

# **PROBLEM SUMMARY**



#### Machine Id **AW100U** Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 100 (--- GAL)

## COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: VELHEN Sample No.: TO20000254 Lab Number: 06062659 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

## PROBLEMATIC TEST RESULTS

Sample Status		SEVERE	 
Particles >4µm	ASTM D7647 >5	5000 <b>🛑 136308</b>	 
Particles >6µm	ASTM D7647 >1	300 <b>e 21090</b>	 
Oil Cleanliness	ISO 4406 (c) >1	9/17/14 🛑 24/22/14	 

RECOMMENDED AC	RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.		
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

# HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id **AW100U** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 100 (--- GAL)** 

#### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO20000254		
Sample Date		Client Info		12 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	1		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	15		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	10		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	9		
Calcium	ppm	ASTM D5185m	200	69		
Phosphorus	ppm	ASTM D5185m	300	343		
Zinc	ppm	ASTM D5185m	370	345		
Sulfur	ppm	ASTM D5185m	2500	1231		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.05	0.004		
ppm Water	ppm	ASTM D6304	>500	44		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>e</b> 136308		
Particles >6µm		ASTM D7647	>1300	<b>e</b> 21090		
Particles >14µm		ASTM D7647	>160	159		
Particles >21µm		ASTM D7647	>40	33		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>•</b> 24/22/14		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.37		



# **OIL ANALYSIS REPORT**



		method	limit/base	current	history1	history?
					nistory r	motoryz
ite Metal	scalar	*Visual	NONE	NONE		
Iow Metal	scalar	*Visual	NONE	NONE		
cipitate	scalar	"VISUAI	NONE	NONE		
	scalar	*Visual	NONE	NONE		
oris	scalar	"VISUAI	NONE	NONE		
nd/Dirt	scalar	*Visual	NONE	NONE		
bearance	scalar	"VISUAI	NORML	NORML		
	scalar	*Visual	NORIVIL	NORML		
uisified water	scalar	*Visual	>0.05	NEG		
e water	scalar	visual		NEG		
LUID PROPERT	IES	method	limit/base	current	history1	history2
c @ 40°C	cSt	ASTM D445	100	94.3		
c @ 100°C	cSt	ASTM D445	11.2	10.9		
cosity Index (VI)	Scale	ASTM D2270	97	99		
AMPLE IMAGES	5	method	limit/base	current	historv1	history2
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or				a.	no image	no image
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tom			(		no imago	no imago
lom					nonnage	no image
RAPHS						
errous Alloys			401 520	Particle Count		20
iron			431,320			20
nickel			122,880	Severe		-24
			30,720			-22
			7.680	Abnormal		-20 द
			12/24 r 1 ml	·		
			lan Jan		•	-18 .
on-ferrous Metal	s		pitted 480			-16 5
copper			້ອ ສູ່ 120	-		-14
lead			quinu			
			30			12 8
			8	-	1	10
			2/24	-		-8
			Jan 1			6
iscosity @ 40°C				<sup>9μ</sup> 6μ Acid Number	14μ 21μ	38µ 71µ
hnormal			() 第1.00	Abnormal		
204			98.0 K	Base		
		*****	 문 0.40	-		
bnormal			N 0.20	Abnormal		
			00.0 PC	724		24
			Jan 12/	Jan 12,		an 12/
			7	7		7
arCheck USA - 5	01 Madi	son Ave., Ca	ry, NC 27513	3	VELVIN	OIL COMPANY
20000254	Recieve	d :17.	Jan 2024			P.O. BOX 993
)62659	Diagnos	ed :18	Jan 2024		HE	NDERSON, TX
) 2 ( Additional T	u <b>agnos</b> t ests: KF	KV100 VIN	S Davis		Contact: ΔΔ	US 75653 RON NII SSON
- Chantional I		1 V 100, VI)			Joniaul. AA	

Test Package : IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369. awn.nilsson@icloud.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

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