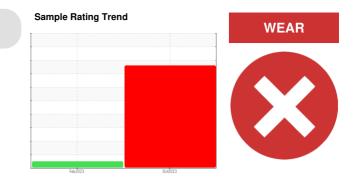


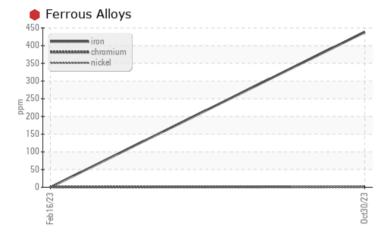
PROBLEM SUMMARY

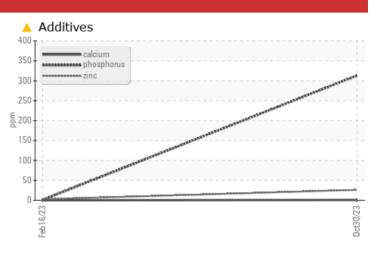


VRU 1 PUMP 1

Non-Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC	TEST RESULTS
THODELWATIO	ILSI NLSULIS

Sample Status				SEVERE	NORMAL	
Iron	ppm	ASTM D5185m	>60	• 438	0	
Silt	scalar	*Visual	NONE	🔺 MODER	NONE	

Customer Id: MAGHOU Sample No.: RP0033512 Lab Number: 06062888 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED A	RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Inspect Wear Source	MISSED	Jan 19 2024	?	We advise that you inspect for the source(s) of wear.		
Change Fluid	MISSED	Jan 19 2024	?	We recommend that you drain the oil from the component if this has not already been done.		
Resample	MISSED	Jan 19 2024	?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



16 Feb 2023 Diag: Don Baldridge

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

 \mathbf{X}

VRU 1 PUMP 1

Non-Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

🛑 Wear

A sharp increase in the iron level is noted.

Contamination

There is a moderate amount of visible silt present in the sample.

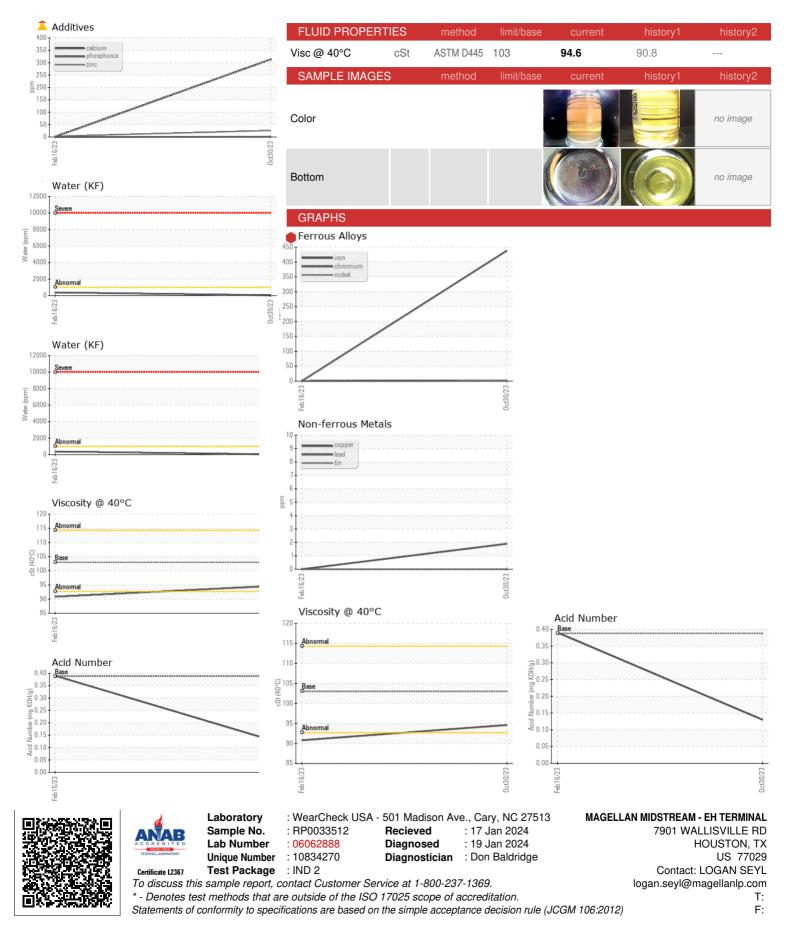
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

			Feb2023	Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0033512	RP0027835	
Sample Date		Client Info		30 Oct 2023	16 Feb 2023	
Machine Age	mths	Client Info		0	0	
Dil Age	mths	Client Info		0	0	
Dil Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	4 38	0	
Chromium	ppm	ASTM D5185m	>4	1	0	
Nickel	ppm	ASTM D5185m		1	0	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>5	<1	1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>30	2	0	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Volybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		8	<1	
Magnesium	ppm	ASTM D5185m	90	2	99	
Calcium	ppm	ASTM D5185m		<1	0	
Phosphorus	ppm	ASTM D5185m	35	313	<1	
Zinc	ppm	ASTM D5185m		26	2	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	26	2	
Sodium	ppm	ASTM D5185m		0	1	
Potassium	ppm	ASTM D5185m	>20	2	1	
Water	%	ASTM D6304	>0.1	0.003	0.036	
opm Water	ppm	ASTM D6304	>1000	34	368.4	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	0.13	0.39	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	A MODER	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	



OIL ANALYSIS REPORT



Contact/Location: LOGAN SEYL - MAGHOU