

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id CP2 C-18 (S/N 3211530) Component

Refrigeration Compressor Fluid USPI ALT-68 SC (--- GAL)

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





x/012 Nov/013 Feb/016 Jul/2017 Sec/018 Dec/019 Mar/021 Jul/2027 Aug/023

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0004760	USP0000462	USP248474
Sample Date		Client Info		16 Jan 2024	24 Aug 2023	15 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	2
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water	%	ASTM D6304	>0.01	0.001	0.001	0.003
ppm Water	ppm	ASTM D6304	>100	14	0.00	25.1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	10767	577	529
Particles >6µm		ASTM D7647	>2500	2317	176	124
Particles >14µm		ASTM D7647	>320	48	20	10
Particles >21µm		ASTM D7647	>80	10	6	3
Particles >38µm		ASTM D7647	>20	0	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	1 21/18/13	16/15/11	16/14/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.015



Acid Number

0.02

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scalar

scalar

scalar

White Metal

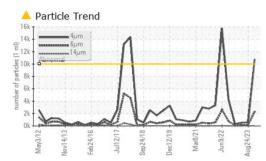
Yellow Metal

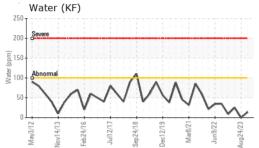
Precipitate

*Visual

*Visual

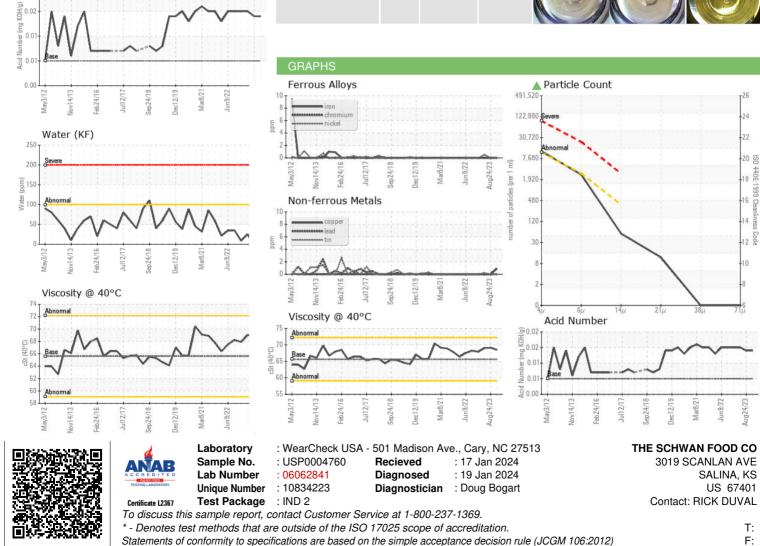
*Visua







NONE



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