

OIL ANALYSIS REPORT



VRU 2 PUMP 1

Component Non-Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

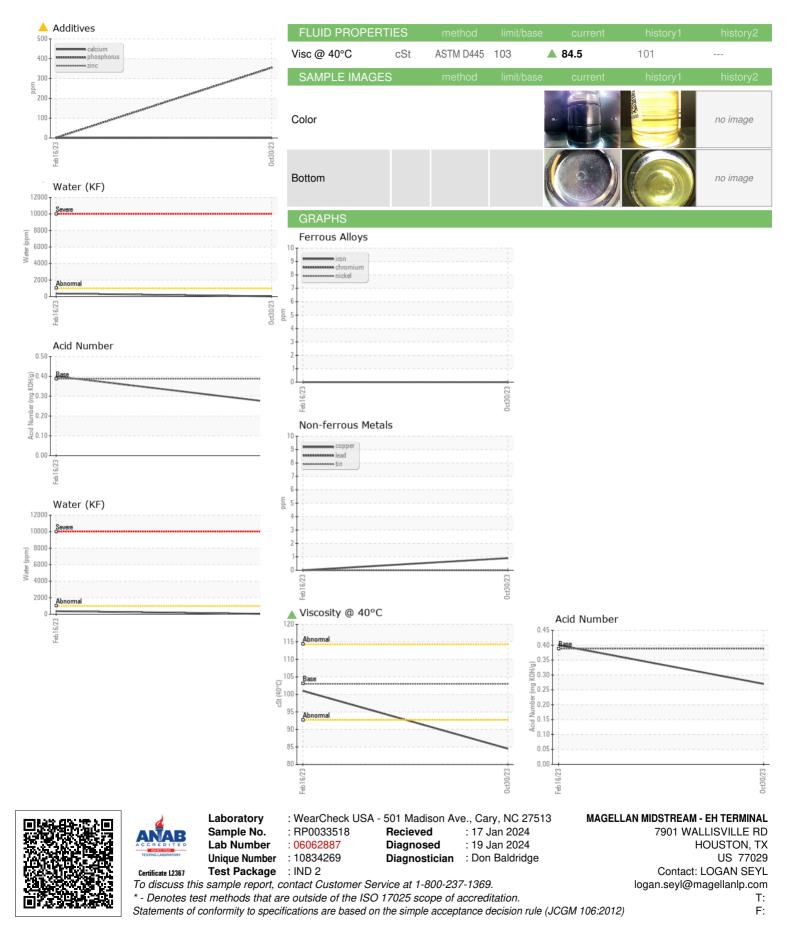
Fluid Condition

The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0033518	RP0028280	
Sample Date		Client Info		30 Oct 2023	16 Feb 2023	
Machine Age	mths	Client Info		0	0	-
Oil Age	mths	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	-
Sample Status				ATTENTION	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	0	
Chromium	ppm	ASTM D5185m	>4	0	0	
Nickel	ppm	ASTM D5185m	~7	0	0	
Titanium	ppm	ASTM D5185m		0	<1	
Silver		ASTM D5185m		0	0	
Aluminum	ppm ppm	ASTM D5185m	> 5	0	1	
Lead		ASTM D5185m	>10	0	0	
	ppm	ASTM D5185m		0 <1	0	
Copper Tin	ppm		>30		0	
	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	90	3	87	
Calcium	ppm	ASTM D5185m		<1	0	
Phosphorus	ppm	ASTM D5185m	35	▲ 355	2	
Zinc	ppm	ASTM D5185m		4	3	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	10	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	0	1	
Water	%	ASTM D6304	>0.1	0.003	0.036	
ppm Water	ppm	ASTM D6304	>1000	32	364.0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	0.27	0.40	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual	-	NEG	tion NEOGAN SEY	L =-MAGHOU
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