

### **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# VRU 1 PUMP 2

#### Component Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

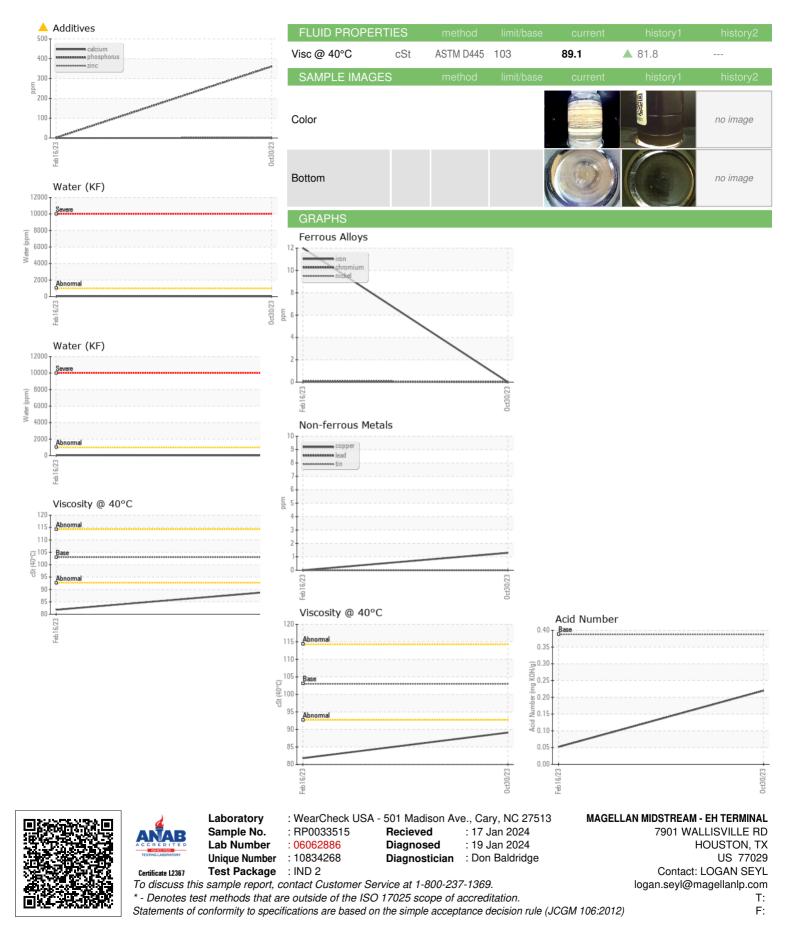
#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0033515	RP0027831	
Sample Date		Client Info		30 Oct 2023	16 Feb 2023	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ATTENTION	ATTENTION	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	12	
Chromium	ppm	ASTM D5185m	>4	0	<1	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>5	0	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>30	1	0	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	90	▲ <1	7	
Calcium	ppm	ASTM D5185m		<1	0	
Phosphorus	ppm	ASTM D5185m	35	<b>3</b> 61	2	
Zinc	ppm	ASTM D5185m		2	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon		ASTM D5185m	>50	7	17	
Sodium	ppm ppm	ASTM D5185m	>50	0	<1	
Potassium		ASTM D5185m	>20	0	1	
Water	ppm %	ASTM D3103III	>0.1	0.003	0.004	
ppm Water	ppm	ASTM D0304 ASTM D6304	>1000	29	48.5	
••						history O
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	0.22	0.052	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	VLITE	
Debris	scalar	*Visual	NONE	LIGHT	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	tion NEOGAN SI	YL ₌-MAGHOU
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Contact/Location: LOGAN SEYL - MAGHOU