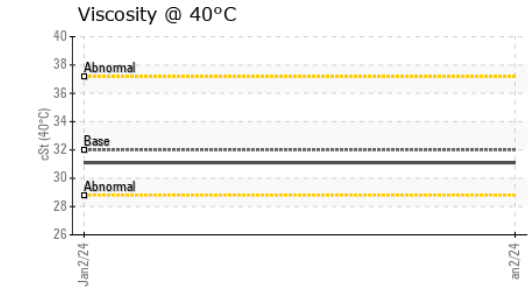
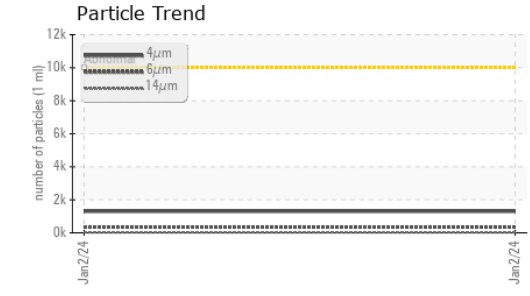
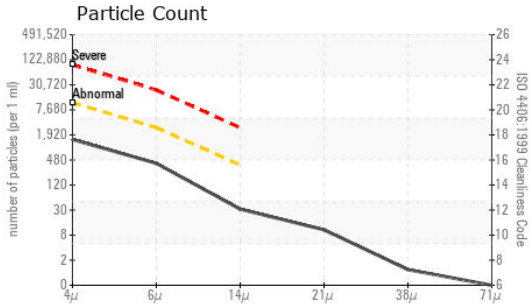
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	1304	---	---
Particles >6µm	ASTM D7647	>2500	351	---	---
Particles >14µm	ASTM D7647	>320	28	---	---
Particles >21µm	ASTM D7647	>80	9	---	---
Particles >38µm	ASTM D7647	>20	1	---	---
Particles >71µm	ASTM D7647	>4	0	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	18/16/12	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.33	---	---



OIL ANALYSIS REPORT



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PH0002817 **Received** : 17 Jan 2024
Lab Number : 06062645 **Diagnosed** : 23 Jan 2024
Unique Number : 10834027 **Diagnostician** : Doug Bogart
Test Package : PLANT (Additional Tests: PrtFilter)

RAE CORPORATION
 4492 HUNT ST
 PRYOR, OK
 US 74361
 Contact: OTIS HOLT

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	31.1	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image
PrtFilter				no image	no image

GRAPHS

