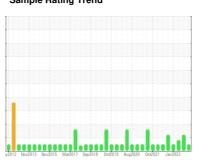


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



CP2 B-14 (S/N 3211445)

Refrigeration Compressor

USPI ALT-68 SC (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

v/2012 Nov/2013 Nov/2015 Mar2/017 Sep/2018 Oct/2019 Aug/2020 Oct/2021 Jan/2023						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005106	USP0000459	USP248464
Sample Date		Client Info		16 Jan 2024	24 Aug 2023	15 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	1
Calcium	ppm	ASTM D5185m		1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	4
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	2	1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water	%	ASTM D6304	>0.01	0.003	0.009	0.005
ppm Water	ppm	ASTM D6304	>100	38	93.5	53.5
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2600	1 3865	▲ 10762
Particles >6µm		ASTM D7647	>2500	487	▲ 3124	2375
Particles >14µm		ASTM D7647	>320	17	74	50
Particles >21µm		ASTM D7647	>80	5	10	9
Particles >38µm		ASTM D7647	>20	1	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/16/11	1 21/19/13	1 21/18/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Λ = : al NI,ala = (ΛΝΙ)	I/OII/-	ACTM DOZA	0.005	0.014	0.010	0.014

Acid Number (AN)

0.013

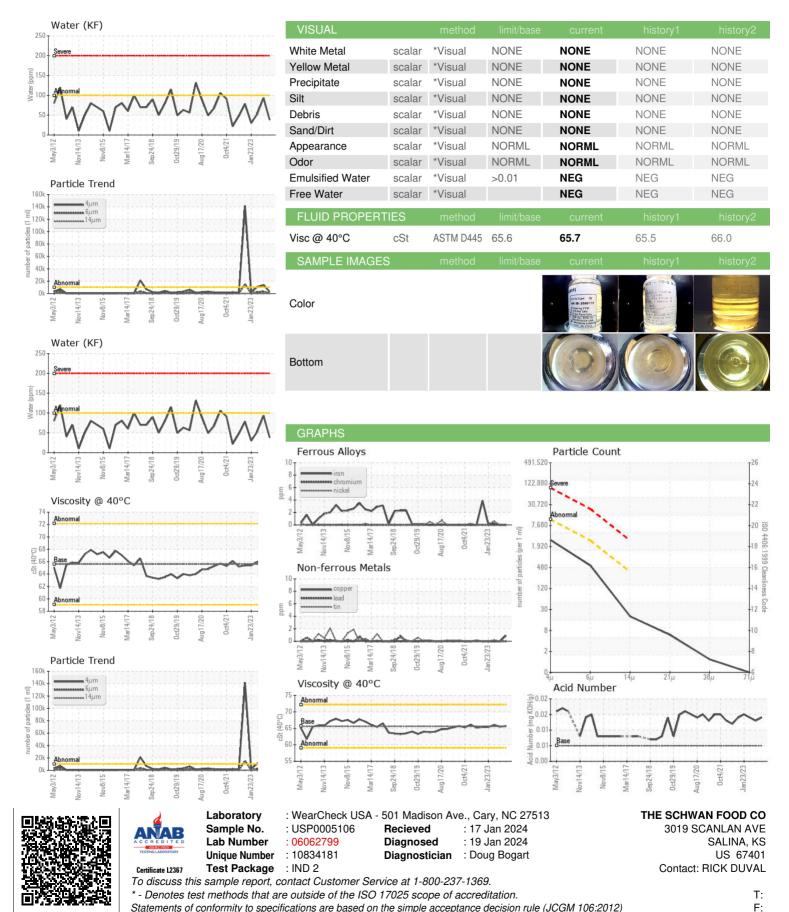
0.014

mg KOH/g ASTM D974 0.005

0.014



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)