

OIL ANALYSIS REPORT



Machine Id **4250093** Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- QTS)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

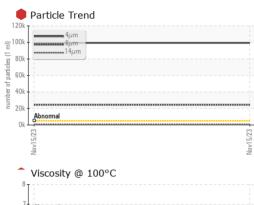
				Nov2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0753675		
Sample Date		Client Info		15 Nov 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	11		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	2		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
-						
Boron	ppm	ASTM D5185m	5	0		
Boron Barium	ppm ppm	ASTM D5185m ASTM D5185m	5 5	0 0		
				-		
Barium	ppm	ASTM D5185m	5	0		
Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m	5	0 <1		
Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	5	0 <1 0		
Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25	0 <1 0 3		
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200	0 <1 0 3 83		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300	0 <1 0 3 83 403	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370	0 <1 0 3 83 403 310	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 Limit/base	0 <1 0 3 83 403 310 3909		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 Limit/base	0 <1 0 3 83 403 310 3909 current	 history1	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 Limit/base	0 <1 0 3 83 403 310 3909 current 1	 history1	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	5 5 25 200 300 370 2500 Limit/base >20	0 <1 0 3 83 403 310 3909 current 1 0	 history1	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 2500 limit/base >20	0 <1 0 3 83 403 310 3909 current 1 0 <1	 history1 	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 2500 2500 220 20 1 imit/base >20	0 <1 0 3 83 403 310 3909 Current 1 0 <1 Current	 history1 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 2500 2500 220 20 1 imit/base >20	0 <1 0 3 83 403 310 3909 Current 1 0 <1 0 <1 0 <1 0 vurrent	 history1 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	5 5 25 200 300 370 2500 2500 2500 220 20 220 20 20 20 20 20 20 20 20 20	0 <1 0 3 83 403 310 3909 Current 1 0 <1 0 <1 0 <1 0 2 4 5 07	 history1 history1 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647	5 5 25 200 300 370 2500 limit/base >20 limit/base >20 limit/base >20 20	0 <1 0 3 83 403 310 3909 Current 1 0 <1 Current 99427 ● 99427 ● 24507 ▲ 528	 history1 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 25 200 300 370 2500 2500 2500 >20 20 20 20 20 20 20 20 20 20 20 20 20 2	0 <1 0 3 83 403 310 3909 Current 1 0 <1 Current ↓ 99427 ↓ 24507 ↓ 528 ↓ 91	 history1 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 25 200 300 370 2500 limit/base >20 limit/base >20 limit/base >20 limit/base >20 20 20 20 20 20 20 20 20 20 20 20 20 2	0 <1 0 3 83 403 310 3909 current 1 0 <1 current 0 <1 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <21 current 0 <24 current 0 <24 current 0 <24 current 0 <24 current 2 4 2 4 5 28 28 24 5 28 28 24 5 28 28 24 5 28 24 5 28 28 28 28 28 28 28 28 28 28	 history1 history1 	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 25 200 300 370 2500 2500 2500 >20 20 20 20 20 20 20 20 20 20 20 20 20 2	0 <1 0 3 83 403 310 3909 current 1 0 <1 current 99427 ● 99427 ● 24507 ▲ 528 ▲ 91 4 0	 history1 history1 history1	 history2 history2 history2

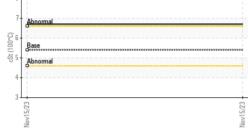
Report Id: CARCOR [WUSCAR] 06062657 (Generated: 01/19/2024 20:35:15) Rev: 1

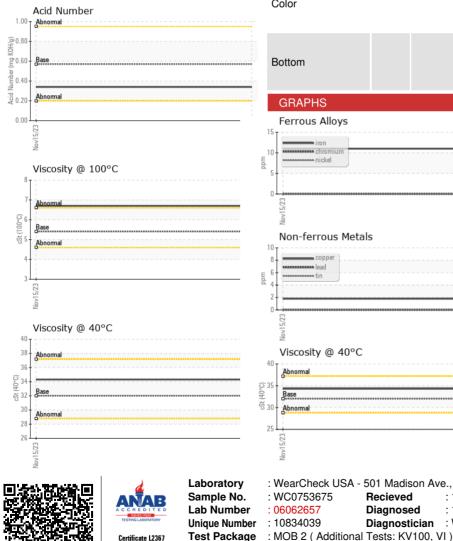
Contact/Location: SWANN MCCLURE - CARCOR

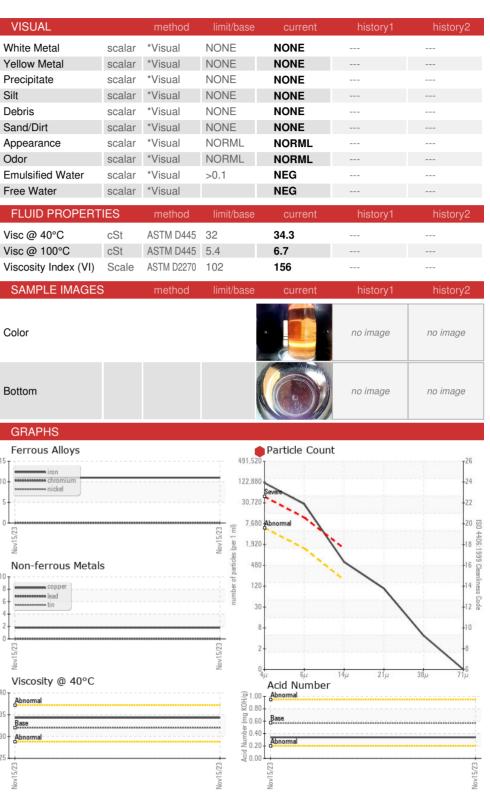


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HIAB USA - MIDATLANTIC : WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 17 Jan 2024 18627 STARCREEK DR Recieved CORNELIUS, NC Diagnosed : 18 Jan 2024 Diagnostician : Wes Davis US 28031 Contact: SWANN MCCLURE To discuss this sample report, contact Customer Service at 1-800-237-1369. swann.mcclure@cargotec.com T: (704)896-9089 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (704)895-4801