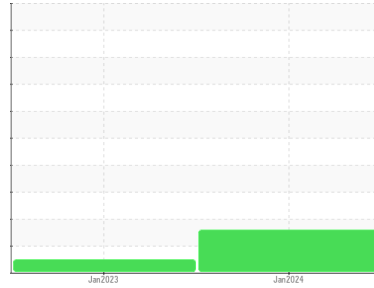


# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**Paper Cup Machines**  
 Machine Id  
**Baler 8**  
 Component  
**Gear Motor**  
 Fluid  
**CONOCO MEGAFLOW AW 32 (4 GAL)**

## DIAGNOSIS

**Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>TO50001541</b>	TO50001454	---
Sample Date	Client Info		<b>11 Jan 2024</b>	02 Jan 2023	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>ABNORMAL</b>	NORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<b>&lt;1.0</b>	<1.0	---
Glycol	WC Method		<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>12</b>	5	---
Iron	ppm	ASTM D5185m >30	<b>1</b>	<1	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >5	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >20	<b>1</b>	0	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >25	<b>21</b>	24	---
Tin	ppm	ASTM D5185m >5	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

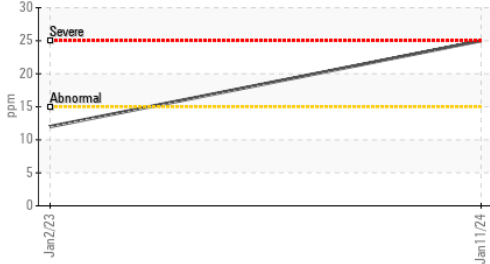
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>2</b>	0	---
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m 80	<b>96</b>	97	---
Phosphorus	ppm	ASTM D5185m 365	<b>359</b>	397	---
Zinc	ppm	ASTM D5185m 500	<b>347</b>	379	---
Sulfur	ppm	ASTM D5185m 1000	<b>787</b>	881	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>▲ 25</b>	12	---
Sodium	ppm	ASTM D5185m	<b>0</b>	0	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	---
Water	%	ASTM D6304 >0.1	<b>0.004</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>48</b>	---	---

# OIL ANALYSIS REPORT

## ▲ Silicon (ppm)



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>5066</b>	---	---
Particles >6µm	ASTM D7647	>5000	<b>2004</b>	---	---
Particles >14µm	ASTM D7647	>640	<b>217</b>	---	---
Particles >21µm	ASTM D7647	>160	<b>53</b>	---	---
Particles >38µm	ASTM D7647	>40	<b>3</b>	---	---
Particles >71µm	ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>20/18/15</b>	---	---

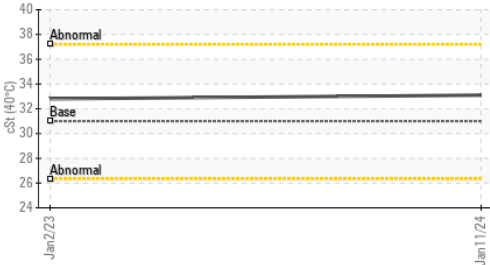
## Water (KF)



FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.38	<b>0.27</b>	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

## Viscosity @ 40°C



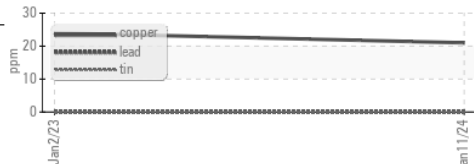
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	31.0	<b>33.1</b>	32.8
Visc @ 100°C	cSt	ASTM D445	5.4	<b>6</b>	5.8
Viscosity Index (VI)	Scale	ASTM D2270	104	<b>128</b>	119

## GRAPHS

### Ferrous Alloys



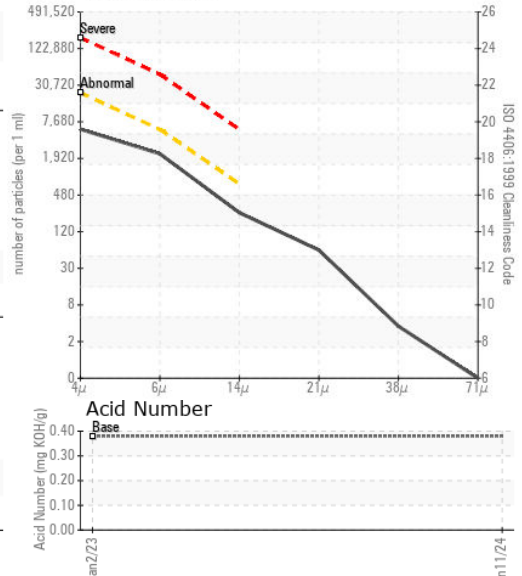
### Non-ferrous Metals



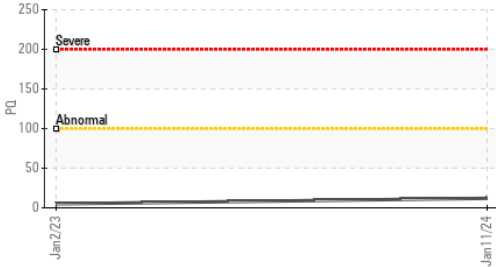
### Viscosity @ 100°C



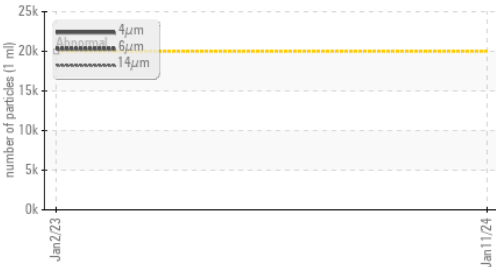
### Particle Count



## PQ



## Particle Trend



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO50001541 **Received** : 17 Jan 2024  
**Lab Number** : 06062666 **Diagnosed** : 19 Jan 2024  
**Unique Number** : 10834048 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, KV40, PQ, PrtCount, VI )

**DART CONTAINER CORPORATION**  
 4444 W LEADBETTER DR  
 DALLAS, TX  
 US 75236  
 Contact: YON PALOMINO  
 yon.palomino@dart.biz  
 T: (214)775-5673  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)