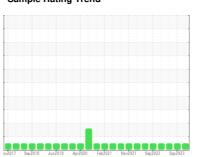


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id (S/N 390-004080-005)

Refrigeration Compressor

USPI 1009-68 SC (--- QTS)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

vs2017 Smp2018 Jun2019 App2020 Fm2021 Nov2021 Smp2022 Smp2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0005077	USP0001721	USP249109
Sample Date		Client Info		09 Jan 2024	26 Sep 2023	14 Mar 2023
Machine Age	hrs	Client Info		2961	2042	27352
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	<1	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	1	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	0	<1
Phosphorus	ppm	ASTM D5185m		0	0	2
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	3	6
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water	%	ASTM D6304	>0.01	0.002	0.007	0.003
ppm Water	ppm	ASTM D6304	>100	25	73.0	30.0
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1210	1346	1576
Particles >6µm		ASTM D7647	>2500	213	233	430
Particles >14μm		ASTM D7647	>320	16	10	12
Particles >21µm		ASTM D7647	>80	5	4	2
Particles >38μm		ASTM D7647	>20	1	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/11	18/15/10	18/16/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.012	0.015



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