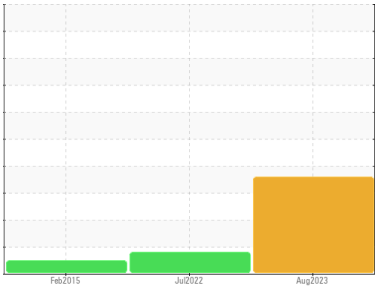
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
20162 - PROBUILD
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0803661**	WC0413340	WCM2259346
Sample Date		Client Info		**01 Aug 2023**	20 Jul 2022	01 Feb 2015
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**7**	6	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**1**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	3
Copper	ppm	ASTM D5185m	>75	**7**	6	4
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

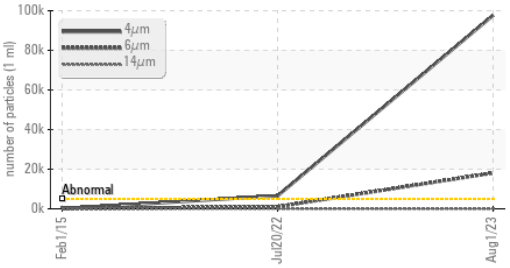
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	3	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**<1**	0	0
Calcium	ppm	ASTM D5185m	200	**47**	43	51
Phosphorus	ppm	ASTM D5185m	300	**350**	330	358
Zinc	ppm	ASTM D5185m	370	**368**	366	491
Sulfur	ppm	ASTM D5185m	2500	**3775**	4372	3843

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**1**	1	<1
Sodium	ppm	ASTM D5185m		**0**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1

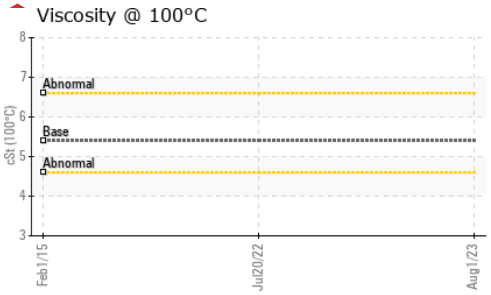
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**97660**	▲ 6576	73
Particles >6µm	ASTM D7647	>1300	**18083**	1033	40
Particles >14µm	ASTM D7647	>160	**27**	51	6
Particles >21µm	ASTM D7647	>40	**2**	10	2
Particles >38µm	ASTM D7647	>10	**0**	1	0
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**24/21/12**	▲ 20/17/13	13/12/10

OIL ANALYSIS REPORT

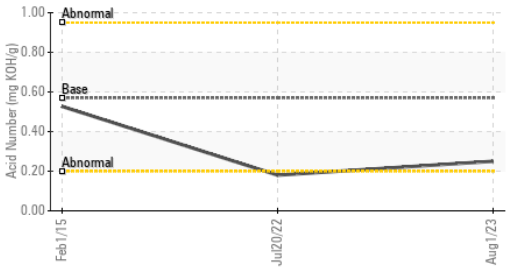
Particle Trend



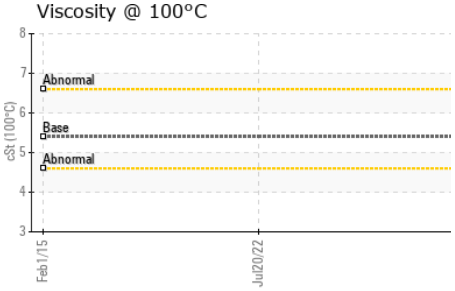
Viscosity @ 100°C



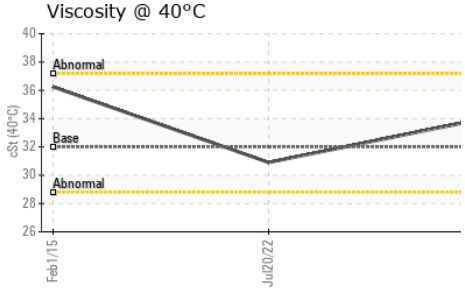
Acid Number



Viscosity @ 100°C



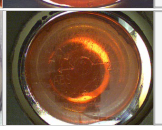
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.25**	0.18	0.527

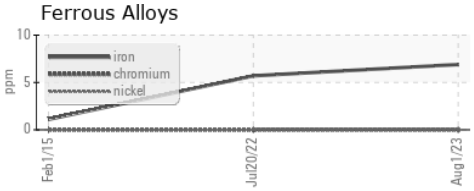
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	**34.0**	30.9	36.24
Visc @ 100°C	cSt	ASTM D445	5.4	**6.3**	---	---
Viscosity Index (VI)	Scale	ASTM D2270	102	**137**	---	---

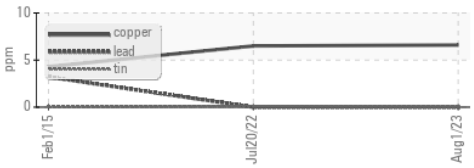
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

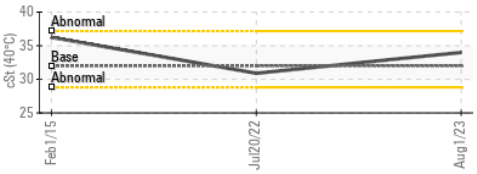
Ferrous Alloys



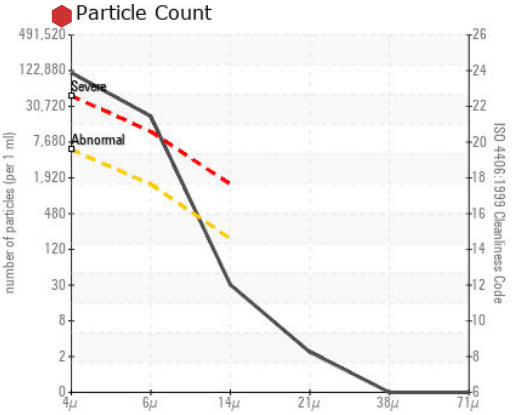
Non-ferrous Metals



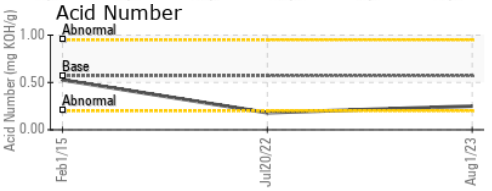
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0803661 **Recieved** : 17 Jan 2024
Lab Number : 06062648 **Diagnosed** : 18 Jan 2024
Unique Number : 10834030 **Diagnostician** : Wes Davis
Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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