

# **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

## CP2 B-13 (S/N 3211330) Component

**Refrigeration Compressor** USPI ALT-68 SC (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





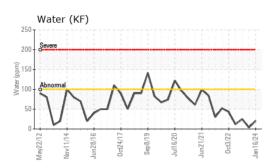
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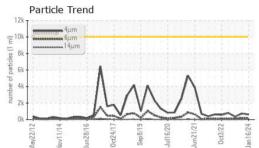
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0004762	USP0000473	USP248463
Sample Date		Client Info		16 Jan 2024	24 Aug 2023	15 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	2
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	1
Water	%	ASTM D6304	>0.01	0.002	0.001	0.002
ppm Water	ppm	ASTM D6304		21	3.8	24.9
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	624	718	354
Particles >6µm		ASTM D7647	>2500	159	172	107
Particles >14µm		ASTM D7647	>320	21	18	16
Particles >21µm		ASTM D7647	>80	6	5	5
Particles >38µm		ASTM D7647	>20	1	1	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	16/14/12	17/15/11	16/14/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.013	0.015

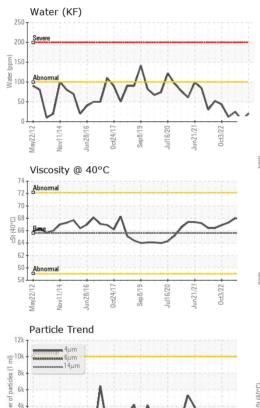
Contact/Location: RICK DUVAL - THESAL



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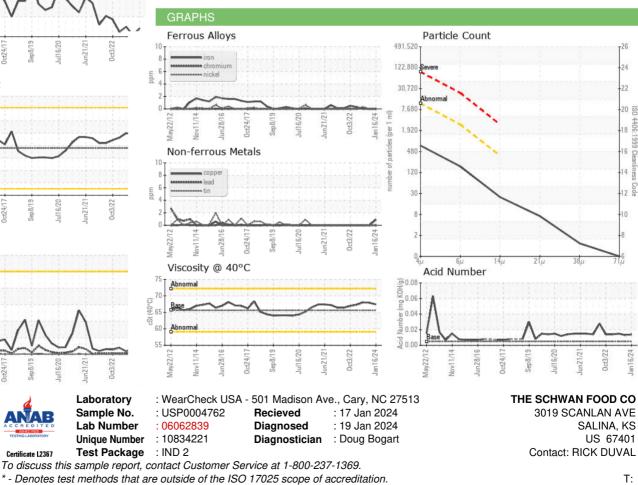


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	67.4	67.9	68.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				WC 60 As and a second s	+ CB-2 (1-1) -	SHTE States States States States States
Bottom				6	$(\bigcirc)$	



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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