



# OIL ANALYSIS REPORT

Sample Rating Trend

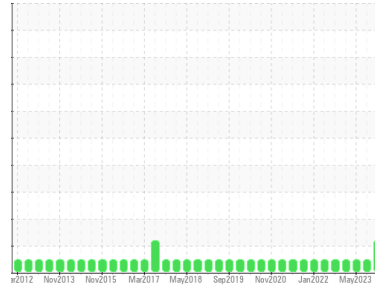
ISO



Machine Id  
**CP5 C-1 (S/N F03432FMNTHGA03)**

Component  
**Refrigeration Compressor**

Fluid  
**FRICK COMPRESSOR OIL #3 (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0004761</b>	USP0000423	USP248491
Sample Date	Client Info		<b>16 Jan 2024</b>	24 Aug 2023	15 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	1	<1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >8	<b>1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>2</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>11</b>	36	30

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	2
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.003	0.002
ppm Water	ppm	ASTM D6304 >100	<b>11</b>	30.8	17.2

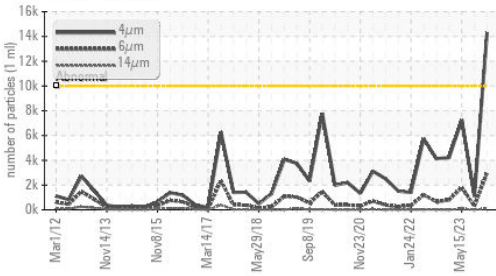
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 14312</b>	1093	7256
Particles >6µm	ASTM D7647	>2500	<b>▲ 3002</b>	300	1806
Particles >14µm	ASTM D7647	>320	<b>84</b>	23	69
Particles >21µm	ASTM D7647	>80	<b>13</b>	7	11
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 21/19/14</b>	17/15/12	20/18/13

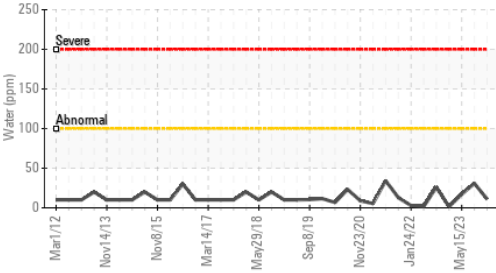
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.014</b>	0.015	0.014

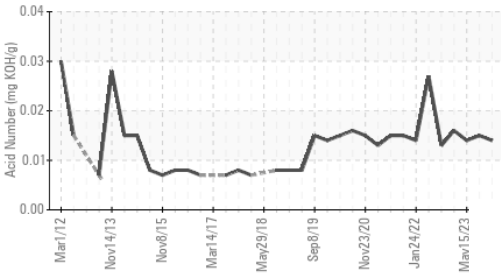
### Particle Trend



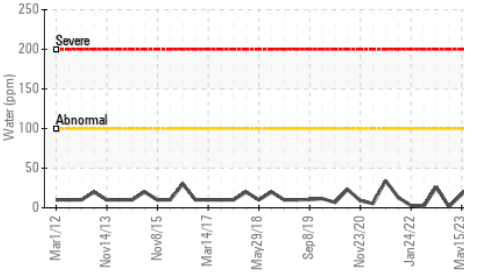
### Water (KF)



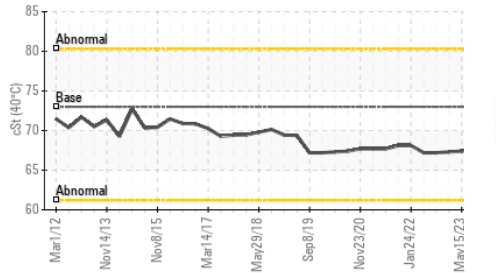
### Acid Number



### Water (KF)



### Viscosity @ 40°C

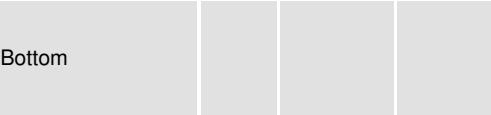


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

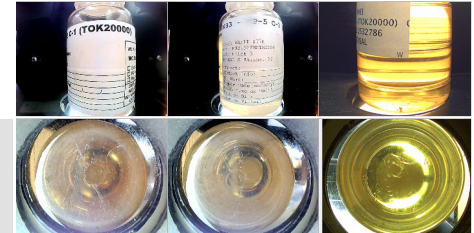
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	69.4	67.9	67.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### Color

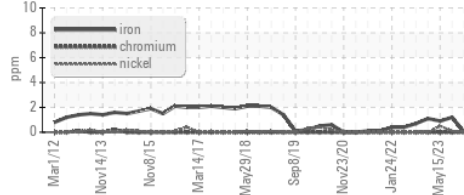


### Bottom

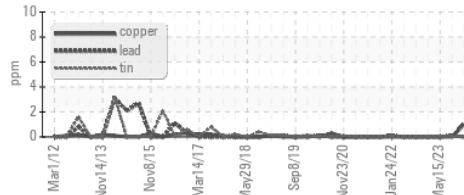


### GRAPHS

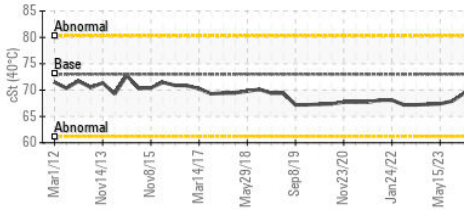
#### Ferrous Alloys



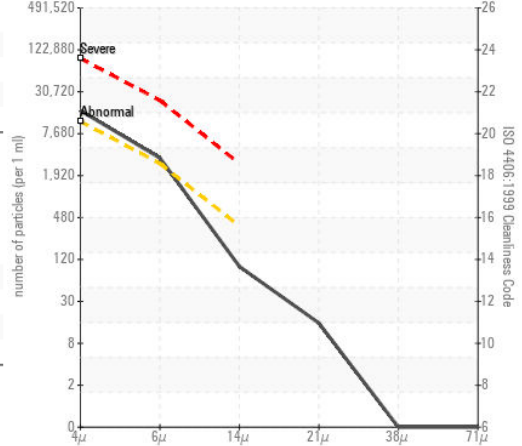
#### Non-ferrous Metals



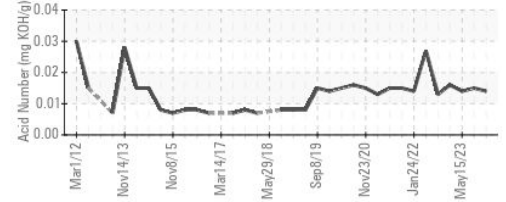
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0004761 **Received** : 17 Jan 2024  
**Lab Number** : 06062840 **Diagnosed** : 19 Jan 2024  
**Unique Number** : 10834222 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**THE SCHWAN FOOD CO**  
 3019 SCANLAN AVE  
 SALINA, KS  
 US 67401  
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: