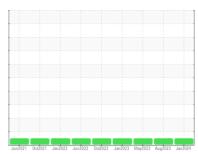


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



CP4 C-1 (S/N R20511)

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

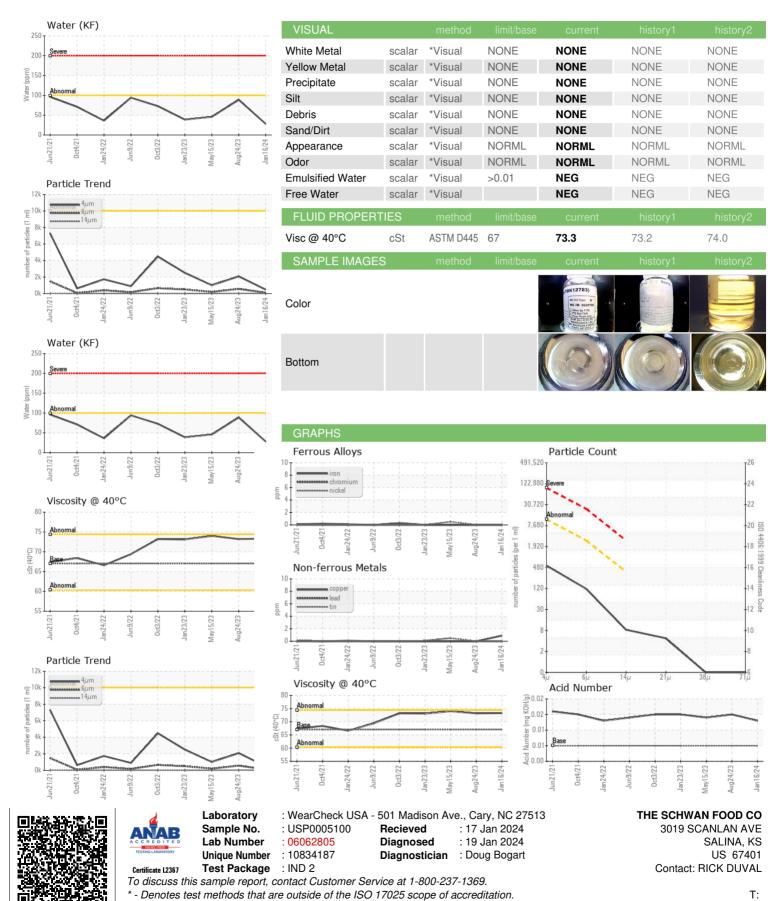
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005100	USP0000458	USP248485
Sample Date		Client Info		16 Jan 2024	24 Aug 2023	15 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	1
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	5
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	0
Sodium	ppm	ASTM D5185m	>10	0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	1
Water	%	ASTM D6304	>0.01	0.003	0.008	0.004
ppm Water	ppm	ASTM D6304	>100	28	88.7	45.8
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	479	2076	998
Particles >6µm		ASTM D7647	>2500	103	563	202
Particles >14µm		ASTM D7647	>320	7	30	11
Particles >21µm		ASTM D7647		4	8	2
			>20	0	0	0
Particles >38um		A51W1D/64/		U	U	
Particles >38µm Particles >71µm		ASTM D7647				
Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647 ISO 4406 (c)		0 16/14/10	0 18/16/12	0 17/15/11
Particles >71µm	TION _	ASTM D7647	>4	0	0	0



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: