

### **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# VRU 1 PUMP 3

#### Component Drive End Screw Compressor Fluid ROYAL PURPLE SYNFILM GT 100 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

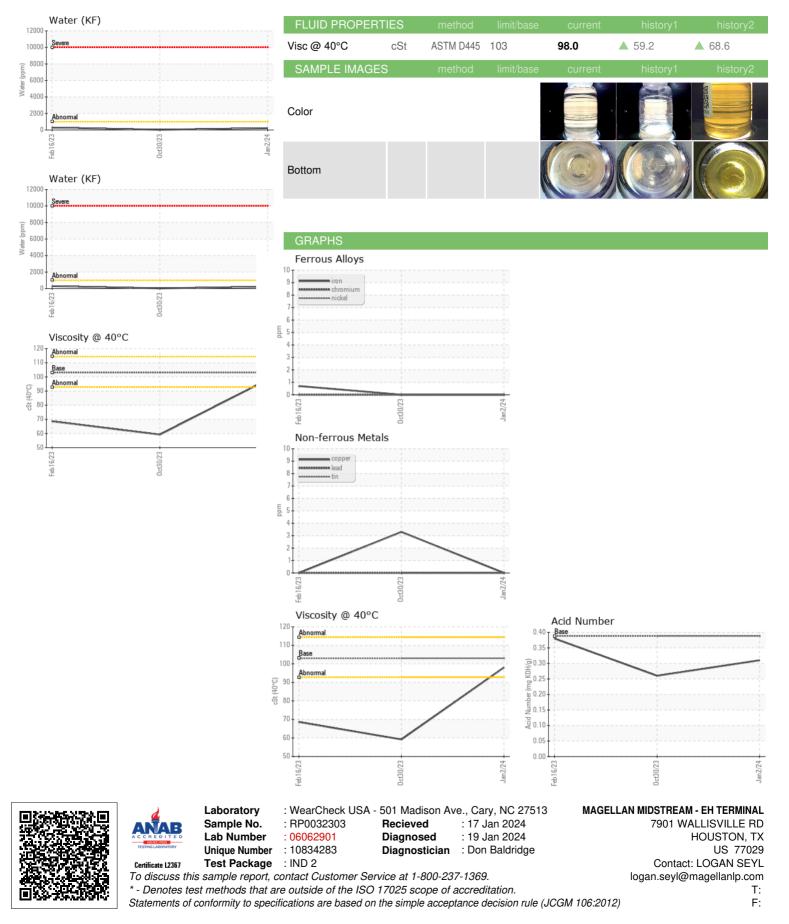
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0032303	RP0033517	RP0027828
Sample Date		Client Info		02 Jan 2024	30 Oct 2023	16 Feb 2023
Machine Age	mths	Client Info		3	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	0	<1
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	<1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>30	0	3	0
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	68	▲ <1	93
Calcium	ppm	ASTM D5185m		3	<1	0
Phosphorus	ppm	ASTM D5185m	35	77	<b>3</b> 36	0
Zinc	ppm	ASTM D5185m		0	2	1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	<1	2
Sodium	ppm	ASTM D5185m		<1	0	2
Potassium	ppm	ASTM D5185m	>20	5	0	2
Water	%	ASTM D6304	>0.1	0.021	0.003	0.028
ppm Water	ppm	ASTM D6304	>1000	218	30	289.7
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.388	0.31	0.26	0.38
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	tion NEOGAN S	EYL NØ¢GHOU
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Contact/Location: LOGAN SEYL - MAGHOU